

2006

Illustrated Parts Manual

F 120

Model Number S2006F1AAAUSG
Model Number S2006F1AAAUSO



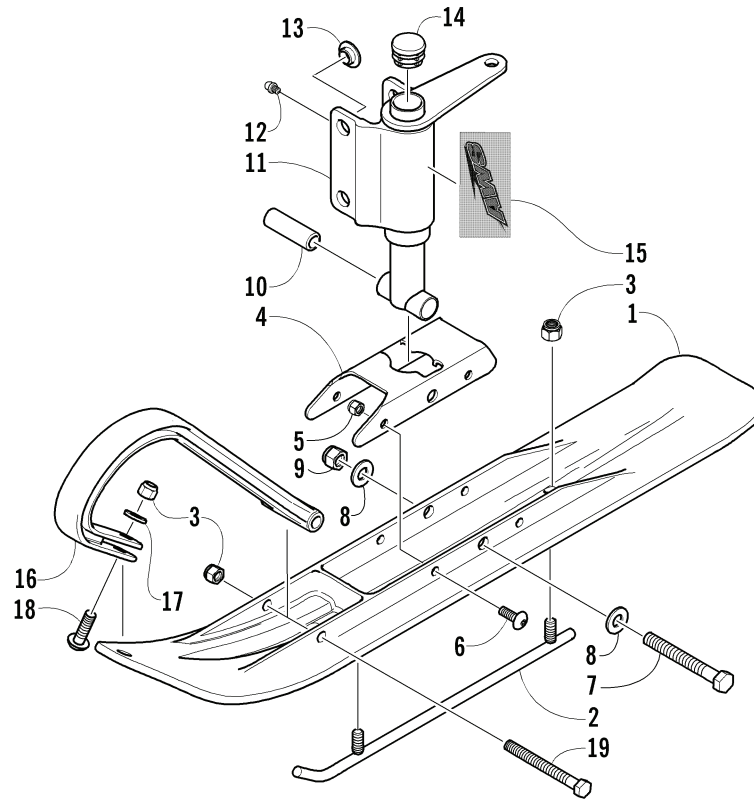
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2006 F 120

(Model No. S2006F1AAAUSG) (Model No. S2006F1AAAUSO)

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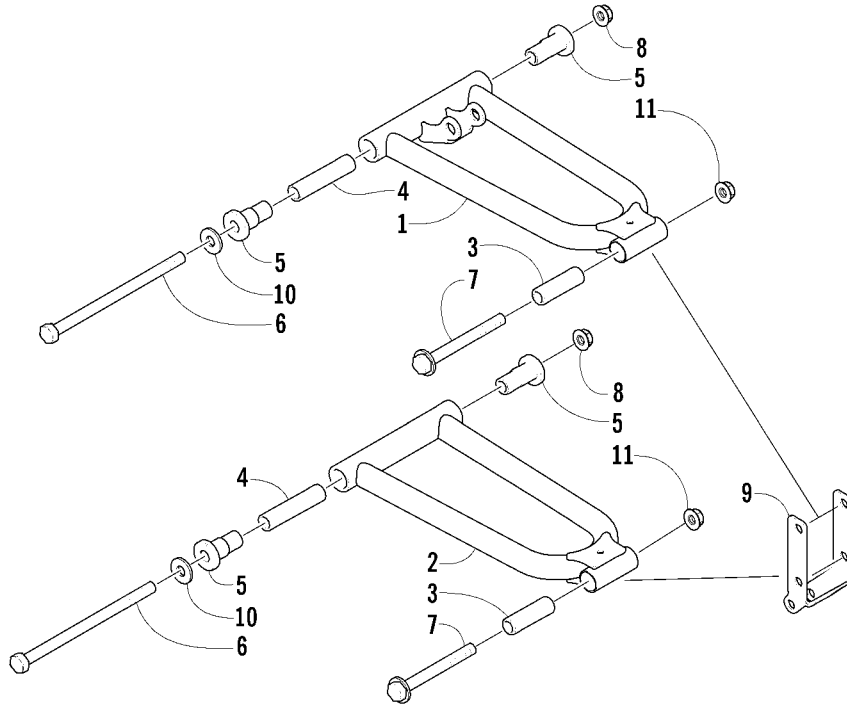
■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. Underlined part numbers are new for the 2006 model year.



SKI AND SPINDLE ASSEMBLY

0740-315

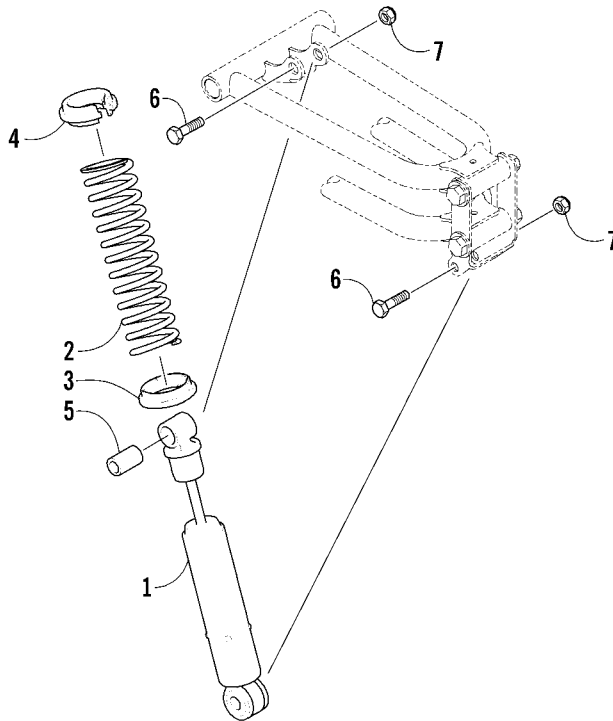
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1603-593	2	Ski, Plastic - Black	11	1703-864	2	Spindle (inc. 12-13)
2	0703-698	2	Wearbar	12	0623-010	2	● Fitting, Grease
3	8047-426	8	Nut, Lock	13	0603-647	8	● Insert, Spindle
4	1703-649	2	Saddle, Ski - Platinum	14	0623-831	2	Cap, Spindle
5	8047-366	8	Nut, Lock	15	6611-850	1	Decal, "AWS" - Spindle - Right
6	8017-580	8	Screw, Machine		6611-851	1	Decal, "AWS" - Spindle - Left
7	8002-231	2	Screw, Cap	16	1603-594	2	Handle, Ski - Black
8	8050-277	4	Washer	17	8050-247	2	Washer
9	8040-486	2	Nut, Lock	18	8017-672	2	Screw, Cap
10	1603-365	2	Axle, Suspension	19	8002-141	2	Screw, Cap



A-ARM ASSEMBLY

0740-316

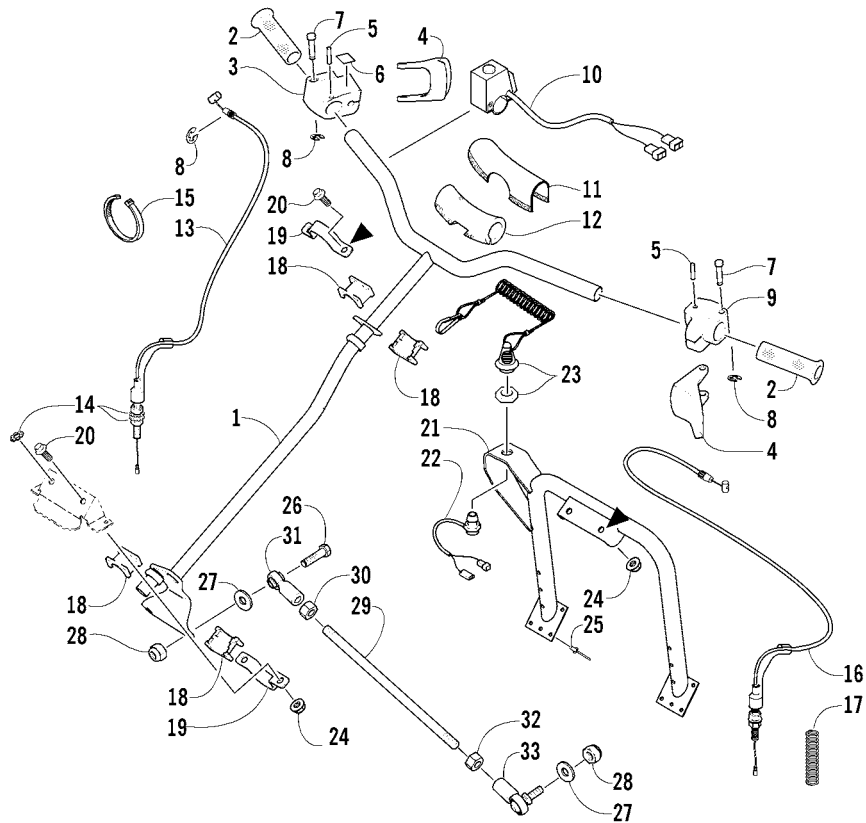
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1703-820	2	A-Arm - Upper - Platinum	7	8020-232	4	Screw, Cap
2	1703-821	2	A-Arm - Lower - Platinum	8	8047-486	4	Nut, Lock
3	1603-365	4	Axle, Suspension	9	1703-644	2	Bracket, Mounting - Shock
4	1603-394	4	Axle, Suspension	10	8050-277	4	Washer
5	0605-451	8	Axle, Powder Metal	11	8048-486	4	Nut, Lock
6	0623-900	4	Screw, Cap				



FRONT SUSPENSION SHOCK ABSORBER

0740-317R

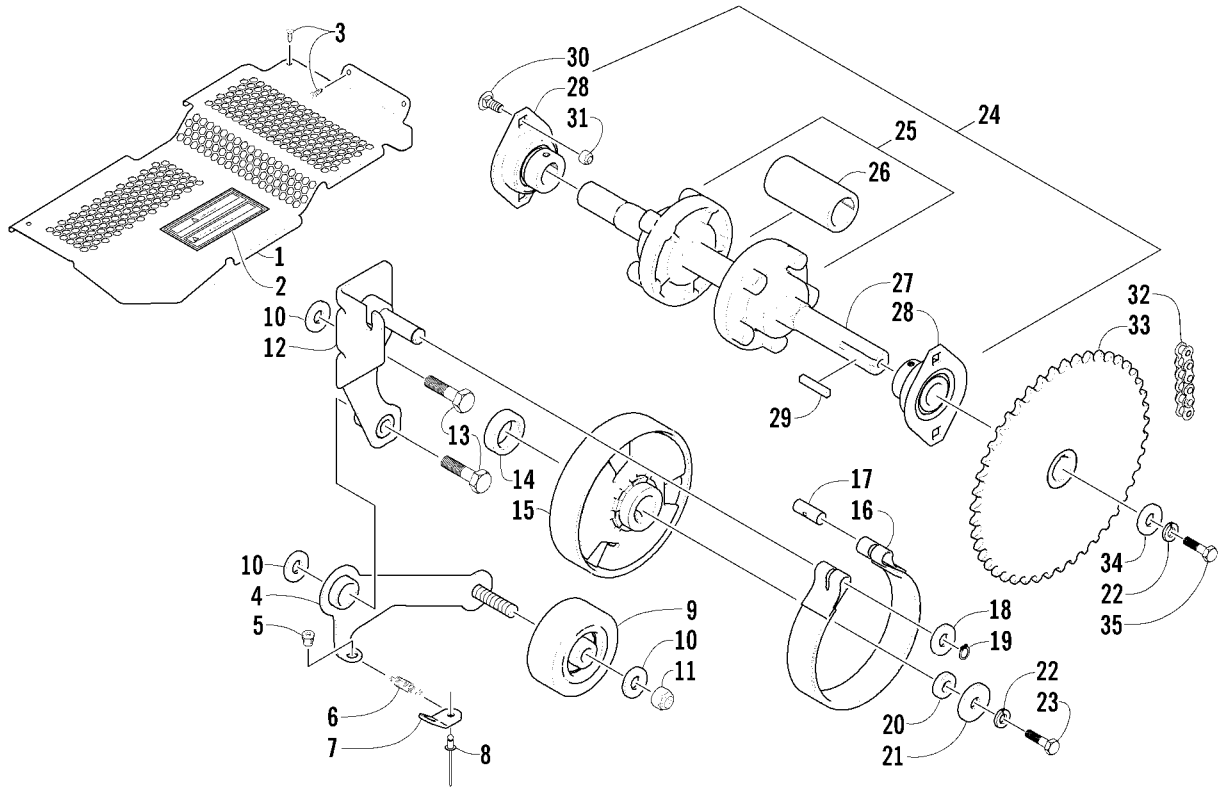
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>2603-517</u>	2	Shock, Ski	4	<u>2603-520</u>	2	Retainer, Spring - Upper
2	<u>1703-851</u>	2	Spring, Shock - Green	5	1603-531	2	Axle, Shock - Front Arm
	<u>1703-852</u>	2	Spring, Shock - Orange (Orange)	6	8002-225	4	Screw, Cap
3	0403-027	2	Retainer, Spring - Lower	7	8041-486	4	Nut, Lock



STEERING POST AND TIE ROD ASSEMBLY

0740-319

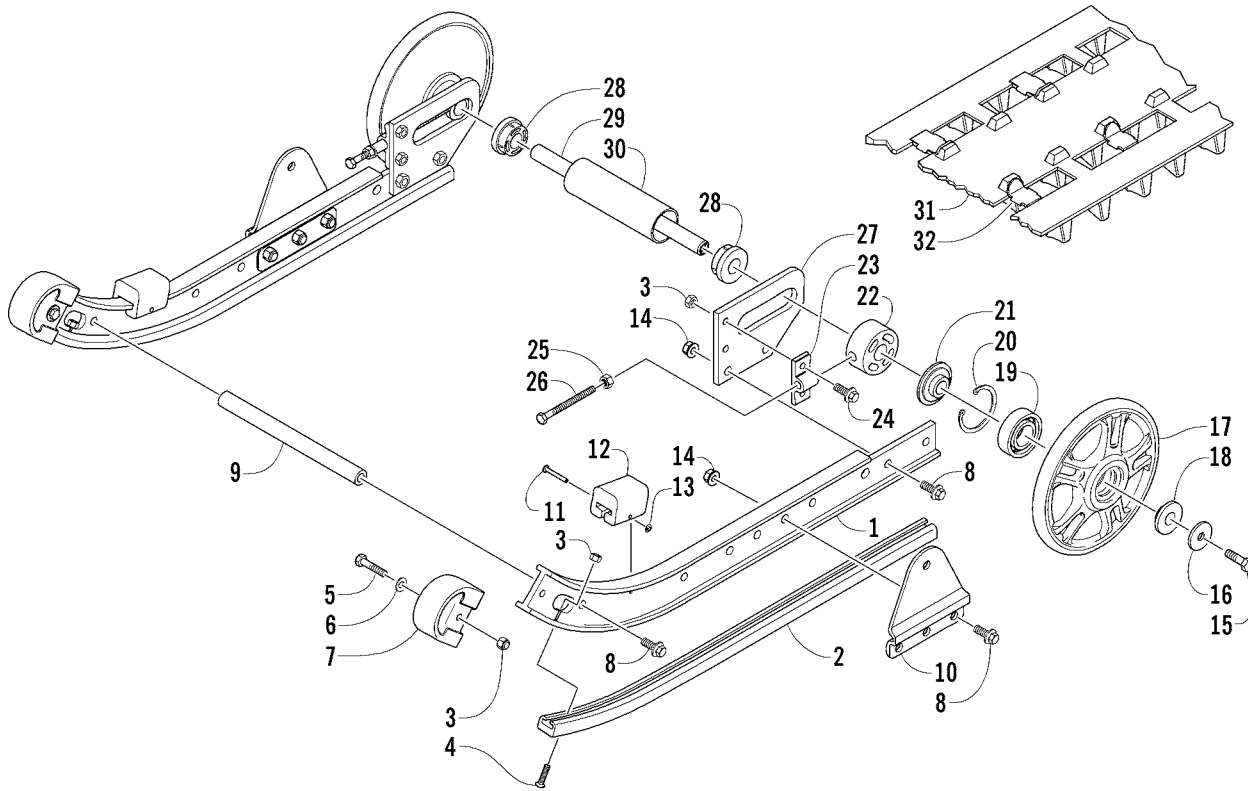
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1703-866	1	Post, Steering - Black	18	0605-444	4	Bearing, Steering Post
2	1606-765	2	Grip, Handle	19	0705-896	2	Retainer, Bearing
3	0302-165	1	Control, Throttle	20	8020-040	4	Screw, Cap
4	0109-609	2	Lever, Throttle/Brake	21	2706-144	1	Support, Steering Post
5	8070-318	2	Pin, Spring	22	0630-138	1	Switch, Tether - Assembly (inc. 23)
6	0611-022	1	Decal, Engine Stop Switch	23	0630-139	1	● Cord, Tether Switch
7	0123-230	2	Pin	24	8047-366	4	Nut, Lock
8	0123-231	3	Ring, Retaining	25	8060-504	10	Rivet, Blind
9	0302-147	1	Housing, Brake	26	8004-135	2	Screw, Cap
10	0609-007	1	Switch, Engine Stop	27	8050-247	4	Washer
11	0605-560	1	Cover, Handlebar Pad	28	1623-423	4	Nut, Lock
12	0605-501	1	Pad, Handlebar	29	1703-853	2	Tie Rod - Assembly (inc. 30-33)
13	0687-121	1	Cable, Throttle	30	0623-260	2	● Nut, Hex - Left
14	8053-212	3	Washer, Lock - External Tooth	31	0605-777	2	● Rod End - Left
15	0123-788	AR	Cable Tie - 7 in.	32	0123-144	2	● Nut, Hex - Right
16	0687-122	1	Cable, Brake	33	0605-776	2	● Rod End - Right
17	1602-100	1	Spring, Return - Brake				



DRIVE TRAIN SHAFT AND BRAKE ASSEMBLIES

0740-320

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0712-915	1	Shield, Clutch/Brake/Muffler	19	0623-821	1	Ring, Snap
2	3611-754	1	Decal, Warning - Guard	20	1602-027	1	Spacer, Clutch - Outer
3	0623-797	3	Screw, Self-Tapping	21	0123-260	1	Washer
4	0702-376	1	Tensioner, Chain	22	8051-242	2	Washer, Lock
5	0623-868	1	Bushing, Snap	23	8004-132	1	Screw, Cap
6	1612-178	1	Spring, Tensioner - Chain	24	0728-145	1	Track Drive Assembly (inc. 25-28)
7	2606-021	1	Tab, Spring Retainer	25	1602-117	2	● Sprocket, Track Drive
8	8060-484	1	Rivet	26	1602-148	1	● Spacer
9	1602-065	1	Roller, Chain Tensioner	27	1602-850	1	● Shaft, Track Drive Sprocket
10	8050-247	3	Washer	28	1602-851	2	● Bearing, Chain Sprocket
11	8041-426	1	Nut, Lock	29	0623-823	1	Key
12	0702-360	1	Bracket, Brake	30	8011-130	4	Bolt, Carriage
13	8004-135	2	Screw, Cap	31	8047-426	4	Nut, Lock
14	1602-026	1	Spacer, Clutch - Inner	32	1602-019	1	Chain - 76P
15	1602-020	1	Clutch, Centrifugal	33	1602-018	1	Sprocket, Chain
16	1602-021	1	Band, Brake (inc. 17)	34	0123-019	1	Washer
17	1602-049	1	● Pin, Retainer - Brake Cable	35	8002-131	1	Screw, Cap
18	8050-277	1	Washer				

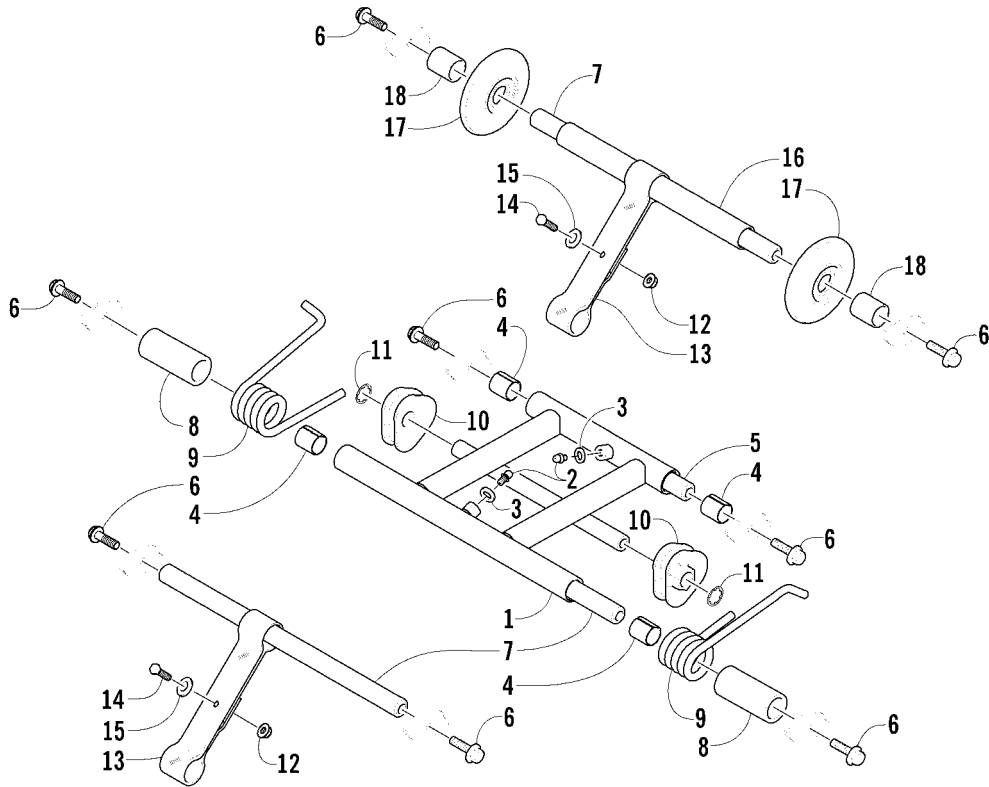


SLIDE RAIL, IDLER WHEELS, AND TRACK ASSEMBLY

(Complete Skid Frame Assembly p/n 7998-595; p/n 7998-649 Orange)

0740-321

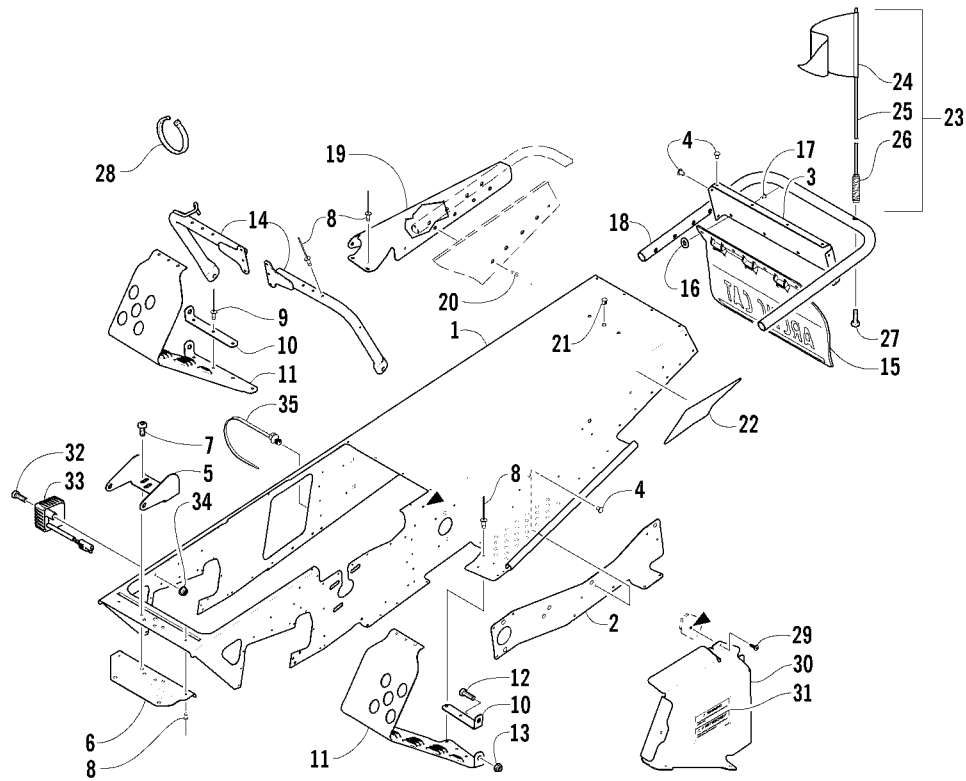
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1604-705	2	Rail, Formed	18	1604-773	2	● Insert, Idler Wheel - Outer
2	1604-568	2	Wearstrip, Slide Rail - Black	19	0107-598	2	● Bearing
3	8047-366	8	Nut, Lock	20	0123-798	2	● Ring, Retaining
4	0123-869	2	Screw, Machine	21	1604-772	2	● Insert, Idler Wheel - Inner
5	8002-043	2	Screw, Cap	22	0604-165	2	Bushing, Idler Wheel - Adjustment - Rear
6	8050-217	2	Washer	23	0604-206	2	Adjuster, Track
7	0604-231	2	End Cap, Slide Rail	24	8020-040	4	Screw, Cap
8	8020-131	12	Screw, Cap	25	8042-486	2	Nut
9	1604-566	1	Axle, Cross-Brace	26	0124-310	2	Screw, Cap
10	0704-896	2	Bracket, Support - Arm	27	1604-661	2	Housing, Axle - Rear
11	0123-767	2	Rivet, Solid	28	0604-968	2	Bushing, Spacer - Idler Wheel - Rear
12	0104-631	2	Pad, Shock	29	1604-562	1	Axle, Idler Wheel - Rear
13	0423-090	2	Nut, Press	30	1604-563	1	Spacer, Idler Wheel - Rear
14	8047-426	10	Nut, Lock	31	1602-015	1	Track Assembly (inc. 32)
15	8020-222	2	Screw, Cap	32	1602-079	32	● Clip, Guide
16	0123-570	2	Washer				
17	2604-982	2	Wheel, Idler - Rear - Green (inc. 18-21)				
	2604-983	2	Wheel, Idler - Rear - Orange (inc. 18-21) (Orange)				



REAR SUSPENSION ARM ASSEMBLY

0740-322

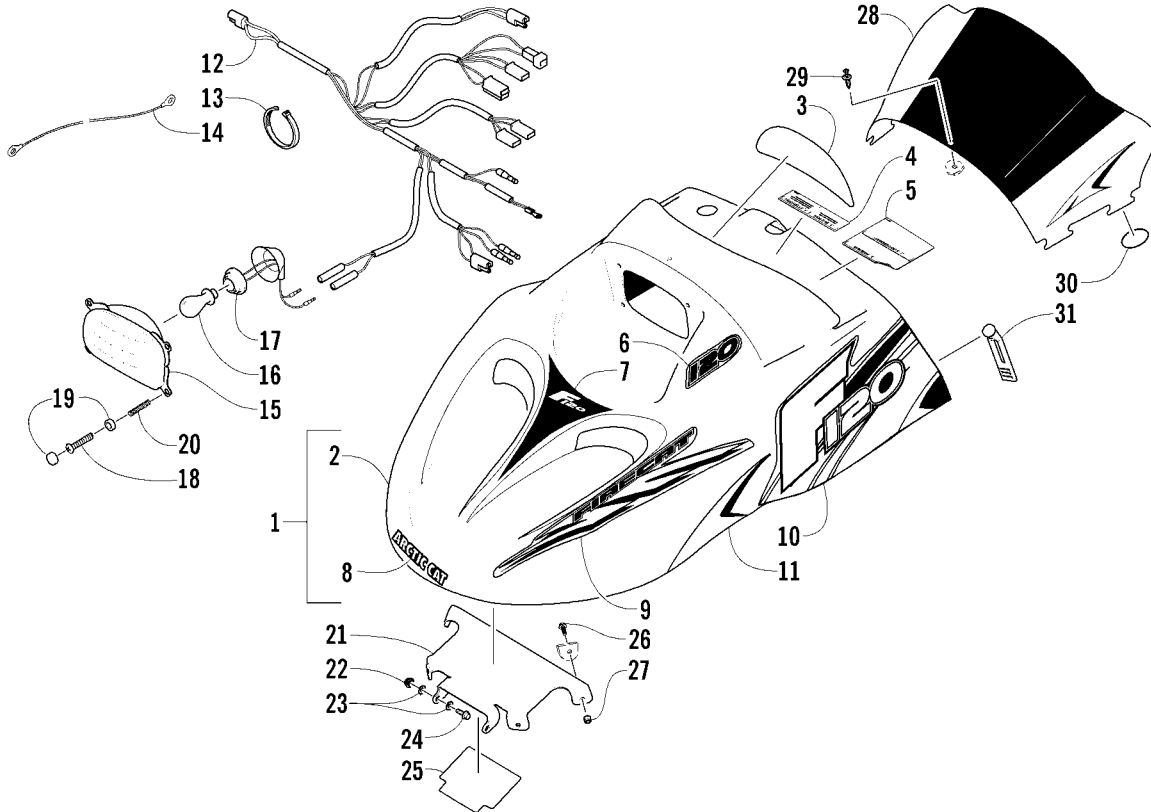
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1704-287	1	Arm, Rear Suspension (inc. 2-4)	10	1604-204	1	Block, Spring Adjuster - Right
2	1623-010	2	● Fitting, Grease	1604-205	1	Block, Spring Adjuster - Left	
3	1623-011	2	● Washer, Grease Fitting	11	0623-138	2	Ring, Retaining
4	0603-083	4	● Bearing	12	8047-366	2	Nut, Lock
5	1604-710	1	Axle, Rear Suspension Arm - Lower	13	1604-708	2	Strap, Limiter
6	8020-131	8	Screw, Cap	14	8002-042	2	Screw, Cap
7	1604-673	3	Axle, Idler	15	8050-222	2	Washer
8	1604-715	2	Sleeve, Spring	16	1604-564	1	Spacer
9	0704-894	1	Spring, Rear Suspension - Right	17	0300-180	2	Wheel, Idler
	0704-895	1	Spring, Rear Suspension - Left	18	1604-565	2	Spacer



CHASSIS, FOOTREST, AND REAR BUMPER ASSEMBLY

0740-324R

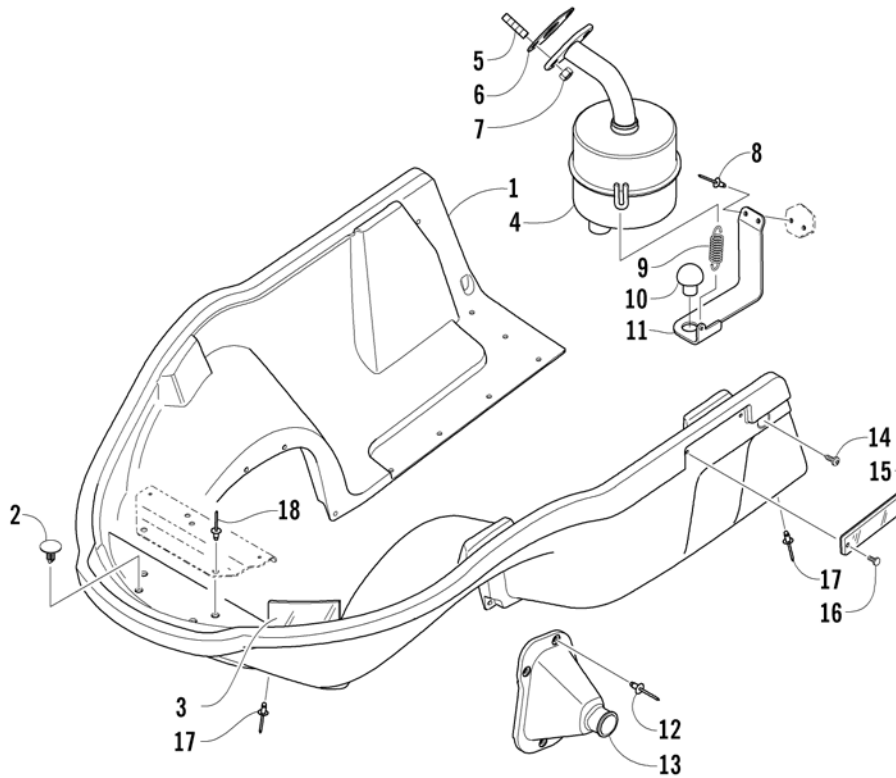
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1718-900</u>	1	Tunnel Assembly (inc. 2-4)	18	<u>3706-006</u>	1	Bumper, Rear - Black
2	2706-156	1	● Plate, Reinforcement - Tunnel - Right	19	<u>3606-994</u>	1	End Cap, Rear Bumper - Right
	2706-157	1	● Plate, Reinforcement - Tunnel - Left		<u>3606-995</u>	1	End Cap, Rear Bumper - Left
3	2706-158	1	● Rivet, Cover - Tunnel	20	8060-706	8	Rivet, Blind
4	0123-418	26	● Rivet, Solid	21	0623-562	1	Plug, Hole
5	2706-141	1	Bracket, Mounting - Hood - Lower	22	<u>6611-688</u>	1	Decal, Reflector - Right
6	<u>3606-993</u>	1	Plate, Reinforcement		<u>6611-689</u>	1	Decal, Reflector - Left
7	0623-892	4	Screw, Self-Tapping	23	1706-105	1	Flag, Safety - Assembly (inc. 24-27)
8	8060-504	AR	Rivet, Blind	24	1706-104	1	● Flag, Safety
9	8060-506	7	Rivet, Blind	25	1606-954	1	● Pole, Safety Flag
10	2706-180	1	Bracket, Support - Footrest - Right	26	2606-010	1	● Mounting, Safety Flag - Assembly
	2706-181	1	Bracket, Support - Footrest - Left	27	8002-134	1	● Screw, Cap
11	1606-784	1	Footrest - Right	28	0123-788	1	Cable Tie
	1606-785	1	Footrest - Left	29	0623-301	4	Screw, Self-Tapping
12	8002-040	2	Screw, Cap	30	2706-217	1	Cover, Sprocket - Driven
13	8041-366	2	Nut, Lock	31	3611-754	1	Decal, Warning - Cover
14	1706-283	1	Support, Footrest - Right	32	8020-045	1	Screw, Cap
	1706-041	1	Support, Footrest - Left	33	0630-001	1	Regulator, Voltage
15	1606-750	1	Snowflap	34	8047-366	1	Nut, Lock
16	0123-802	4	Washer	35	0623-677	2	Cable Tie, Push-Mount
17	8060-628	4	Rivet, Blind				



HOOD, HEADLIGHT, AND WINDSHIELD ASSEMBLY

0740-332 *Not a Service Part

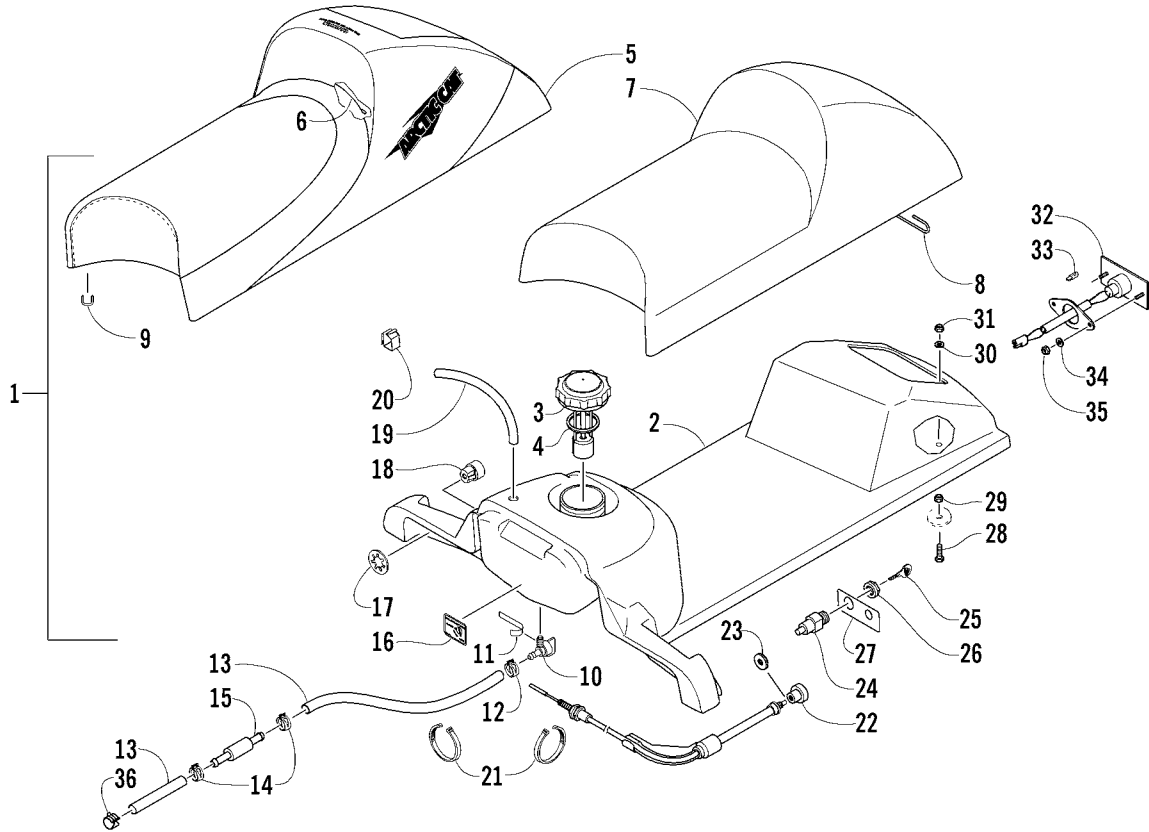
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1718-829</u>	1	Hood w/Decals - Green (inc. 2-11)	12	0686-684	1	Harness, Wiring - Main
	<u>1718-847</u>	1	Hood w/Decals - Orange (inc. 2-11) (Orange)	13	0123-788	AR	Cable Tie - 7 in.
2	<u>1718-828</u>	1	● Hood w/o Decals - Green (inc. 3-5)	14	2606-247	1	Cable, Hood
	<u>1718-846</u>	1	● Hood w/o Decals - Orange (inc. 3-5) (Orange)	15	0609-003	1	Headlight Assembly (inc. 16-17)
3	<u>7611-073</u>	1	●● Decal, Instrument Panel	16	0609-004	1	● Bulb, Headlight
	<u>6611-854</u>	1	●● Decal, Instrument Panel (Orange)	17	*	1	● Socket w/Rubber Cap
4	<u>3611-755</u>	1	●● Decal, Caution - Throttle	18	0123-616	4	Screw, Adjustment
	<u>3611-678</u>	1	●● Decal, Caution - Hood	19	0124-054	4	Snap Cap w/Washer
6	<u>6611-844</u>	2	● Decal, Hood - Windshield	20	0123-614	4	Spring, Adjustment Screw
	<u>6611-962</u>	2	● Decal, Hood - Windshield (Orange)	21	2706-140	1	Bracket, Mounting - Hood - Upper
7	<u>6611-855</u>	1	● Decal, Crest	22	8047-366	2	Nut, Lock
	<u>6611-856</u>	1	● Decal, Crest (Orange)	23	1623-011	4	Washer
8	<u>7611-072</u>	1	● Decal, "Arctic Cat" - F 120	24	8020-039	2	Screw, Cap
	<u>6611-846</u>	1	● Decal, Hood - Upper Right	25	7611-200	1	Decal, Jet Chart
9	<u>6611-847</u>	1	● Decal, Hood - Upper Left	26	0623-902	4	Screw, Hex Washer Head
	<u>6611-964</u>	1	● Decal, Hood - Upper Right (Orange)	27	1623-023	4	Nut, Lock
10	<u>6611-965</u>	1	● Decal, Hood - Upper Left (Orange)	28	<u>4606-014</u>	1	Windshield - Green
	<u>6611-848</u>	1	● Decal, Hood - Lower Right	<u>4606-030</u>	1	Windshield - Orange (Orange)	
11	<u>6611-849</u>	1	● Decal, Hood - Lower Left	29	0623-243	1	Clip, Retaining
	<u>6611-966</u>	1	● Decal, Hood - Lower Right (Orange)	30	0616-032	4	O-Ring, Windshield
11	<u>6611-967</u>	1	● Decal, Hood - Lower Left (Orange)	31	1606-930	2	Strap, Hold-Down
	<u>7611-074</u>	1	● Decal, Hood - Forward - Right				
	<u>7611-075</u>	1	● Decal, Hood - Forward - Left				
	<u>7611-070</u>	1	● Decal, Hood - Forward - Right (Orange)				
	<u>7611-071</u>	1	● Decal, Hood - Forward - Left (Orange)				



BELLY PAN AND EXHAUST ASSEMBLIES

0740-334

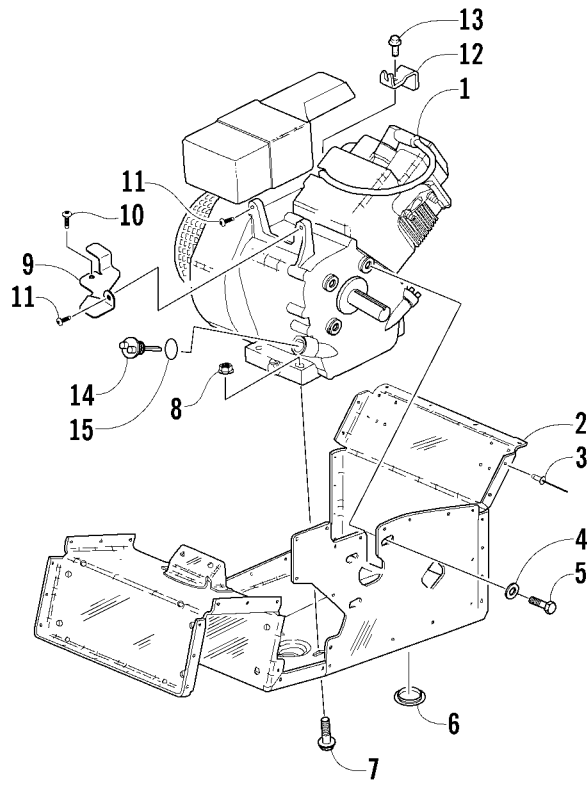
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3706-072	1	Belly Pan - Black (inc. 2)	11	0712-914	1	Bracket, Muffler Support
2	0623-544	2	● Clip, Retaining	12	8060-508	8	Rivet
3	0619-206	AR	Tape, Foil	13	0605-464	1	Boot, Tie Rod - Right
4	0712-937	1	Muffler		0605-465	1	Boot, Tie Rod - Left
5	0693-317	2	Bolt, Stud	14	1623-129	2	Screw, Self-Tapping
6	0691-852	1	Gasket, Exhaust	15	0606-526	2	Reflector, Front - Amber
7	3004-326	2	Nut	16	0623-269	4	Clip, Retaining
8	8060-504	2	Rivet, Blind	17	8061-508	22	Rivet
9	0123-321	1	Spring, Extension	18	0623-778	2	Rivet
10	0612-111	1	Bumper, Molded - Rubber				



GAS TANK, SEAT, AND TAILLIGHT ASSEMBLY

0740-337

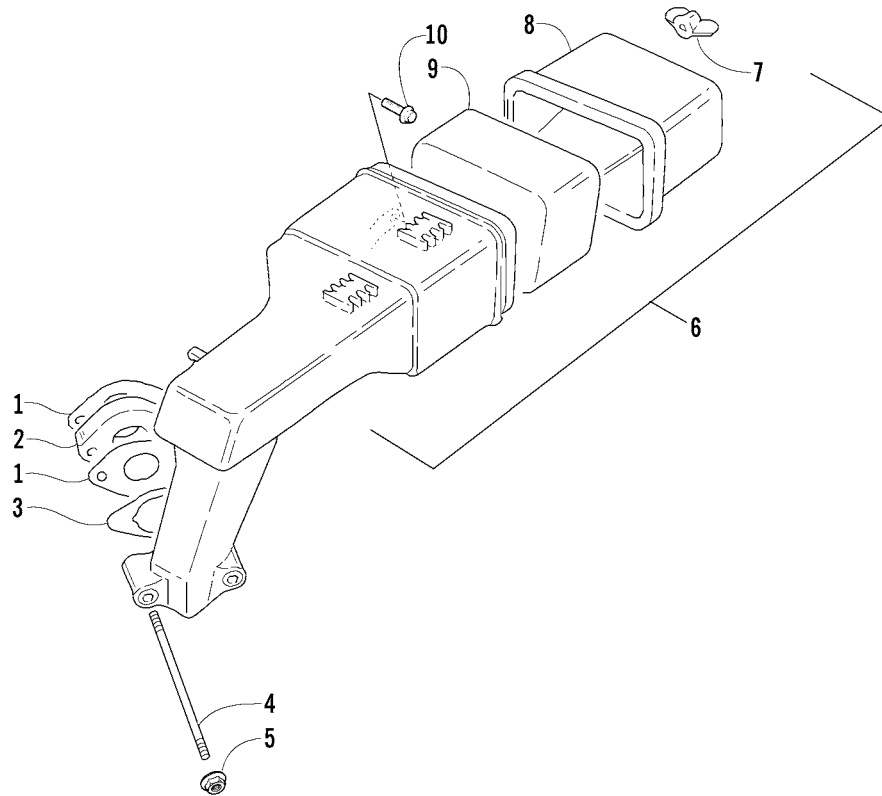
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1718-899</u>	1	Complete Seat Assembly (inc. 2-9)	17	0123-579	1	Nut, Push
	<u>1718-901</u>	1	Complete Seat Assembly (inc. 2-9) (Orange)	18	0116-469	1	Bushing, Recoil Starter
2	2606-844	1	● Tank, Gas/Seat-Base	19	1670-647	1	Hose, Vent
3	1670-084	1	● Cap, Gas Tank (inc. 4)	20	0123-394	1	Clip, Cable
4	0109-733	1	●● Seal, Tank Cap	21	0123-788	4	Cable Tie - 7 in.
5	<u>3706-044</u>	1	● Cover, Seat (inc. 6)	22	0687-154	1	Cable, Choke (inc. 23)
	<u>3706-062</u>	1	● Cover, Seat (inc. 6) (Orange)	23	0687-181	1	● Nut, Choke Cable
6	2606-031	1	●● Wire, Seat	24	0109-822	1	Switch, Ignition (inc. 25-26)
7	1706-017	1	● Foam, Seat	25	0116-065	2	● Key
8	2606-942	1	● Wire, Seat	26	0609-111	1	● Nut, Retaining
9	0624-528	AR	● Staple, Seat Cover	27	4611-767	1	Decal, Switch/Choke
10	0676-017	1	Valve, Shut-Off - Gas Tank	28	8002-040	2	Screw, Cap
11	0670-289	AR	Tape, Teflon	29	8040-366	2	Nut, Lock
12	1623-351	2	Clamp, Hose	30	0623-184	2	Washer
13	6101-001	AR	Hose, Gasline/Vent - 100 ft	31	0123-108	2	Nut, Nylon Cap
	6101-009	AR	Hose, Gasline/Vent - 50 ft	32	0609-070	1	Taillight Assembly (inc. 33)
14	1623-042	2	Clamp, Hose	33	0230-020	1	● Bulb, Taillight
15	0510-335	1	Filter, Fuel	34	8050-157	2	Washer
16	3611-856	1	Decal, Shut-Off Valve	35	0123-709	2	Nut w/Lock Washer
				36	1623-233	1	Clamp, Hose



ENGINE AND RELATED PARTS

0740-341

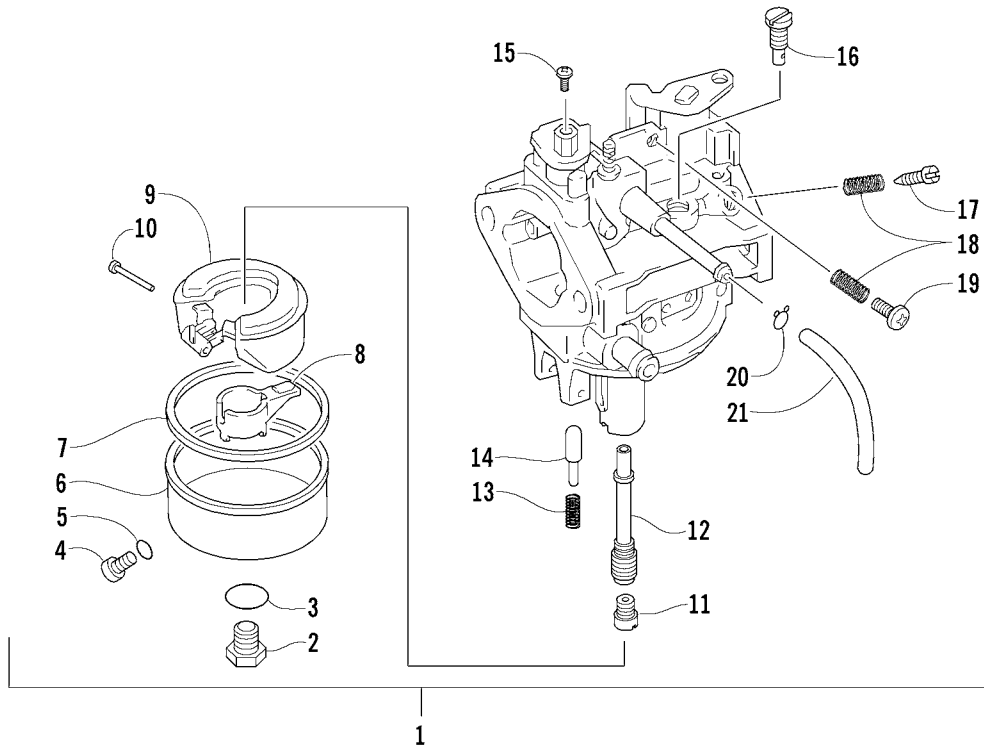
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0662-326	1	Engine, AA12A2	9	<u>4606-028</u>	1	Cover, Governor
2	1706-235	1	Front End	10	0623-786	1	Screw, Self-Tapping
3	8060-504	AR	Rivet	11	0623-966	2	Screw, Self-Tapping
4	8050-247	1	Washer	12	0770-617	1	Bracket, Throttle Cable
5	8004-130	1	Screw, Cap	13	3004-987	1	Screw, Cap
6	0623-822	5	Plug	14	0694-003	1	Stick, Oil Level
7	8020-134	4	Screw, Cap	15	0693-298	1	O-Ring
8	8047-426	4	Nut, Lock				



AIR CLEANER ASSEMBLY

0739-446

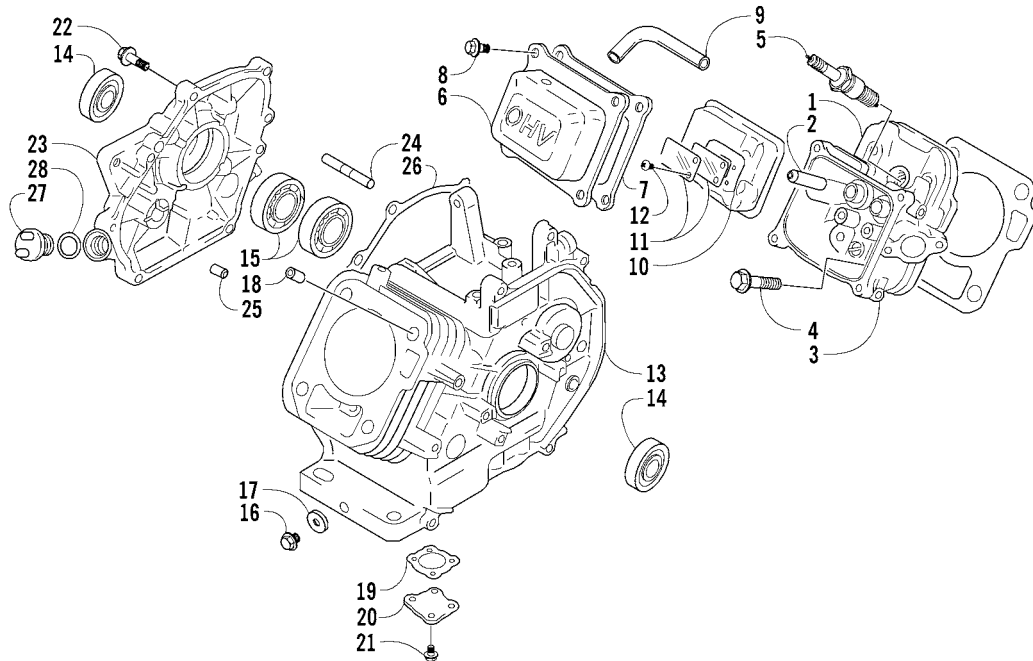
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0693-282	2	Gasket, Carburetor	6	0693-543	1	Cleaner, Air - Assembly (inc. 7-9)
2	0691-850	1	Insulator, Carburetor	7	0693-542	1	● Nut, Wing
3	0693-287	1	Gasket, Air Cleaner	8	0691-851	1	● Cover, Air Cleaner
4	0693-364	2	Bolt, Stud	9	0691-736	1	● Filter, Air Cleaner
5	3004-488	2	Nut	10	0693-307	1	Bolt



CARBURETOR

0739-450 *Optional

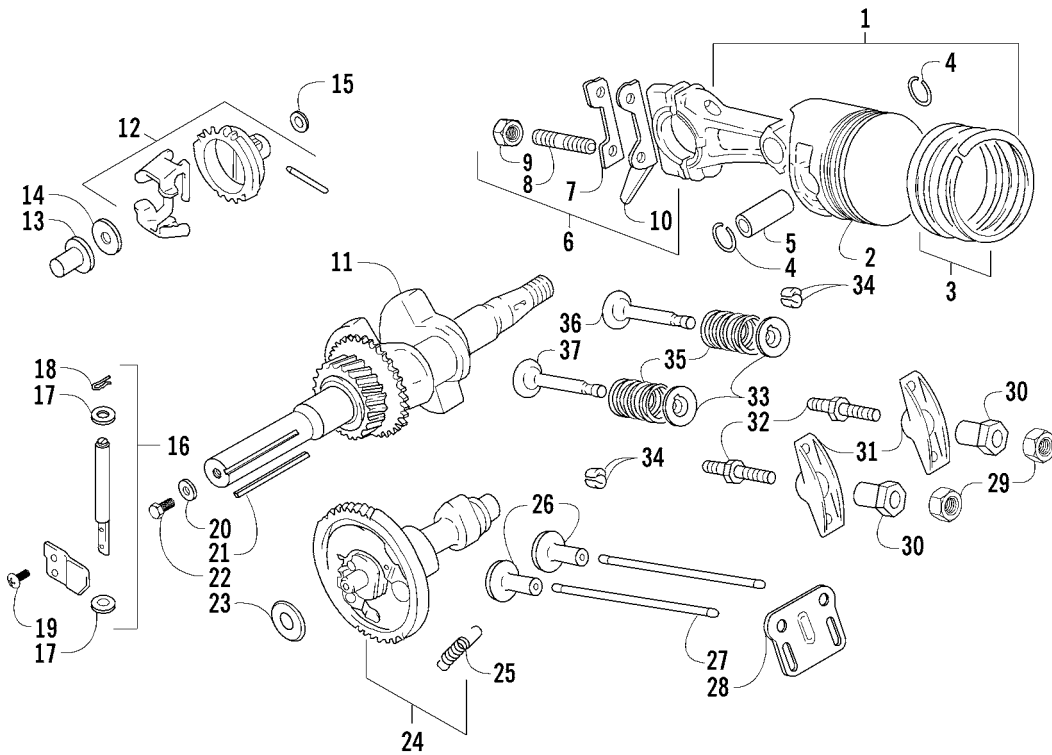
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-028	1	Carburetor Assembly (inc. 2-21)	14	0693-055	1	● Needle Jet
2	0693-697	1	● Plug, Drain	15	0694-025	1	● Screw
3	0691-624	1	● Gasket, Drain Plug	16	0694-033	1	● Pilot Jet (42.5)
4	0693-284	1	● Screw, Drain		0693-538	1	● Pilot Jet (37.5)*
5	0693-285	1	● Gasket, Drain Screw		6506-261	1	● Pilot Jet (45)*
6	0693-283	1	● Chamber, Float		6506-262	1	● Pilot Jet (47.5)*
7	0691-423	1	● Gasket, Float Chamber		6506-263	1	● Pilot Jet (50)*
8	0691-426	1	● Ring	17	0691-102	1	● Adjuster Screw, Pilot Air
9	0691-424	1	● Float	18	0691-272	2	● Spring
10	0693-536	1	● Pin, Float	19	0693-315	1	● Adjuster Screw, Idle Speed
11	0694-032	1	● Main Jet (77.5)	20	0694-011	1	● Clamp, Hose
12	0693-056	1	● Nozzle	21	0694-012	1	● Hose, Gasline
13	0691-428	1	● Spring, Needle Jet				



CYLINDER AND CRANKCASE

0739-487

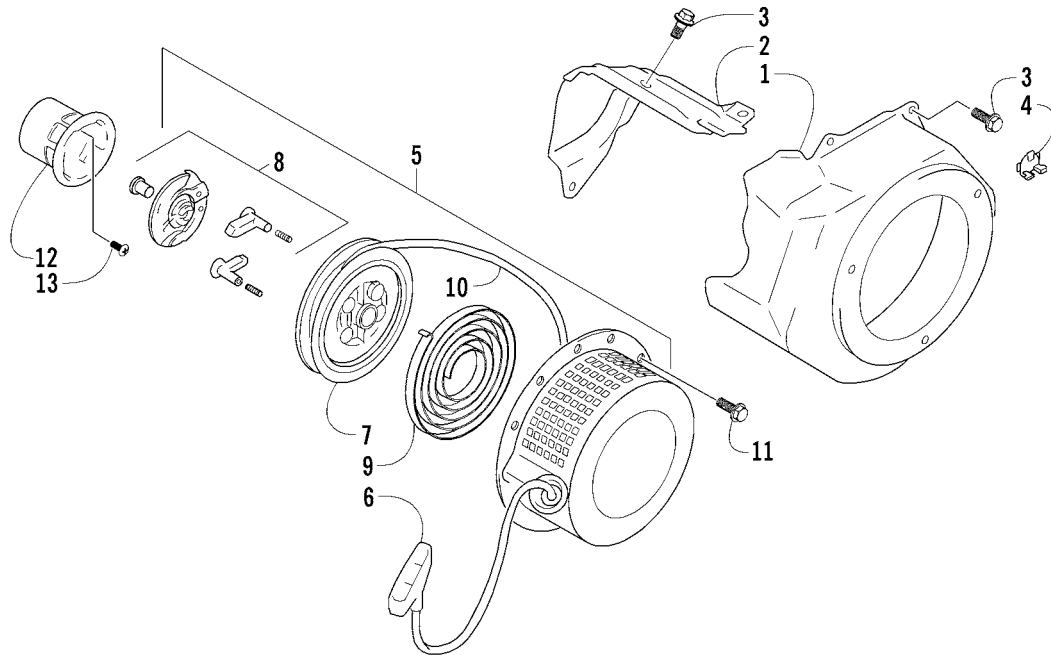
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-034	1	Head, Cylinder (inc. 2)	15	0691-374	2	● Bearing
2	0691-545	2	● Guide, Valve	16	0693-253	2	● Plug
3	0691-386	1	Gasket, Cylinder Head	17	3002-276	2	● Gasket
4	0693-303	4	Bolt	18	3008-199	2	Pin, Dowel
5	0217-703	1	Plug, Spark (BPR6ES)	19	0691-837	1	Gasket, Engine Oil Level Sensor
6	0691-830	1	Cover, Cylinder Head	20	0694-022	1	Cover, Oil Level Sensor
7	0691-387	1	Gasket, Cylinder Head Cover	21	0693-307	4	Bolt
8	0693-241	4	Bolt	22	0694-035	7	Bolt
9	0693-362	1	Hose, Air Breather	23	0694-002	1	Cover, Crankcase - Assembly - Side (inc. one No. 14-15 and 24)
10	0691-393	1	Body, Air Breather - Assembly (inc. 11-12)	24	0691-844	1	● Shaft, Governor Gear
11	0693-226	1	● Valve, Reed - Set	25	3005-206	2	Pin, Dowel
12	0693-305	2	● Screw	26	0691-834	1	Gasket, Crankcase
13	0694-001	1	Cylinder Assembly (inc. one No. 14-15 and 16-17)	27	0694-004	1	Plug, Engine Oil Drain - Assembly (inc. 28)
14	0691-376	2	● Seal, Oil	28	0693-298	1	● O-Ring



PISTON AND CRANKSHAFT

0739-493 *Optional

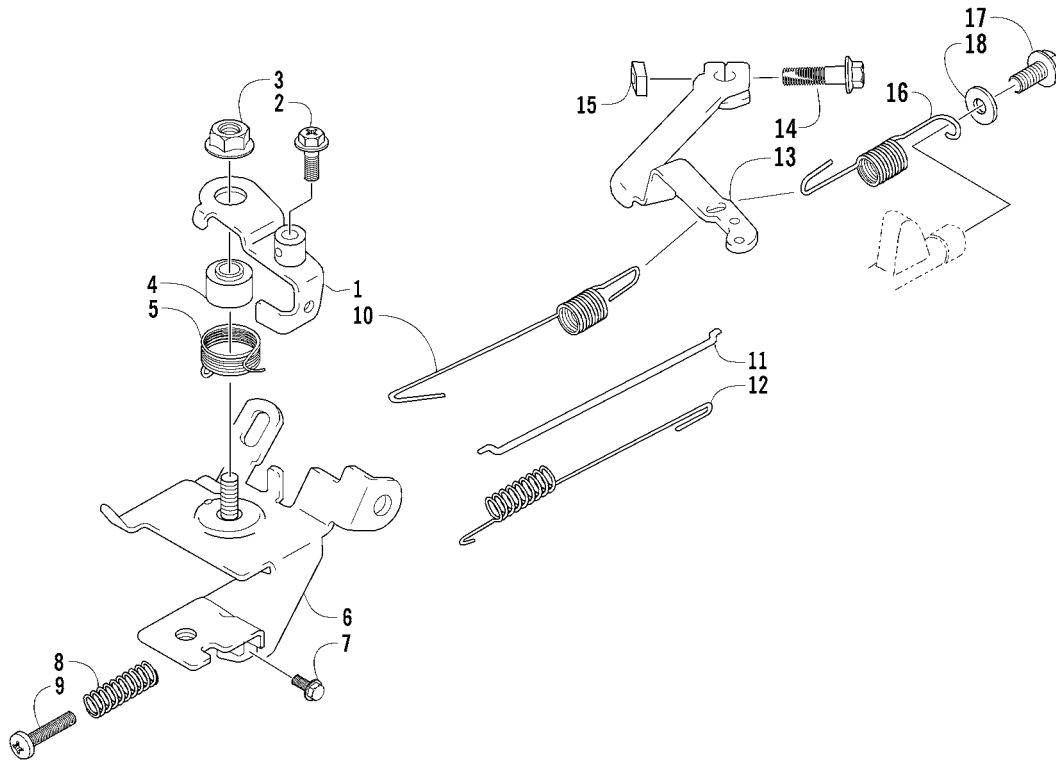
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-026	1	Piston Assembly (inc. 2-4)	18	0691-848	1	● Clip, Hairpin
2	0691-398	1	● Piston	19	3004-563	2	● Screw
	0691-569	1	● Piston, Oversized (0.25 mm)*	20	0694-024	1	Washer
	0691-570	1	● Piston, Oversized (0.50 mm)*	21	0694-006	1	Key, Crankshaft
3	0691-399	1	● Ring, Piston - Set	22	0694-007	1	Bolt, Crankshaft
	0691-571	1	● Ring, Piston - Set - Oversized (0.25 mm)*	23	0691-840	1	Washer
	0691-572	1	● Ring, Piston - Set - Oversized (0.50 mm)*	24	0691-914	1	Camshaft (inc. 25)
4	0691-378	2	● Circlip	25	0691-380	1	● Spring
5	0691-400	1	Pin, Piston	26	0691-406	2	Tappet
6	0691-936	1	Rod, Connecting - Assembly (inc. 7-10)	27	0691-407	2	Rod, Push
7	0691-403	1	● Plate, Lock	28	0691-415	1	Guide, Push Rod
8	0691-366	2	● Bolt, Stud	29	0691-016	2	Nut
9	3004-851	2	● Nut	30	0691-413	2	Pivot
10	0691-402	1	● Plate, Splash	31	0691-412	2	Arm, Rocker
11	0694-027	1	Crankshaft Assembly	32	0694-037	2	Bolt, Stud - Pivot
12	0693-698	1	Gear, Governor - Set	33	0693-313	2	Retainer, Valve Spring
13	0691-842	1	Slider, Governor	34	0693-281	4	Cotter, Valve
14	0691-843	1	Washer	35	0694-036	2	Spring, Valve
15	3004-652	1	Washer	36	0694-008	1	Valve, Intake
16	0693-258	1	Shaft, Throttle Control - Set (inc. 17-19)	37	0694-009	1	Valve, Exhaust
17	0693-252	2	● Washer				



RECOIL STARTER

0739-495

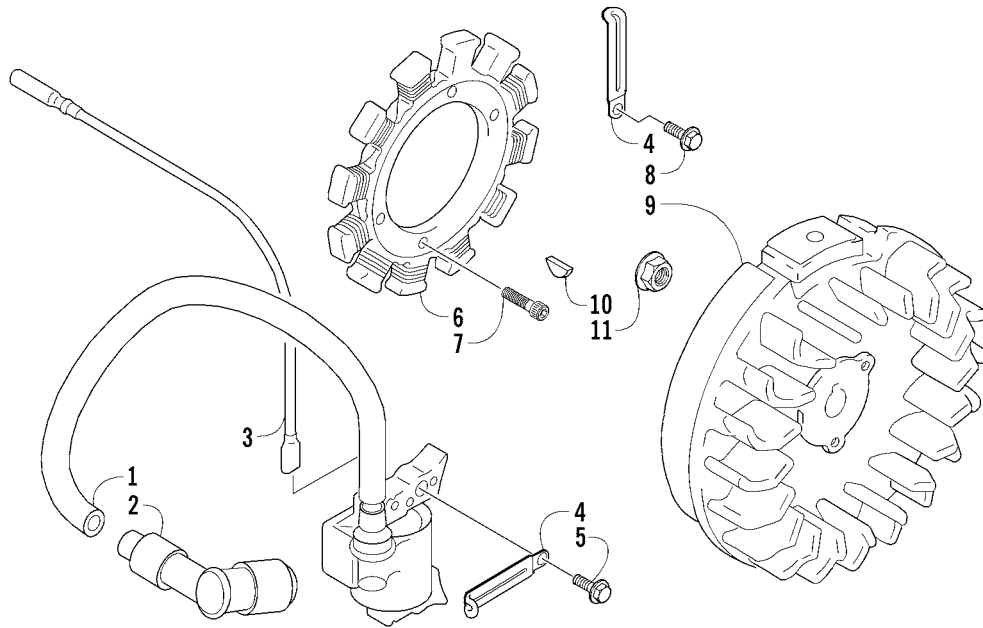
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-013	1	Cover, Ventilation Cowling	8	0693-256	1	● Ratchet Set
2	0691-853	1	Cowling, Ventilation	9	3005-162	1	● Spring, Spiral
3	0693-241	7	Bolt	10	3004-856	1	Rope
4	0691-122	1	Protector, Lead Wire	11	0693-246	3	Bolt
5	0694-014	1	Starter, Recoil - Assembly (inc. 6-9)	12	0691-863	1	Pulley, Starter
6	0693-257	1	● Grip Assembly	13	3004-423	3	Screw
7	0691-856	1	● Reel				



THROTTLE CONTROL ASSEMBLY

0739-496

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-016	1	Lever, Throttle Cable	10	0694-015	1	Spring, Throttle Control
2	3004-987	1	Bolt	11	0694-019	1	Rod, Carburetor
3	3004-351	1	Nut	12	0691-455	1	Spring, Carburetor Rod
4	3002-459	1	Spacer	13	0693-259	1	Lever, Throttle Control (inc. 14-15)
5	0694-038	1	Spring	14	0693-416	1	● Bolt
6	0694-017	1	Bracket, Throttle Control	15	0691-017	1	● Nut
7	0693-241	1	Bolt	16	0623-965	1	Spring
8	0691-901	1	Spring	17	0623-966	1	Screw
9	3004-611	1	Screw	18	8050-217	1	Washer



MAGNETO

0739-497

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0693-326	1	Coil, Ignition - Assembly	7	0694-023	4	Bolt
2	0691-322	1	Cap, Spark Plug	8	0693-241	1	Bolt
3	0693-263	1	Wire, Magneto Lead	9	0694-030	1	Rotor/Flywheel
4	3002-964	2	Clamp, Wire	10	3004-540	1	Key
5	0693-242	2	Bolt	11	3004-380	1	Nut
6	0694-029	1	Stator				

RELATED ITEMS

2006 F 120

(Model No. S2006F1AAAUSG)

(Model No. S2006F1AAAUSO)

4639-060	Cover, Machine (Deluxe Coverall)	1639-761	Running Board Grip Plates - Green
1639-830	Wearbars, 4 in. Carbide (Pair)	2639-777	Skid Plate - Black
1639-831	Studs, Carbide Push-Through (24/pk)	2639-013	Wheel Kit - Rear Suspension
1639-762	Handlebar Grips - Green	1639-795	Wheel Kit - Ski
2639-019	Handwarmers	2257-342	Manual, Operator's (E/F)
1639-763	Headlight Cover - Green	2257-477	Manual, Illustrated Parts
1639-764	Headlight Cover - Smoke		

■ **NOTE:** For a complete list of related items, refer to the current accessory catalog.

