

2008

AC 120



ILLUSTRATED PARTS MANUAL



MODEL NUMBER S2008ACAAAUSG

MODEL NUMBER S2008ACAAAUSP

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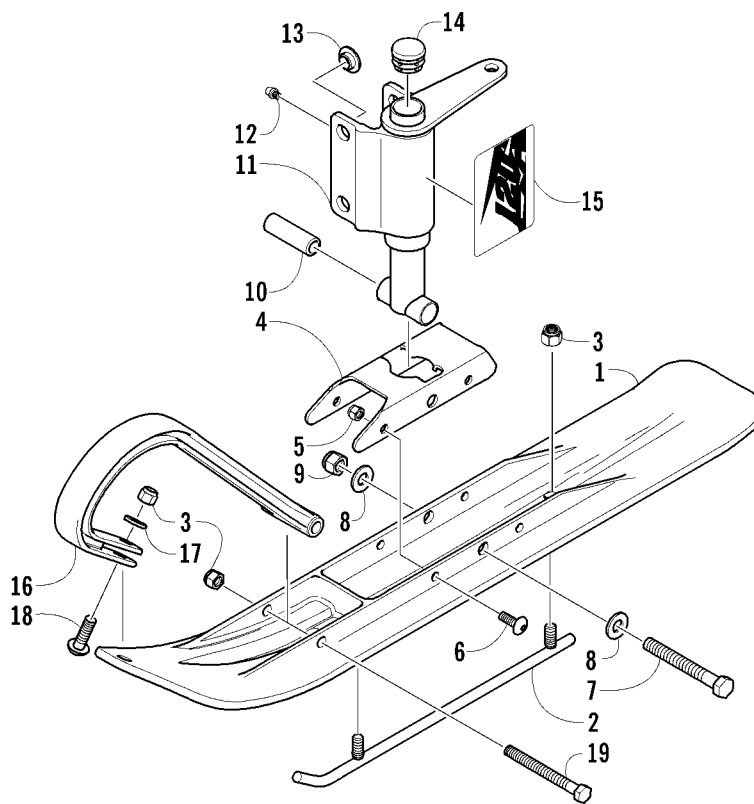
2008 AC 120

(Model No. S2008ACAAAUSG)

(Model No. S2008ACAAAUSP)

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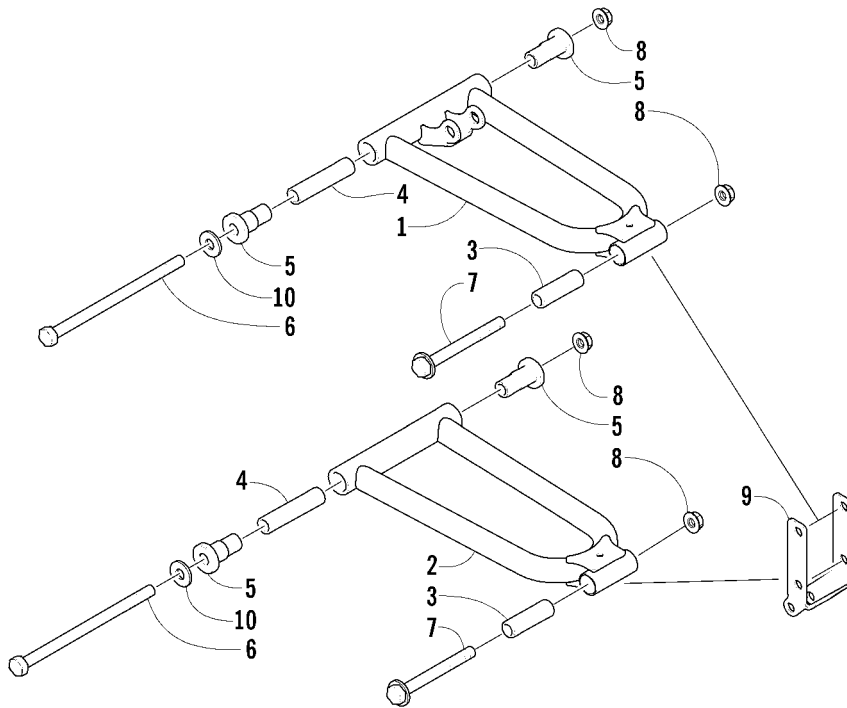
■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. Underlined part numbers are new for the 2008 model year. For a complete list of related items, refer to the current accessory catalog.



SKI AND SPINDLE ASSEMBLY

0742-273

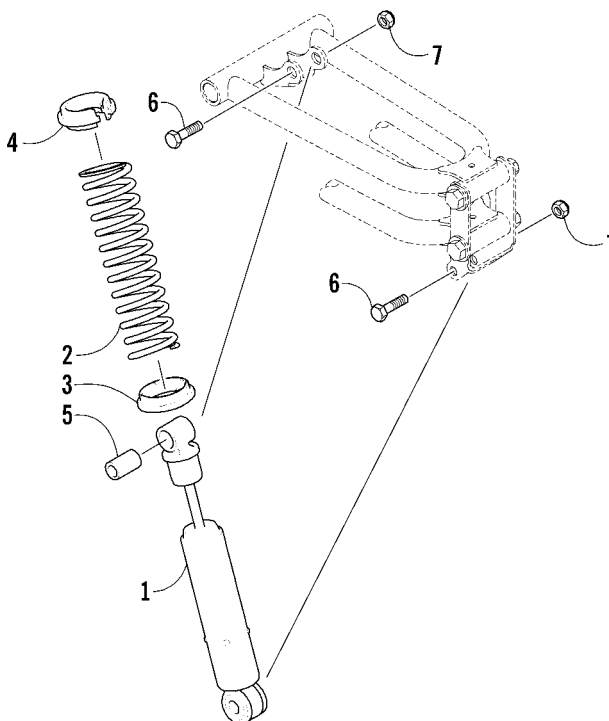
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1603-593	2	Ski, Plastic - Black	12	0623-010	2	● Fitting, Grease
2	0703-698	2	Wearbar	13	0603-647	8	● Insert, Spindle
3	8047-426	8	Nut, Lock	14	0623-831	2	Cap, Spindle
4	1703-649	2	Saddle, Ski - Platinum	15	7611-944	1	Decal - Spindle - Right
5	8047-366	8	Nut, Lock		7611-945	1	Decal - Spindle - Left
6	8017-580	8	Screw, Machine		8611-130	1	Decal, Spindle - Right (Pink)
7	8002-231	2	Screw, Cap		8611-131	1	Decal, Spindle - Left (Pink)
8	8050-277	4	Washer	16	1603-594	2	Handle, Ski - Black
9	8047-486	2	Nut, Lock	17	8050-247	2	Washer
10	1603-365	2	Axle, Suspension	18	8017-672	2	Screw, Cap
11	1703-864	2	Spindle (inc. 12-13)	19	8002-141	2	Screw, Cap



A-ARM ASSEMBLY

0741-771

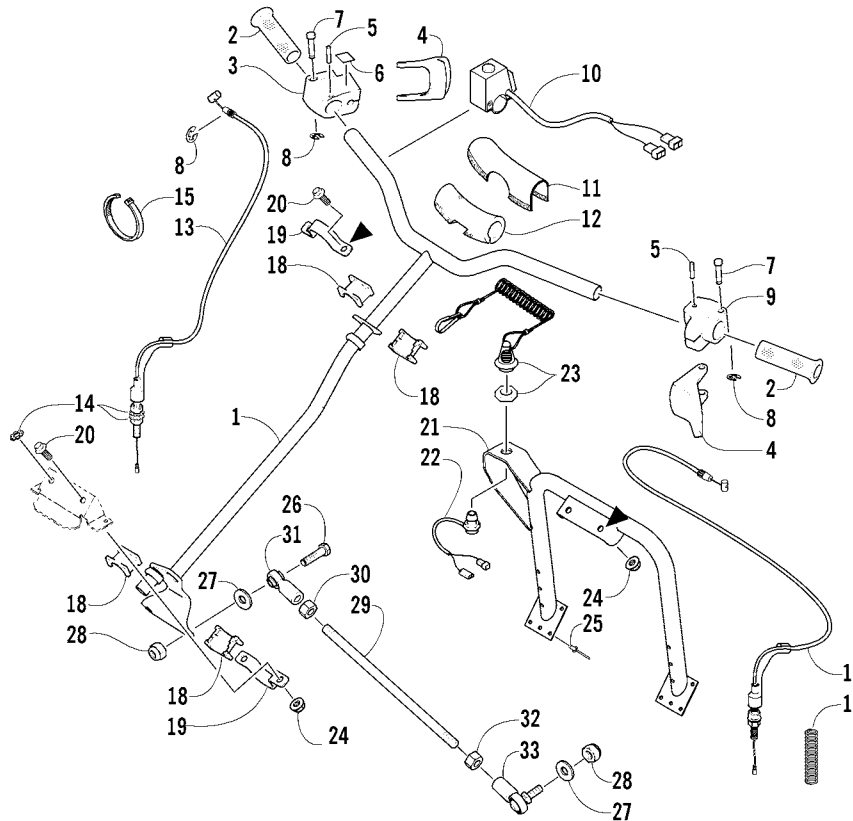
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1703-820	2	A-Arm - Upper - Platinum	6	0623-900	4	Screw, Cap
2	1703-821	2	A-Arm - Lower - Platinum	7	8020-232	4	Screw, Cap
3	1603-365	4	Axle, Suspension	8	8047-486	8	Nut, Lock
4	1603-394	4	Axle, Suspension	9	1703-644	2	Bracket, Mounting - Shock
5	0605-451	8	Axle, Powder Metal	10	8050-277	4	Washer



FRONT SUSPENSION SHOCK ABSORBER

0740-317

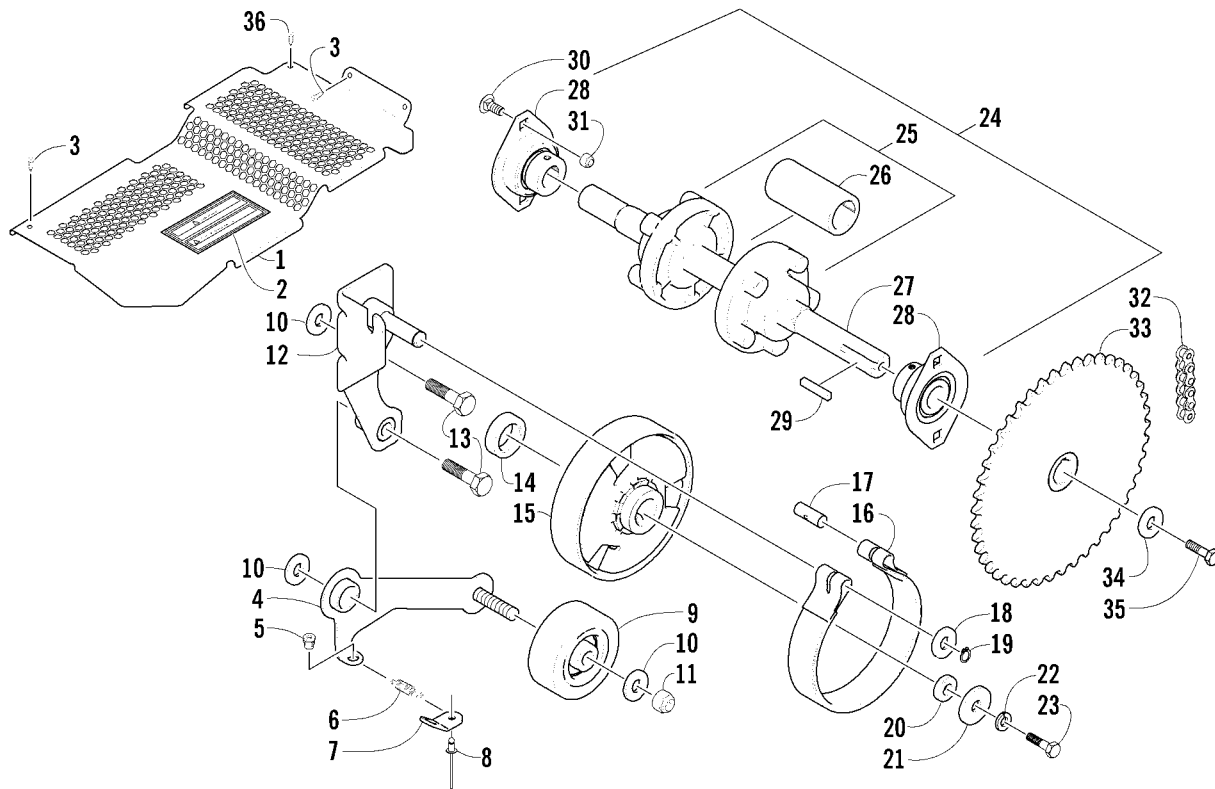
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	2603-517	2	Shock, Ski	4	2603-520	2	Retainer, Spring - Upper
2	1703-851	2	Spring, Shock - Green	5	1603-531	2	Axle, Shock - Front Arm
	<u>2703-230</u>	2	Spring, Shock - Pink (Pink)	6	8002-225	4	Screw, Cap
3	0403-027	2	Retainer, Spring - Lower	7	8041-486	4	Nut, Lock



STEERING POST AND TIE ROD ASSEMBLY

0740-319

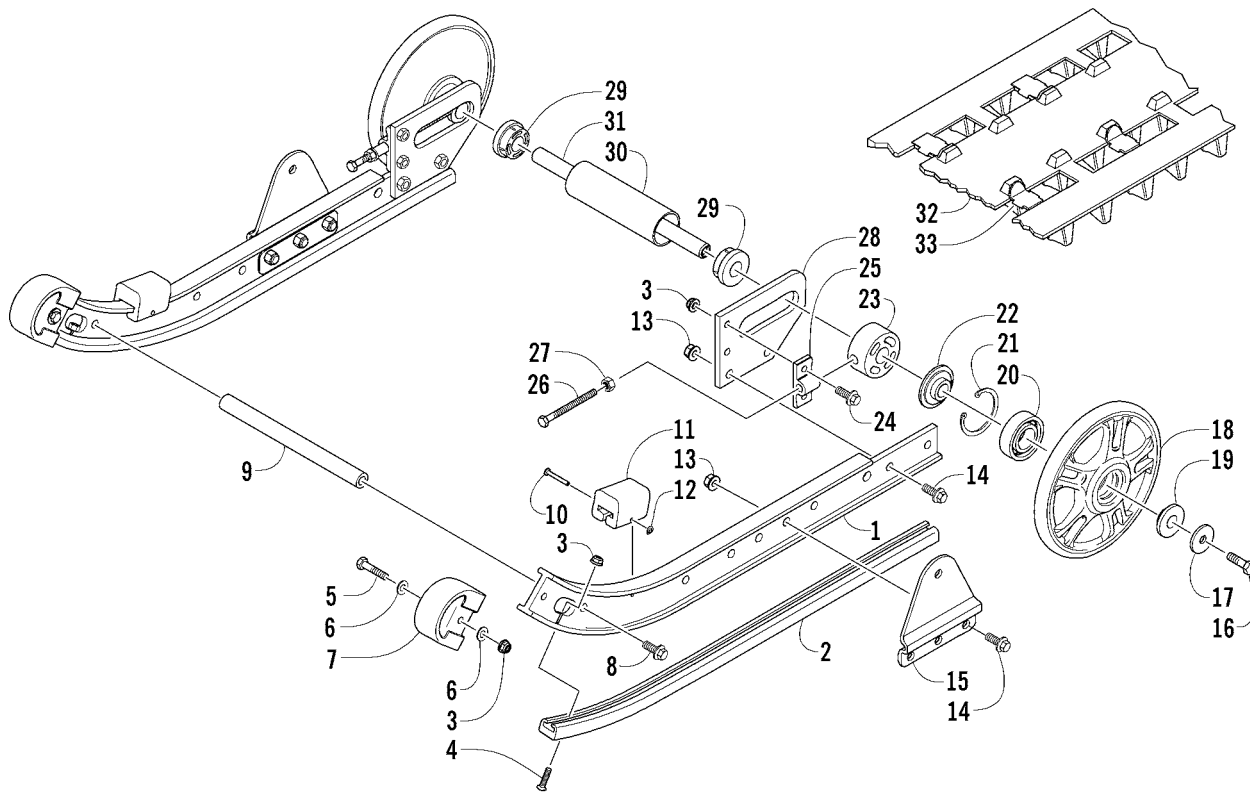
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1703-866	1	Post, Steering - Black	18	0605-444	4	Bearing, Steering Post
2	1606-765	2	Grip, Handle	19	0705-896	2	Retainer, Bearing
3	0302-165	1	Control, Throttle	20	8020-040	4	Screw, Cap
4	0109-609	2	Lever, Throttle/Brake	21	2706-144	1	Support, Steering Post
5	8070-318	2	Pin, Spring	22	0630-138	1	Switch, Tether - Assembly (inc. 23)
6	0611-022	1	Decal, Engine Stop Switch	23	0630-139	1	● Cord, Tether Switch
7	0123-230	2	Pin	24	8047-366	4	Nut, Lock
8	0123-231	3	Ring, Retaining	25	8060-504	10	Rivet, Blind
9	0302-147	1	Housing, Brake	26	8004-135	2	Screw, Cap
10	0609-007	1	Switch, Engine Stop	27	8050-247	4	Washer
11	0605-887	1	Cover, Handlebar Pad	28	1623-423	4	Nut, Lock
12	0605-501	1	Pad, Handlebar	29	1703-853	2	Tie Rod - Assembly (inc. 30-33)
13	0687-200	1	Cable, Throttle	30	0623-260	2	● Nut, Hex - Left-Hand Thread
14	8053-212	3	Washer, Lock - External Tooth	31	0605-777	2	● Rod End - Left-Hand Thread
15	0123-788	AR	Cable Tie - 7 in.	32	0123-144	2	● Nut, Hex - Right-Hand Thread
16	0687-122	1	Cable, Brake	33	0605-776	2	● Rod End - Right-Hand Thread
17	1602-100	1	Spring, Return - Brake				



DRIVE TRAIN SHAFT AND BRAKE ASSEMBLIES

0742-425

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0712-915	1	Shield, Clutch/Brake/Muffler	19	0623-821	1	Ring, Snap
2	3611-754	1	Decal, Warning - Guard	20	1602-027	1	Spacer, Clutch - Outer
3	0623-797	3	Screw, Self-Tapping	21	0123-260	1	Washer
4	0702-376	1	Tensioner, Chain	22	8051-242	1	Washer, Lock
5	0623-868	1	Bushing, Snap	23	8004-132	1	Screw, Cap
6	1612-178	1	Spring, Tensioner - Chain	24	0728-167	1	Track Drive Assembly (inc. 25-28)
7	2606-021	1	Tab, Spring Retainer	25	1602-117	2	● Sprocket, Track Drive
8	8060-484	1	Rivet	26	1602-148	1	● Spacer
9	1602-065	1	Roller, Chain Tensioner	27	1602-850	1	● Shaft, Track Drive Sprocket
10	8050-247	3	Washer	28	1602-992	2	● Bearing, Chain Sprocket
11	8041-426	1	Nut, Lock	29	0623-823	1	Key
12	0702-360	1	Bracket, Brake	30	8011-130	4	Bolt, Carriage
13	1623-548	2	Screw, Cap	31	8047-426	4	Nut, Lock
14	1602-026	1	Spacer, Clutch - Inner	32	1602-960	1	Chain - 76P
15	1602-020	1	Clutch, Centrifugal	33	1602-975	1	Sprocket, Chain
16	1602-021	1	Band, Brake (inc. 17)	34	0123-019	1	Washer
17	1602-049	1	● Pin, Retainer - Brake Cable	35	1623-549	1	Screw, Cap
18	8050-277	1	Washer	36	1623-129	1	Screw, Self-Tapping

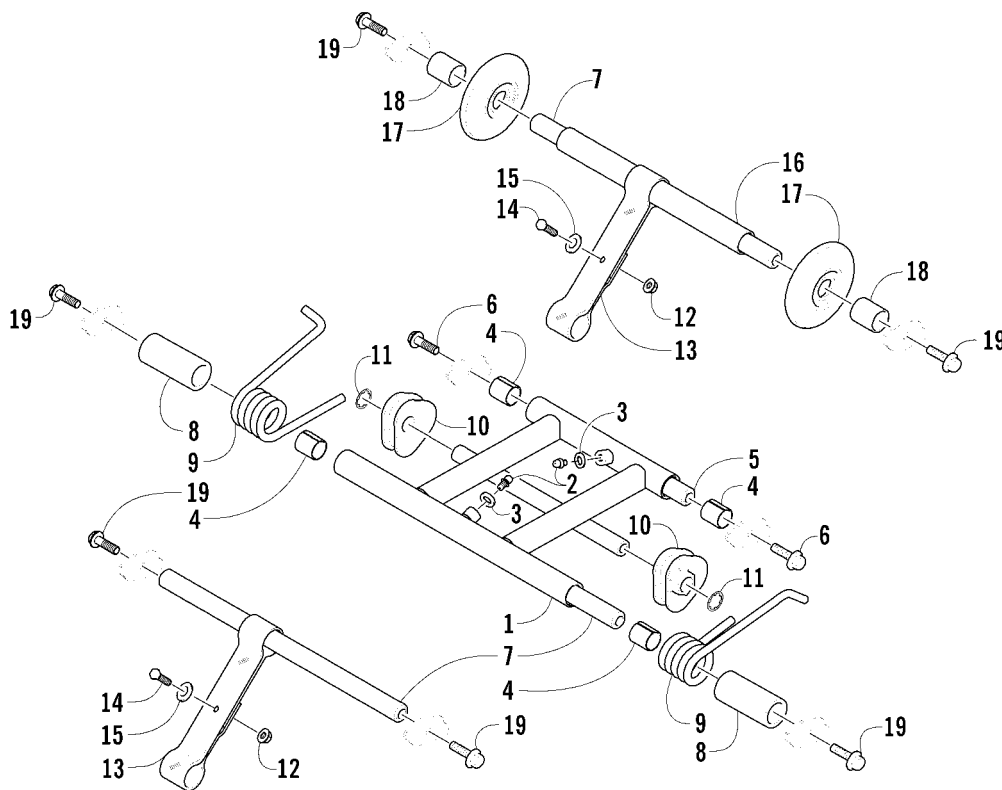


SLIDE RAIL, IDLER WHEELS, AND TRACK ASSEMBLY

(Complete Skid Frame Assembly p/n 7999-569; p/n 7999-592 Pink)

0741-536

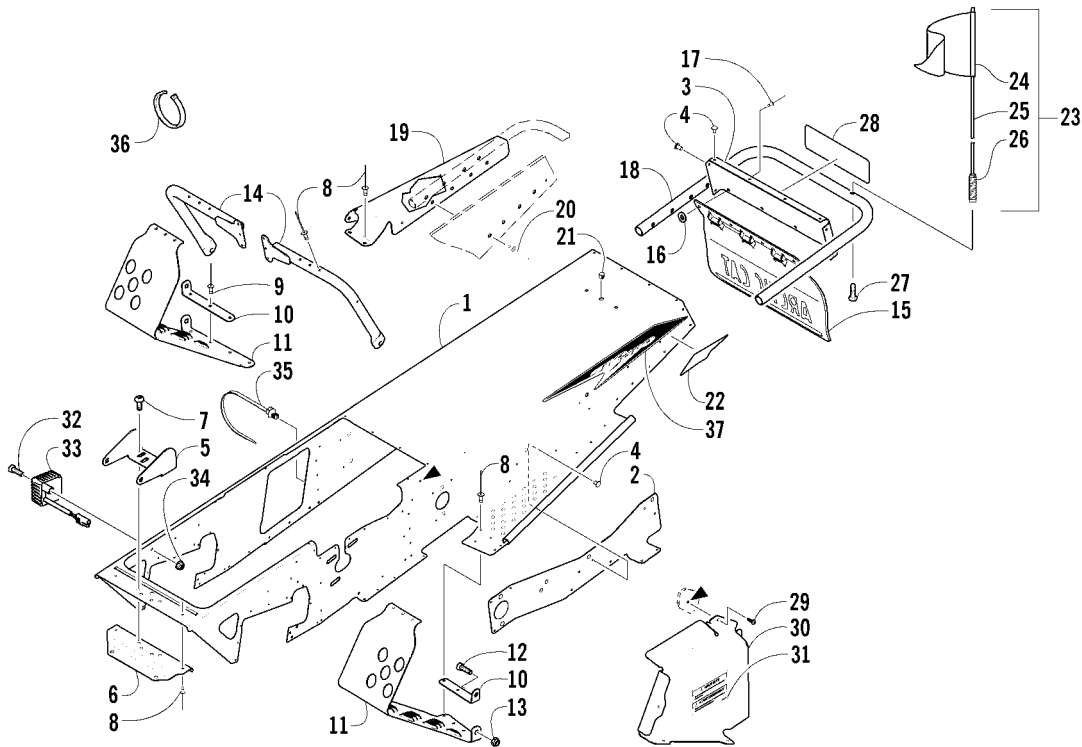
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1604-705	2	Rail, Formed	19	1604-773	2	● Insert, Idler Wheel - Outer
2	1604-568	2	Wearstrip, Slide Rail - Black	20	0107-598	2	● Bearing
3	8047-366	8	Nut, Lock	21	0123-798	2	● Ring, Retaining
4	0123-869	2	Screw, Machine	22	1604-772	2	● Insert, Idler Wheel - Inner
5	8002-043	2	Screw, Cap	23	0604-165	2	Bushing, Idler Wheel - Adjustment - Rear
6	8050-217	4	Washer	24	8020-040	4	Screw, Cap
7	0604-231	2	End Cap, Slide Rail	25	0604-206	2	Adjuster, Track
8	1623-566	2	Screw, Cap	26	0124-310	2	Screw, Cap
9	1604-566	1	Axle, Cross-Brace	27	8042-486	2	Nut
10	0123-767	2	Rivet, Solid	28	1604-661	2	Housing, Axle - Rear
11	0104-631	2	Pad, Shock	29	0604-968	2	Bushing, Spacer - Idler Wheel - Rear
12	0423-090	2	Nut, Press	30	1604-563	1	Spacer, Idler Wheel - Rear
13	8047-426	10	Nut, Lock	31	1604-562	1	Axle, Idler Wheel - Rear
14	8020-131	10	Screw, Cap	32	1602-015	1	Track Assembly (inc. 33)
15	0704-896	2	Bracket, Support - Arm	33	1602-079	32	● Clip, Guide
16	1623-427	2	Screw, Cap				
17	0123-570	2	Washer				
18	2604-982	2	Wheel, Idler - Rear - Green (inc. 19-22)				
	<u>3604-294</u>	2	Wheel, Idler - Rear - Pink (inc. 19-22) (Pink)				



REAR SUSPENSION ARM ASSEMBLY

0741-537

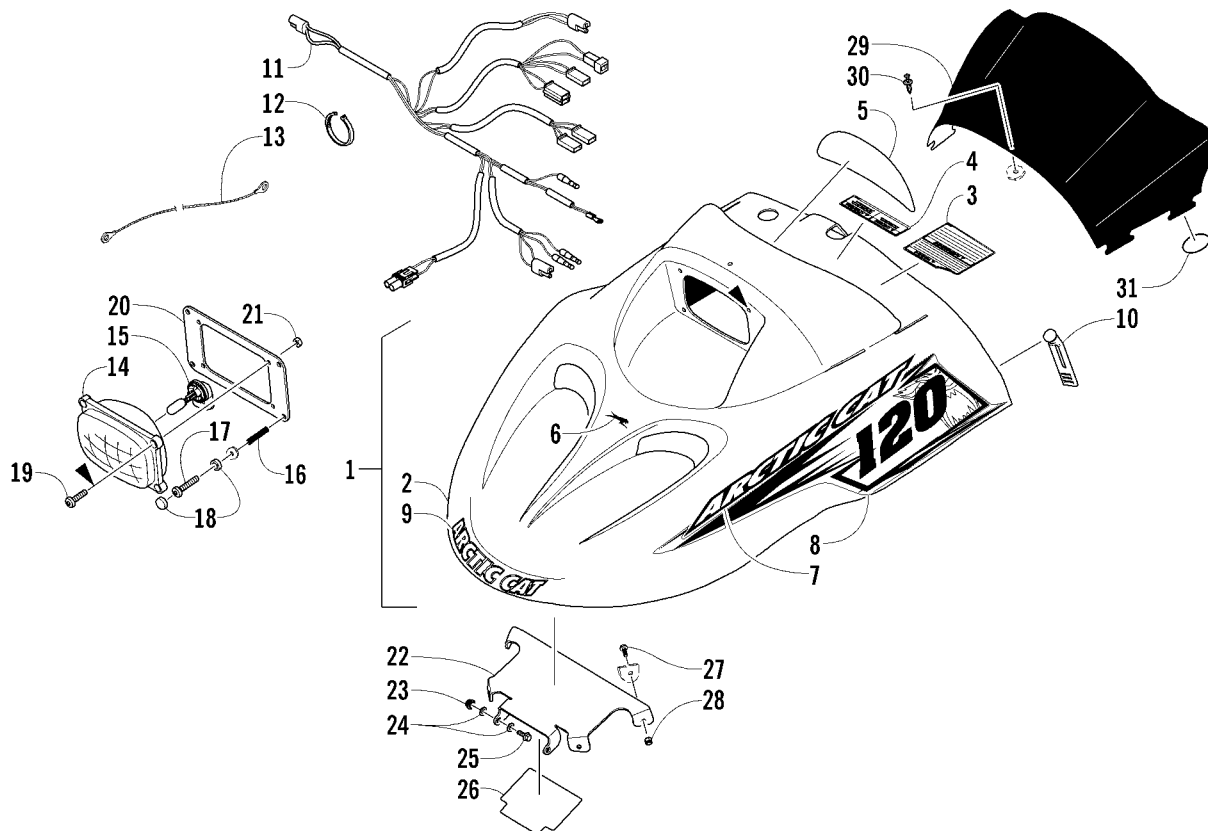
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1704-287	1	Arm, Rear Suspension (inc. 2-4)	11	0623-138	2	Ring, Retaining
2	1623-010	2	● Fitting, Grease	12	8047-366	2	Nut, Lock
3	1623-011	2	● Washer, Grease Fitting	13	1604-708	2	Strap, Limiter
4	0603-083	4	● Bearing	14	8002-042	2	Screw, Cap
5	1604-710	1	Axle, Rear Suspension Arm - Lower	15	8050-222	2	Washer
6	1623-566	2	Screw, Cap	16	1604-564	1	Spacer
7	1604-673	3	Axle, Idler	17	0300-180	2	Wheel, Idler
8	1604-715	2	Sleeve, Spring	18	1604-565	2	Spacer
9	0704-894	1	Spring, Rear Suspension - Right	19	8020-131	6	Screw, Cap
	0704-895	1	Spring, Rear Suspension - Left				
10	1604-204	1	Block, Spring Adjuster - Right				
	1604-205	1	Block, Spring Adjuster - Left				



CHASSIS, FOOTREST, AND REAR BUMPER ASSEMBLY

0742-274

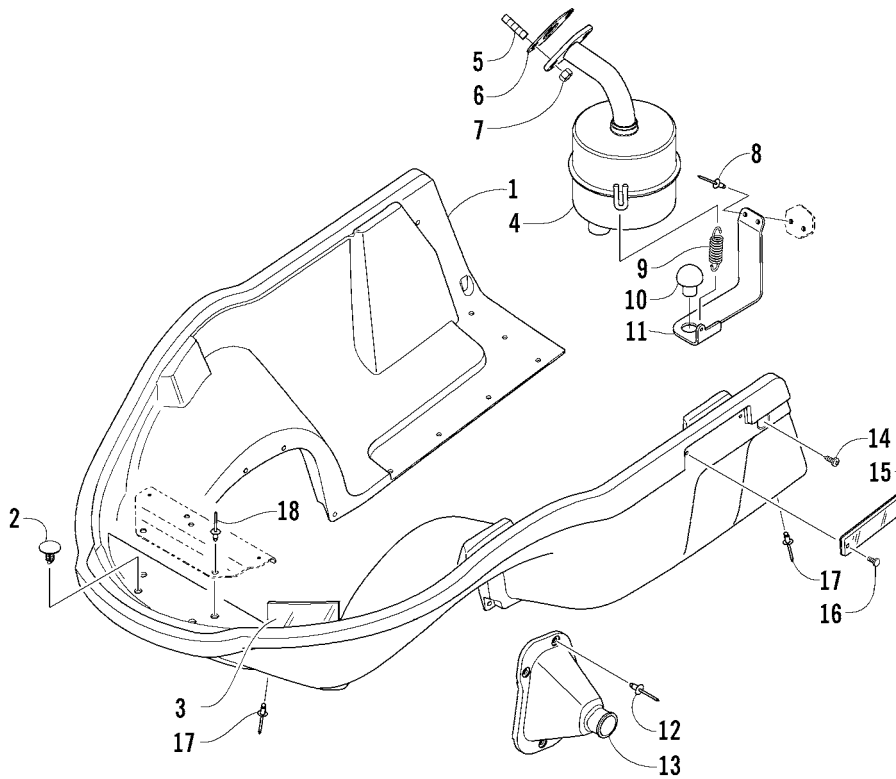
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>2718-539</u>	1	Tunnel Assembly (inc. 2-4)	20	8060-706	8	Rivet, Blind
2	2706-156	1	● Plate, Reinforcement - Tunnel - Right	21	0623-562	1	Plug, Hole
	2706-157	1	● Plate, Reinforcement - Tunnel - Left	22	6611-688	1	Decal, Reflector - Right
3	1606-740	1	● Plate, Cover - Tunnel		6611-689	1	Decal, Reflector - Left
4	0123-418	26	● Rivet, Solid	23	1706-105	1	Flag, Safety - Assembly (inc. 24-27)
5	2706-141	1	Bracket, Mounting - Hood - Lower	24	1706-104	1	● Flag, Safety
6	<u>3706-774</u>	1	Plate, Reinforcement	25	1606-954	1	● Pole, Safety Flag
7	0623-892	4	Screw, Self-Tapping	26	2606-010	1	● Mounting, Safety Flag - Assembly
8	8060-504	AR	Rivet, Blind	27	8020-134	1	● Screw, Cap
9	8060-506	7	Rivet, Blind	28	<u>7611-943</u>	1	Decal, Rear Bumper
10	2706-180	1	Bracket, Support - Footrest - Right		<u>8611-148</u>	1	Decal, Rear Bumper (Pink)
	2706-181	1	Bracket, Support - Footrest - Left	29	0623-301	4	Screw, Self-Tapping
11	1606-784	1	Footrest - Right	30	2706-217	1	Cover, Sprocket - Driven
	1606-785	1	Footrest - Left	31	3611-754	1	Decal, Warning - Cover
12	8020-040	2	Screw, Cap	32	8020-045	1	Screw, Cap
13	8041-366	2	Nut, Lock	33	0630-001	1	Regulator, Voltage
14	<u>3706-772</u>	1	Support, Footrest - Right	34	8047-366	1	Nut, Lock
	<u>3706-773</u>	1	Support, Footrest - Left	35	0623-677	2	Cable Tie, Push-Mount
15	1606-750	1	Snowflap	36	0123-788	2	Cable Tie
16	0123-802	4	Washer	37	<u>7611-946</u>	1	Decal, Tunnel - Right
17	8060-628	4	Rivet, Blind		<u>7611-947</u>	1	Decal, Tunnel - Left
18	<u>3706-777</u>	1	Bumper, Rear - Platinum		<u>8611-126</u>	1	Decal, Tunnel - Right (Pink)
19	3606-994	1	End Cap, Rear Bumper - Right		<u>8611-127</u>	1	Decal, Tunnel - Left (Pink)
	3606-995	1	End Cap, Rear Bumper - Left				



HOOD, HEADLIGHT, AND WINDSHIELD ASSEMBLY

0742-275

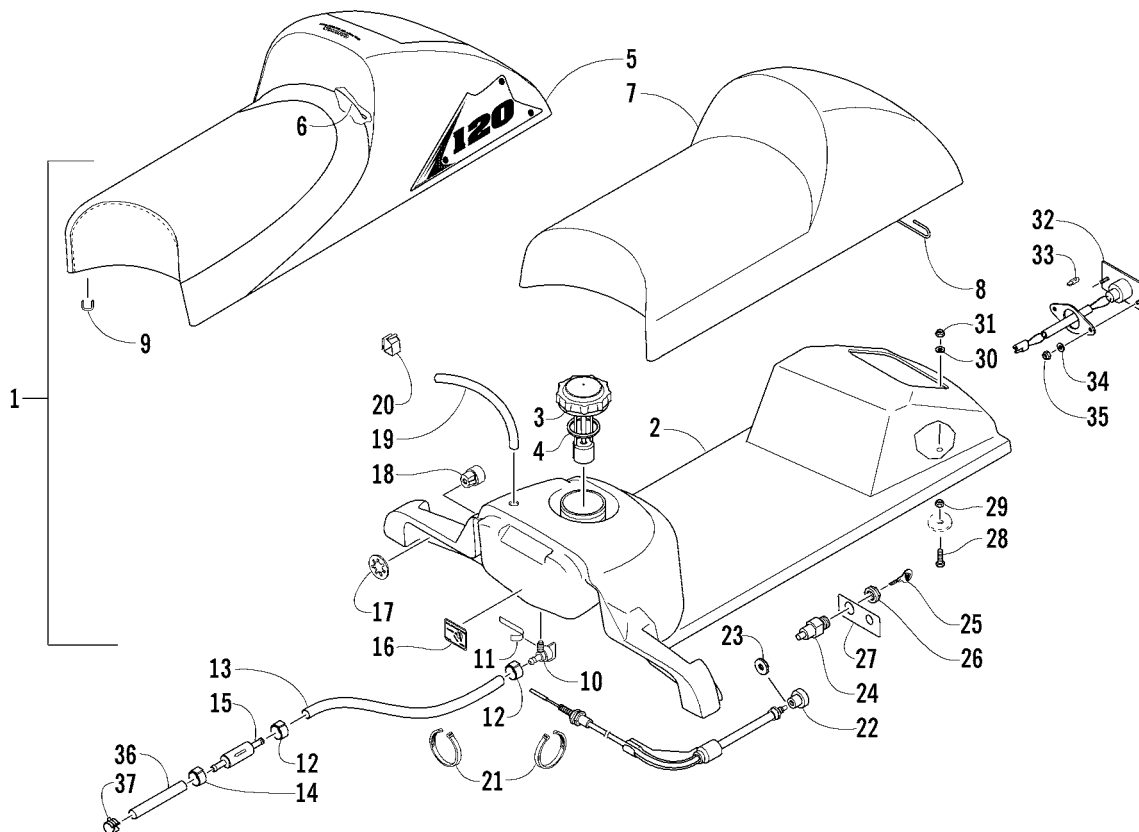
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>2718-074</u>	1	Hood w/Decals - Green (inc. 2-9)	13	2606-247	1	Cable, Hood
	<u>2718-143</u>	1	Hood w/Decals - Pink (inc. 2-9) (Pink)	14	0609-817	1	Headlight Assembly (inc. 15)
2	<u>2718-002</u>	1	● Hood w/o Decals - Green (inc. 3-4)	15	0609-251	1	● Bulb, Headlight
	<u>2718-142</u>	1	● Hood w/o Decals - Pink (inc. 3-4) (Pink)	16	0123-614	4	Spring, Adjustment Screw
3	<u>3611-755</u>	1	●● Decal, Caution - Throttle	17	8019-407	4	Screw, Adjustment
4	<u>3611-678</u>	1	●● Decal, Caution - Hood	18	0124-054	4	Snap Cap w/Washer
5	<u>7611-942</u>	1	● Decal, Instrument Panel	19	8019-397	4	Screw, Machine
	<u>8611-147</u>	1	● Decal, Instrument Panel (Pink)	20	3706-719	1	Plate, Adapter - Headlight
6	<u>8611-267</u>	1	● Decal, AirCat - Chrome	21	8041-246	4	Nut, Hex
7	<u>7611-940</u>	2	● Decal, Hood - Upper	22	2706-140	1	Bracket, Mounting - Hood - Upper
	<u>8611-149</u>	2	● Decal, Hood - Upper (Pink)	23	8047-366	2	Nut, Lock
8	<u>7611-938</u>	1	● Decal, Hood - Lower Right	24	1623-011	4	Washer
	<u>7611-939</u>	1	● Decal, Hood - Lower Left	25	8020-039	2	Screw, Cap
	<u>8611-142</u>	1	● Decal, Hood - Lower Right (Pink)	26	<u>8611-241</u>	1	Decal, Jet Chart
	<u>8611-143</u>	1	● Decal, Hood - Lower Left (Pink)	27	0623-902	4	Screw, Hex Washer Head
9	<u>7611-072</u>	1	● Decal, "Arctic Cat"	28	1623-023	4	Nut, Lock
10	<u>1606-930</u>	2	Strap, Hold-Down	29	4606-411	1	Windshield
11	<u>1686-353</u>	1	Harness, Wiring - Main	30	0623-243	1	Clip, Retaining
12	<u>0123-788</u>	AR	Cable Tie - 7 in.	31	0616-032	4	O-Ring, Windshield



BELLY PAN AND EXHAUST ASSEMBLIES

0742-276

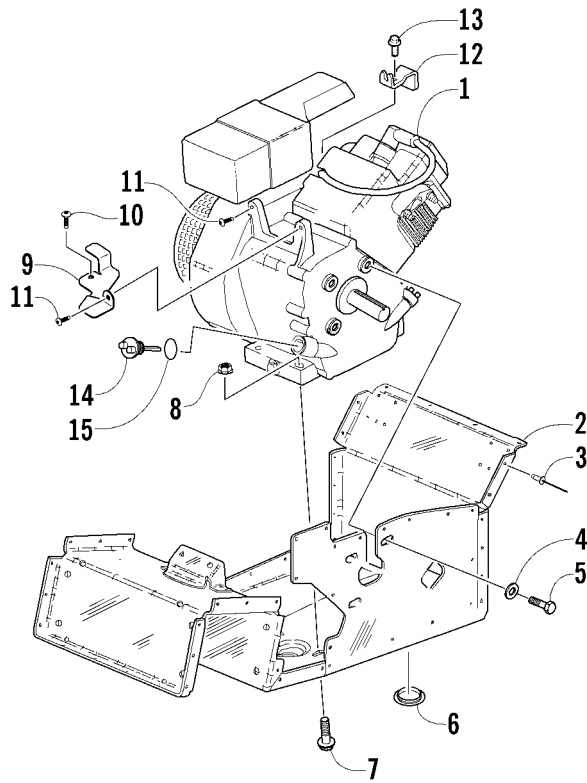
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3706-072	1	Belly Pan - Black (inc. 2)	11	0712-914	1	Bracket, Muffler Support
2	0623-544	2	● Clip, Retaining	12	8060-508	8	Rivet
3	0619-206	AR	Tape, Foil	13	0605-464	1	Boot, Tie Rod - Right
4	0712-937	1	Muffler		0605-465	1	Boot, Tie Rod - Left
5	0693-317	2	Bolt, Stud	14	1623-129	2	Screw, Self-Tapping
6	0691-852	1	Gasket, Exhaust	15	0606-526	2	Reflector, Front - Amber
7	3004-326	2	Nut	16	0623-269	4	Clip, Retaining
8	8060-504	2	Rivet, Blind	17	8061-508	22	Rivet
9	0123-321	1	Spring, Extension	18	0623-778	2	Rivet
10	0612-111	1	Bumper, Molded - Rubber				



GAS TANK, SEAT, AND TAILLIGHT ASSEMBLY

0742-277

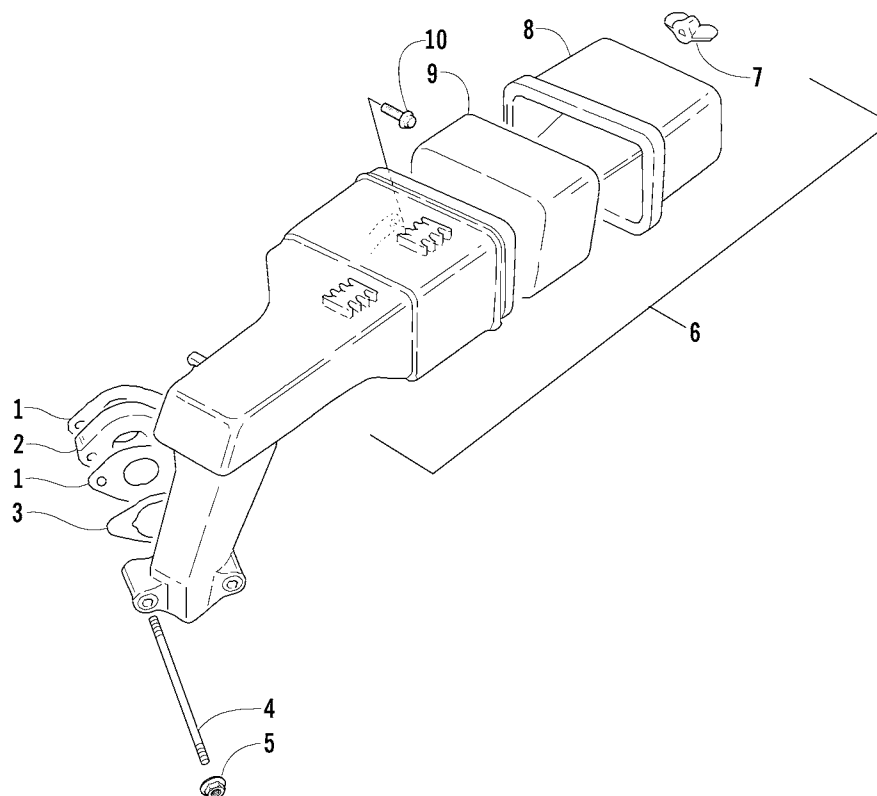
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>2718-433</u>	1	Complete Seat Assembly (inc. 2-9)	19	1670-647	1	Hose, Vent
	<u>2718-434</u>	1	Complete Seat Assembly (inc. 2-9) (Pink)	20	0123-394	1	Clip, Cable
2	<u>1670-969</u>	1	● Tank, Gas/Seat-Base	21	0123-788	4	Cable Tie - 7 in.
3	1670-694	1	● Cap, Gas Tank w/Gauge (inc. 4)	22	0687-154	1	Cable, Choke (inc. 23)
4	0109-733	1	●● Seal, Tank Cap	23	0687-181	1	● Nut, Choke Cable
5	<u>3706-762</u>	1	● Cover, Seat (inc. 6)	24	0109-822	1	Switch, Ignition (inc. 25-26)
	<u>3706-855</u>	1	● Cover, Seat (inc. 6) (Pink)	25	0116-065	2	● Key
6	<u>5606-156</u>	1	●● Wire, Seat	26	0609-111	1	● Nut, Retaining
7	1706-017	1	● Foam, Seat	27	4611-767	1	Decal, Switch/Choke
8	2606-942	1	● Wire, Seat	28	8002-040	2	Screw, Cap
9	0624-528	AR	● Staple, Seat Cover	29	8040-366	2	Nut, Lock
10	0676-017	1	Valve, Shut-Off - Gas Tank	30	0623-184	2	Washer
11	0670-289	AR	Tape, Teflon	31	0123-108	2	Nut, Nylon Cap
12	0610-419	2	Clamp, Hose	32	0609-070	1	Taillight Assembly (inc. 33)
13	0410-143	AR	Hose, Gasline - 25 ft	33	0230-020	1	● Bulb, Taillight
14	0610-415	1	Clamp, Hose	34	8050-157	2	Washer
15	0510-335	1	Filter, Fuel	35	0123-709	2	Nut w/Lock Washer
16	3611-856	1	Decal, Shut-Off Valve	36	<u>0610-772</u>	AR	Hose, Gasline - 25 ft
17	0123-579	1	Nut, Push	37	0623-373	1	Clamp, Hose
18	0116-469	1	Bushing, Recoil Starter				



ENGINE AND RELATED PARTS

0740-341

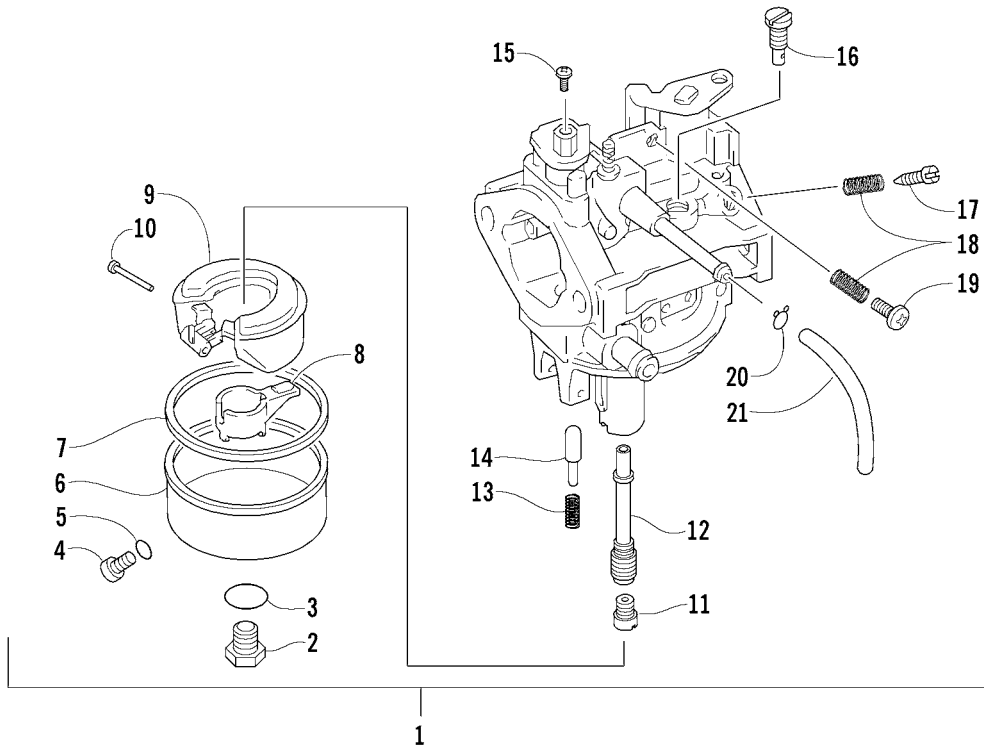
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0662-336	1	Engine, AA12A2	9	4606-028	1	Cover, Governor
2	3706-775	1	Front End	10	0623-786	1	Screw, Self-Tapping
3	8060-504	AR	Rivet	11	0623-966	2	Screw, Self-Tapping
4	8050-247	1	Washer	12	0770-617	1	Bracket, Throttle Cable
5	1623-550	1	Screw, Cap	13	3004-987	1	Screw, Cap
6	0623-822	5	Plug	14	0694-003	1	Stick, Oil Level
7	8020-134	4	Screw, Cap	15	0693-298	1	O-Ring
8	8047-426	4	Nut, Lock				



AIR CLEANER ASSEMBLY

0739-446

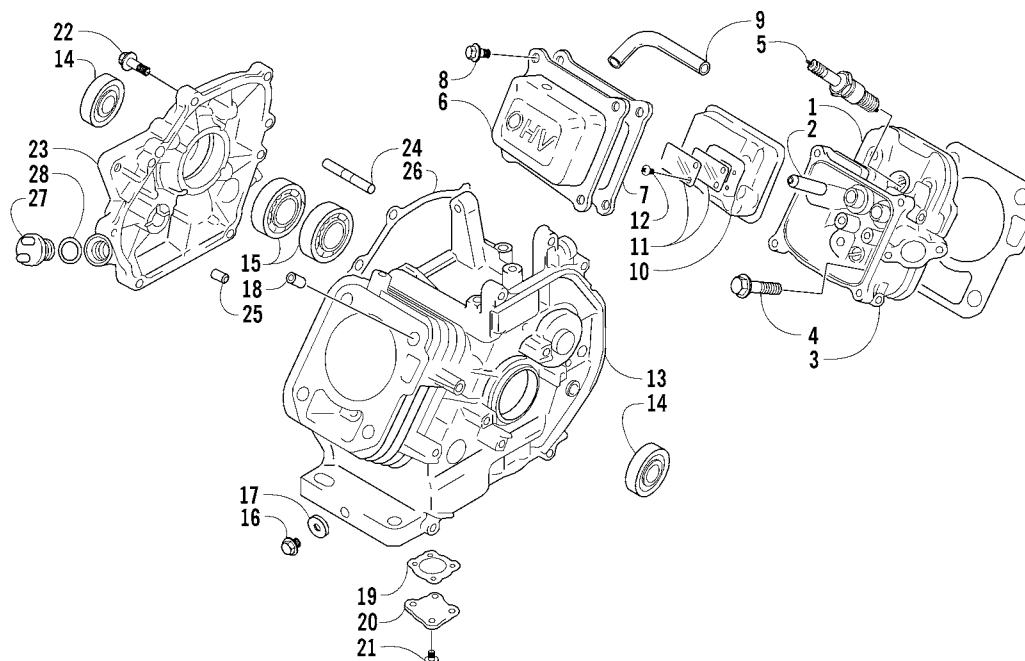
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0693-282	2	Gasket, Carburetor	6	0693-543	1	Cleaner, Air - Assembly (inc. 7-9)
2	0691-850	1	Insulator, Carburetor	7	0693-542	1	● Nut, Wing
3	0693-287	1	Gasket, Air Cleaner	8	0691-851	1	● Cover, Air Cleaner
4	0693-364	2	Bolt, Stud	9	0691-736	1	● Filter, Air Cleaner
5	3004-488	2	Nut	10	0693-307	1	Bolt



CARBURETOR

0739-450 *Optional

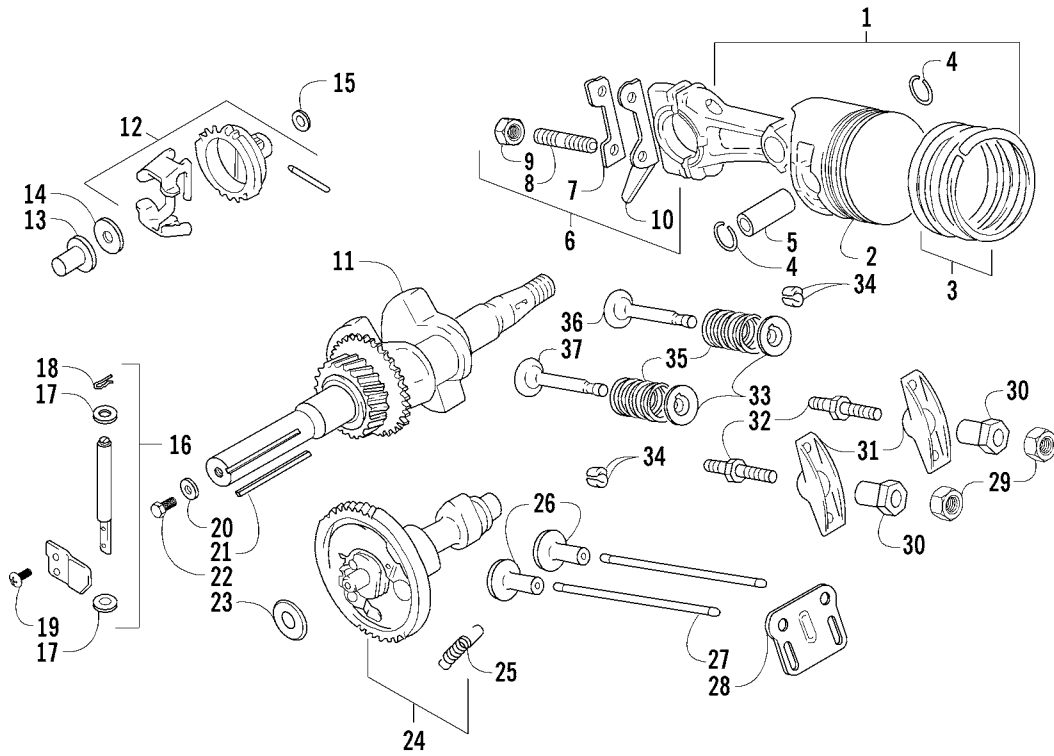
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-028	1	Carburetor Assembly (inc. 2-21)	14	0693-055	1	● Needle Jet
2	0693-697	1	● Plug, Drain	15	0694-025	1	● Screw
3	0691-624	1	● Gasket, Drain Plug	16	0694-033	1	● Pilot Jet (42.5)
4	0693-284	1	● Screw, Drain		0693-538	1	● Pilot Jet (37.5)*
5	0693-285	1	● Gasket, Drain Screw		6506-261	1	● Pilot Jet (45)*
6	0693-283	1	● Chamber, Float		6506-262	1	● Pilot Jet (47.5)*
7	0691-423	1	● Gasket, Float Chamber		6506-263	1	● Pilot Jet (50)*
8	0691-426	1	● Ring	17	0691-102	1	● Adjuster Screw, Pilot Air
9	0691-424	1	● Float	18	0691-272	2	● Spring
10	0693-536	1	● Pin, Float	19	0693-315	1	● Adjuster Screw, Idle Speed
11	0694-032	1	● Main Jet (77.5)	20	0694-011	1	● Clamp, Hose
12	0693-056	1	● Nozzle	21	0694-012	1	● Hose, Gasline
13	0691-428	1	● Spring, Needle Jet				



CYLINDER AND CRANKCASE

0739-487

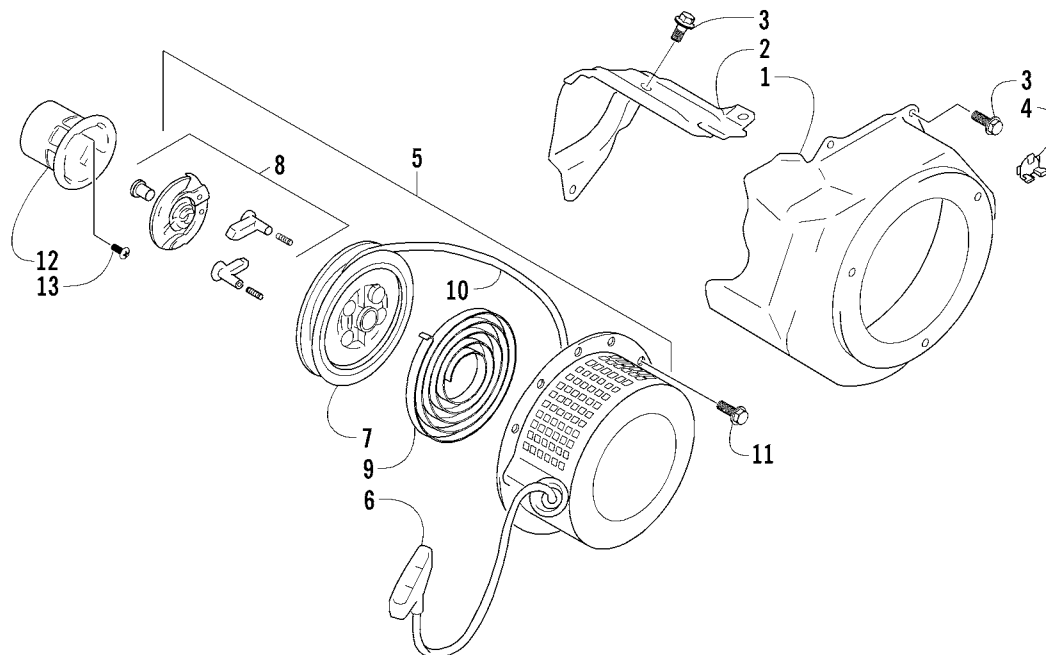
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-034	1	Head, Cylinder (inc. 2)	15	0691-374	2	● Bearing
2	0691-545	2	● Guide, Valve	16	0693-253	2	● Plug
3	0691-386	1	Gasket, Cylinder Head	17	3002-276	2	● Gasket
4	0693-303	4	Bolt	18	3008-199	2	Pin, Dowel
5	0217-703	1	Plug, Spark (BPR6ES)	19	0691-837	1	Gasket, Engine Oil Level Sensor
6	0691-830	1	Cover, Cylinder Head	20	0694-022	1	Cover, Oil Level Sensor
7	0691-387	1	Gasket, Cylinder Head Cover	21	0693-307	4	Bolt
8	0693-241	4	Bolt	22	0694-035	7	Bolt
9	0693-362	1	Hose, Air Breather	23	0694-002	1	Cover, Crankcase - Assembly - Side (inc. one No. 14-15 and 24)
10	0691-393	1	Body, Air Breather - Assembly (inc. 11-12)	24	0691-844	1	● Shaft, Governor Gear
11	0693-226	1	● Valve, Reed - Set	25	3005-206	2	Pin, Dowel
12	0693-305	2	● Screw	26	0691-834	1	Gasket, Crankcase
13	0694-001	1	Cylinder Assembly (inc. one No. 14-15 and 16-17)	27	0694-004	1	Plug, Engine Oil Drain - Assembly (inc. 28)
14	0691-376	2	● Seal, Oil	28	0693-298	1	● O-Ring



PISTON AND CRANKSHAFT

0739-493 *Optional

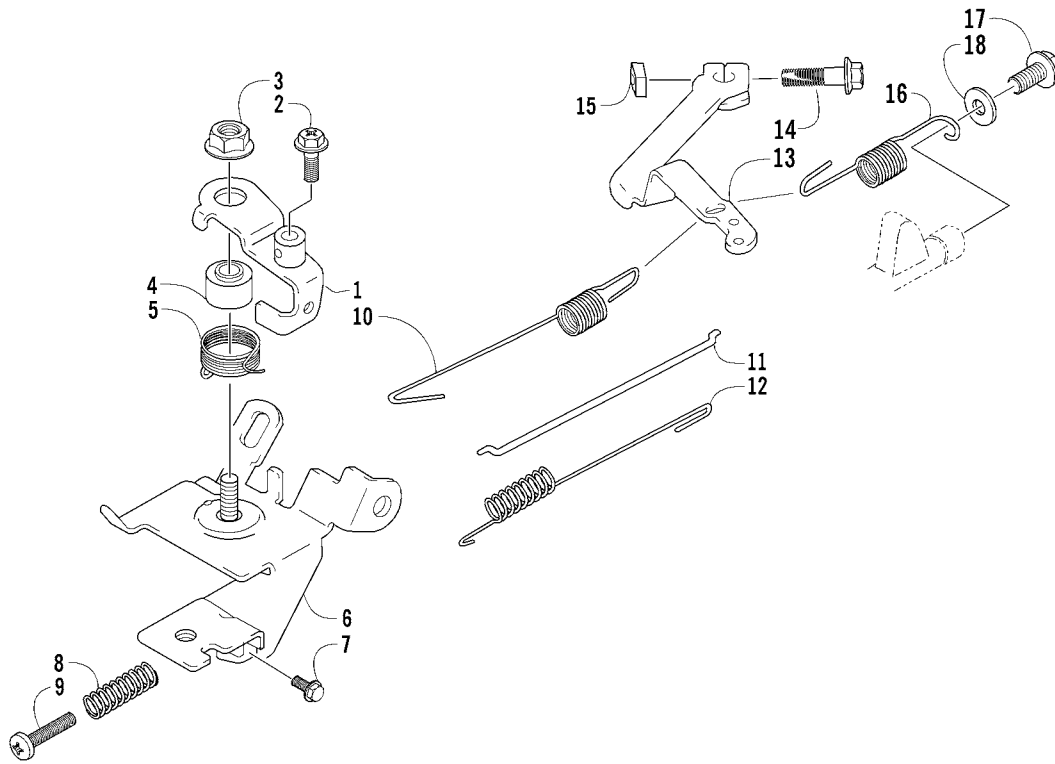
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-026	1	Piston Assembly (inc. 2-4)	18	0691-848	1	● Clip, Hairpin
2	0691-398	1	● Piston	19	3004-563	2	● Screw
	0691-569	1	● Piston, Oversized (0.25 mm)*	20	0694-024	1	Washer
	0691-570	1	● Piston, Oversized (0.50 mm)*	21	0694-006	1	Key, Crankshaft
3	0691-399	1	● Ring, Piston - Set	22	0694-007	1	Bolt, Crankshaft
	0691-571	1	● Ring, Piston - Set - Oversized (0.25 mm)*	23	0691-840	1	Washer
	0691-572	1	● Ring, Piston - Set - Oversized (0.50 mm)*	24	0691-914	1	Camshaft (inc. 25)
4	0691-378	2	● Circlip	25	0691-380	1	● Spring
5	0691-400	1	Pin, Piston	26	0691-406	2	Tappet
6	0691-936	1	Rod, Connecting - Assembly (inc. 7-10)	27	0691-407	2	Rod, Push
7	0691-403	1	● Plate, Lock	28	0691-415	1	Guide, Push Rod
8	0691-366	2	● Bolt, Stud	29	0691-016	2	Nut
9	3004-851	2	● Nut	30	0691-413	2	Pivot
10	0691-402	1	● Plate, Splash	31	0691-412	2	Arm, Rocker
11	0694-027	1	Crankshaft Assembly	32	0694-037	2	Bolt, Stud - Pivot
12	0693-698	1	Gear, Governor - Set	33	0693-313	2	Retainer, Valve Spring
13	0691-842	1	Slider, Governor	34	0693-281	4	Cotter, Valve
14	0691-843	1	Washer	35	0694-036	2	Spring, Valve
15	3004-652	1	Washer	36	0694-008	1	Valve, Intake
16	0693-258	1	Shaft, Throttle Control - Set (inc. 17-19)	37	0694-009	1	Valve, Exhaust
17	0693-252	2	● Washer				



RECOIL STARTER

0739-495

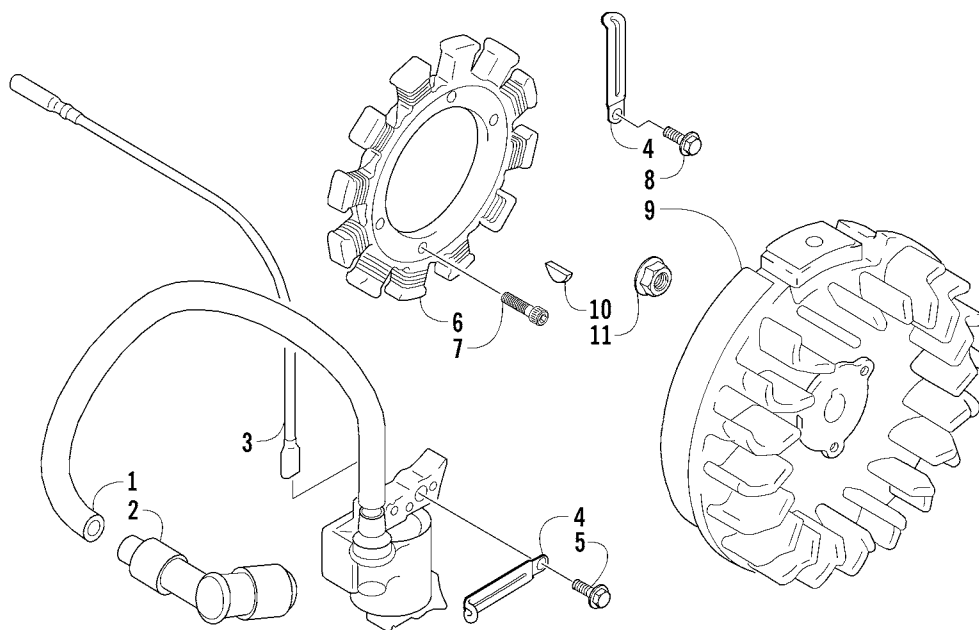
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-013	1	Cover, Ventilation Cowling	8	0693-256	1	● Ratchet Set
2	0691-853	1	Cowling, Ventilation	9	3005-162	1	● Spring, Spiral
3	0693-241	7	Bolt	10	3004-856	1	Rope
4	0691-122	1	Protector, Lead Wire	11	0693-246	3	Bolt
5	0694-014	1	Starter, Recoil - Assembly (inc. 6-9)	12	0691-863	1	Pulley, Starter
6	0693-257	1	● Grip Assembly	13	3004-423	3	Screw
7	0691-856	1	● Reel				



THROTTLE CONTROL ASSEMBLY

0739-496

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-016	1	Lever, Throttle Cable	10	0694-015	1	Spring, Throttle Control
2	3004-987	1	Bolt	11	0694-019	1	Rod, Carburetor
3	3004-351	1	Nut	12	0691-455	1	Spring, Carburetor Rod
4	3002-459	1	Spacer	13	0693-259	1	Lever, Throttle Control (inc. 14-15)
5	0694-038	1	Spring	14	0693-416	1	● Bolt
6	0694-017	1	Bracket, Throttle Control	15	0691-017	1	● Nut
7	0693-241	1	Bolt	16	0623-965	1	Spring
8	0691-901	1	Spring	17	0623-966	1	Screw
9	3004-611	1	Screw	18	8050-217	1	Washer



MAGNETO

0739-497

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0693-326	1	Coil, Ignition - Assembly	7	0694-023	4	Bolt
2	0691-322	1	Cap, Spark Plug	8	0693-241	1	Bolt
3	0693-263	1	Wire, Magneto Lead	9	0694-030	1	Rotor/Flywheel
4	3002-964	2	Clamp, Wire	10	3004-540	1	Key
5	0693-242	2	Bolt	11	3004-380	1	Nut
6	0694-029	1	Stator				

