

ARCTIC CAT[®]

Illustrated
Parts
Manual

ZR[®] 120

Model Number S2005ZRAAAUSG
Model Number S2005ZRAAAUSR



2005

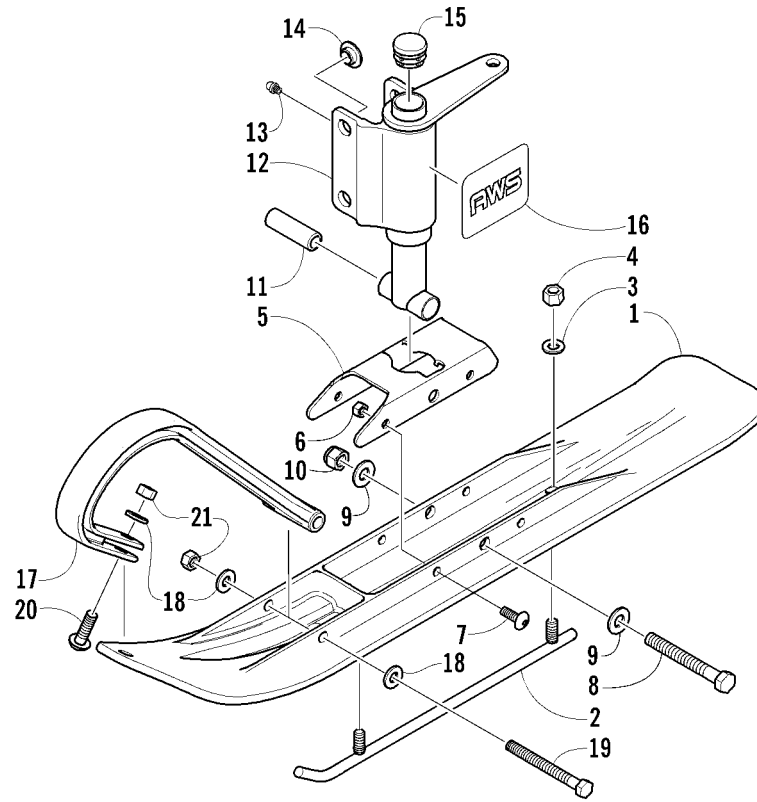
TABLE OF CONTENTS

2005 ZR 120

(Model No. S2005ZRAAAUSG) (Model No. S2005ZRAAAUSR)

SKI AND SPINDLE ASSEMBLY	1
A-ARM ASSEMBLY	2
FRONT SUSPENSION SHOCK ABSORBER	3
STEERING POST AND TIE ROD ASSEMBLY	4
DRIVE TRAIN SHAFT AND BRAKE ASSEMBLIES	5
SLIDE RAIL, IDLER WHEELS, AND TRACK ASSEMBLY	6
REAR SUSPENSION ARM ASSEMBLY	7
CHASSIS, FOOTREST, AND REAR BUMPER ASSEMBLY	8
HOOD, HEADLIGHT, AND WINDSHIELD ASSEMBLY	9
BELLY PAN AND EXHAUST ASSEMBLIES	10
GAS TANK, SEAT, AND TAILLIGHT ASSEMBLY	11
ENGINE AND RELATED PARTS	12
AIR CLEANER ASSEMBLY	13
CARBURETOR	14
CYLINDER AND CRANKCASE	15
PISTON AND CRANKSHAFT	16
RECOIL STARTER	17
THROTTLE CONTROL ASSEMBLY	18
MAGNETO	19
RELATED ITEMS	Back Cover

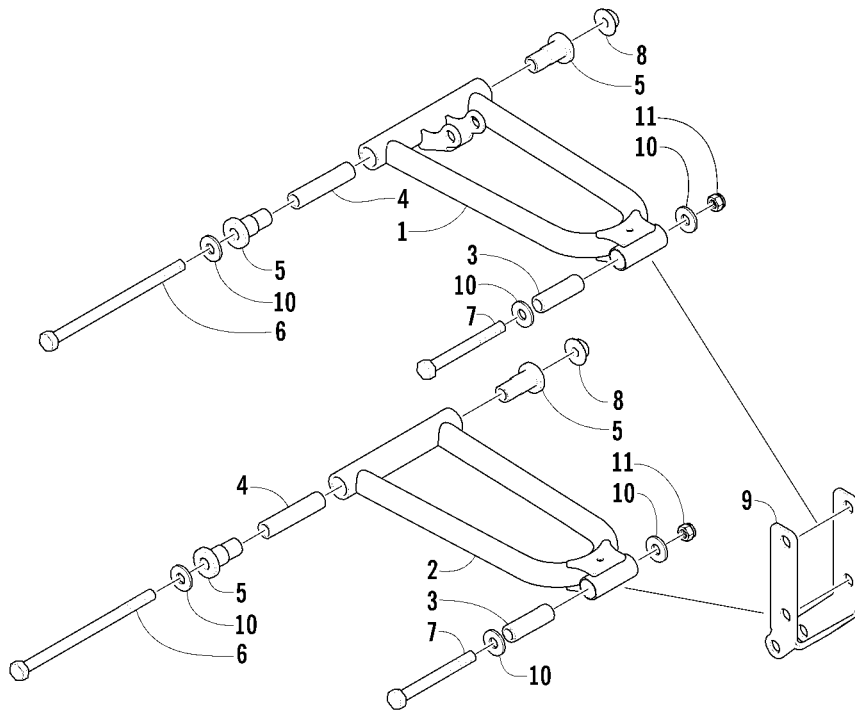
■ NOTE: The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. Underlined part numbers are new for the 2005 model year.



SKI AND SPINDLE ASSEMBLY

0739-421

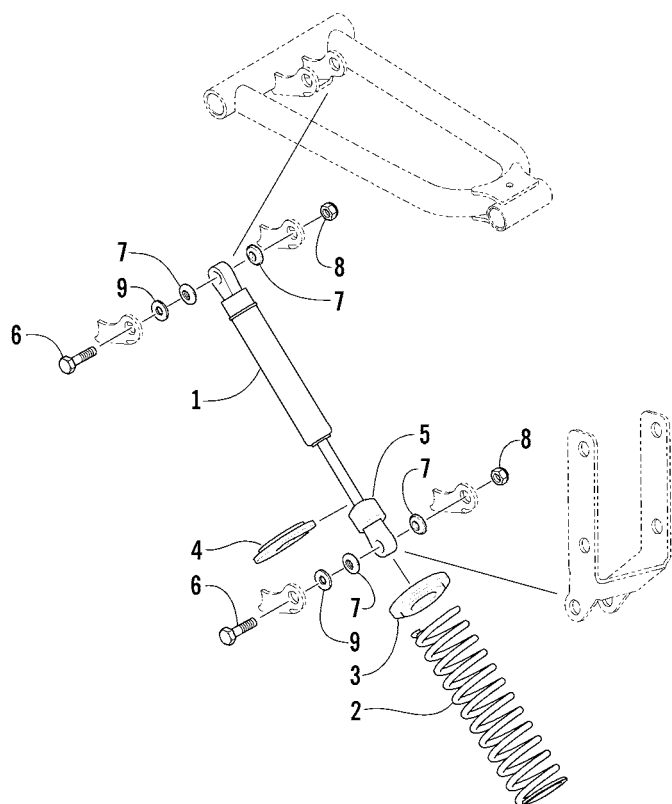
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>2603-386</u>	2	Ski, Plastic - Green	12	<u>1703-643</u>	2	Spindle (inc. 13-14)
	<u>2603-379</u>	2	Ski, Plastic - Red (Red)	13	0623-010	2	● Fitting, Grease
2	0703-698	2	Wearbar	14	0603-647	8	● Insert, Spindle
3	8050-242	4	Washer	15	0623-831	2	Cap, Spindle
4	8040-426	4	Nut, Lock	16	<u>6611-124</u>	2	Decal, "AWS" - Spindle
5	<u>1703-649</u>	2	Saddle, Ski - Platinum	17	<u>2603-387</u>	2	Handle, Ski - Green
6	8040-366	8	Nut, Lock		<u>2603-388</u>	2	Handle, Ski - Red
7	8017-580	8	Screw, Machine	18	8050-247	6	Washer
8	8002-231	2	Screw, Cap	19	8002-141	2	Screw, Cap
9	8050-277	4	Washer	20	8017-672	2	Screw, Cap
10	8040-486	2	Nut, Lock	21	8041-426	4	Nut, Lock
11	1603-365	2	Axle, Suspension				



A-ARM ASSEMBLY

0737-549

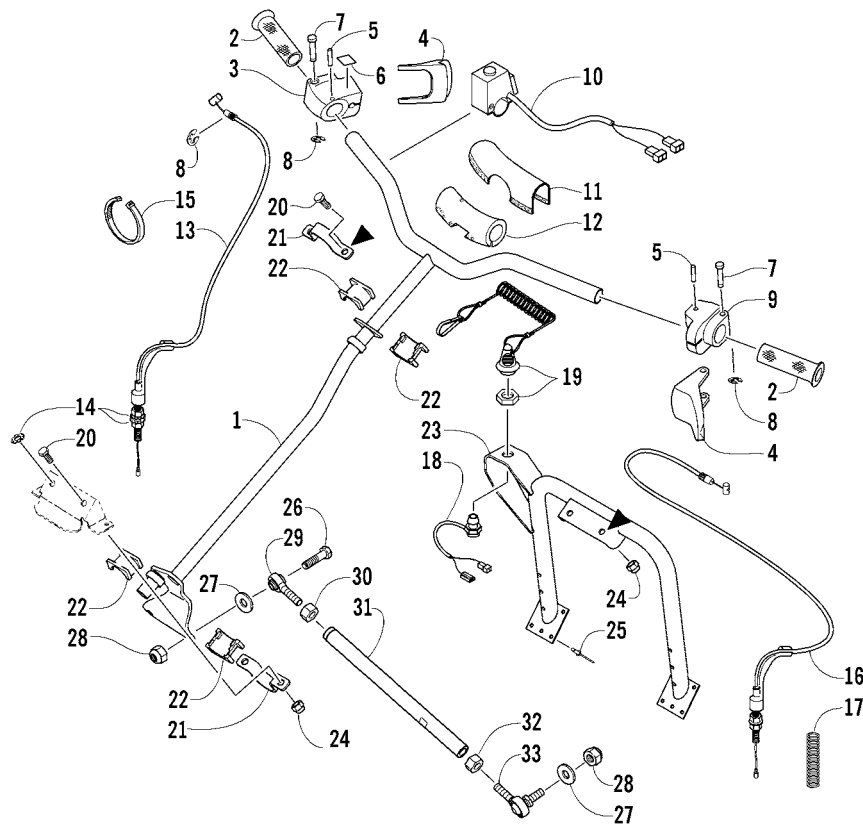
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1703-820</u>	2	A-Arm - Upper - Platinum	7	8002-232	4	Screw, Cap
2	<u>1703-821</u>	2	A-Arm - Lower - Platinum	8	0623-661	4	Nut, Crown Lock
3	1603-365	4	Axle, Suspension	9	<u>1703-644</u>	2	Bracket, Mounting - Shock
4	1603-394	4	Axle, Suspension	10	8050-277	12	Washer
5	0605-451	8	Axle, Powder Metal	11	8040-486	4	Nut, Lock
6	0623-900	4	Screw, Cap				



FRONT SUSPENSION SHOCK ABSORBER

0736-147

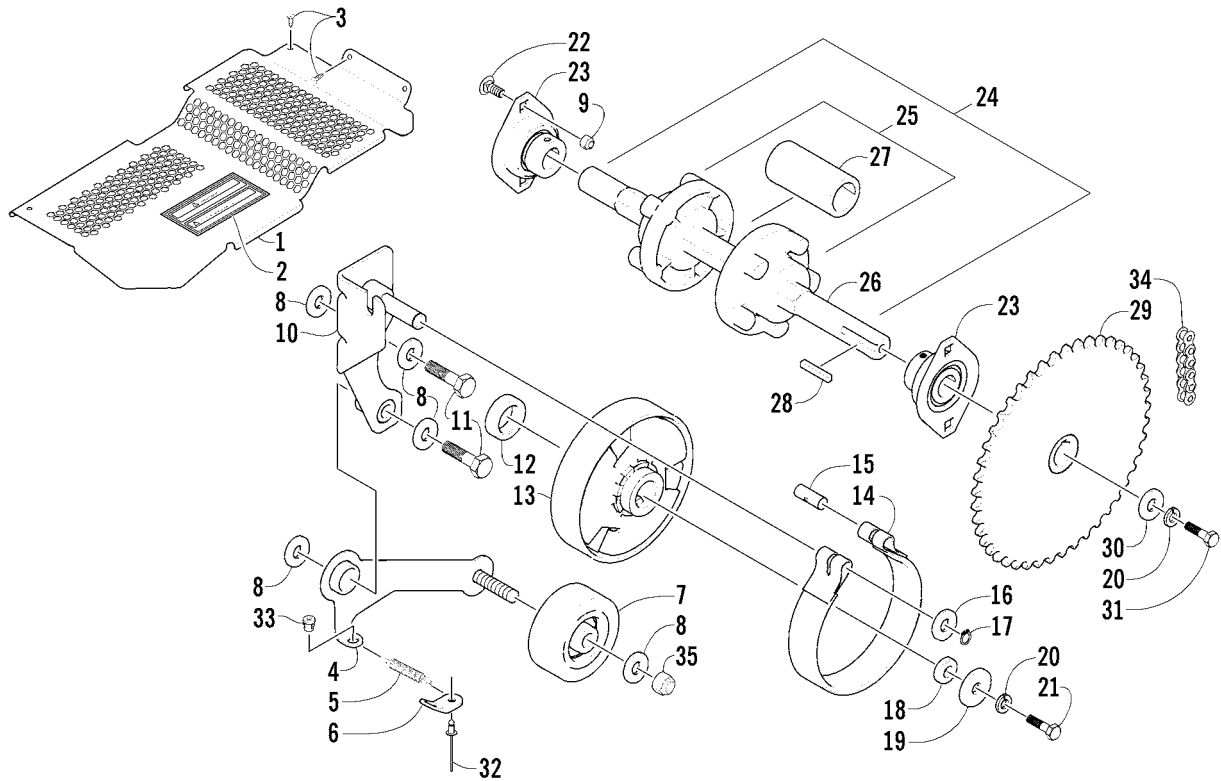
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1603-458	2	Shock, Ski	6	0623-897	4	Screw, Cap
2	1703-647	2	Spring, Shock - Yellow	7	1603-863	8	Bushing, Shock
3	1603-862	2	Retainer, Spring - Lower	8	8040-486	4	Nut, Lock
4	1603-861	2	Retainer, Spring - Upper	9	0623-450	4	Washer
5	1603-872	2	Bumper, Rubber				



STEERING POST AND TIE ROD ASSEMBLY

0737-939

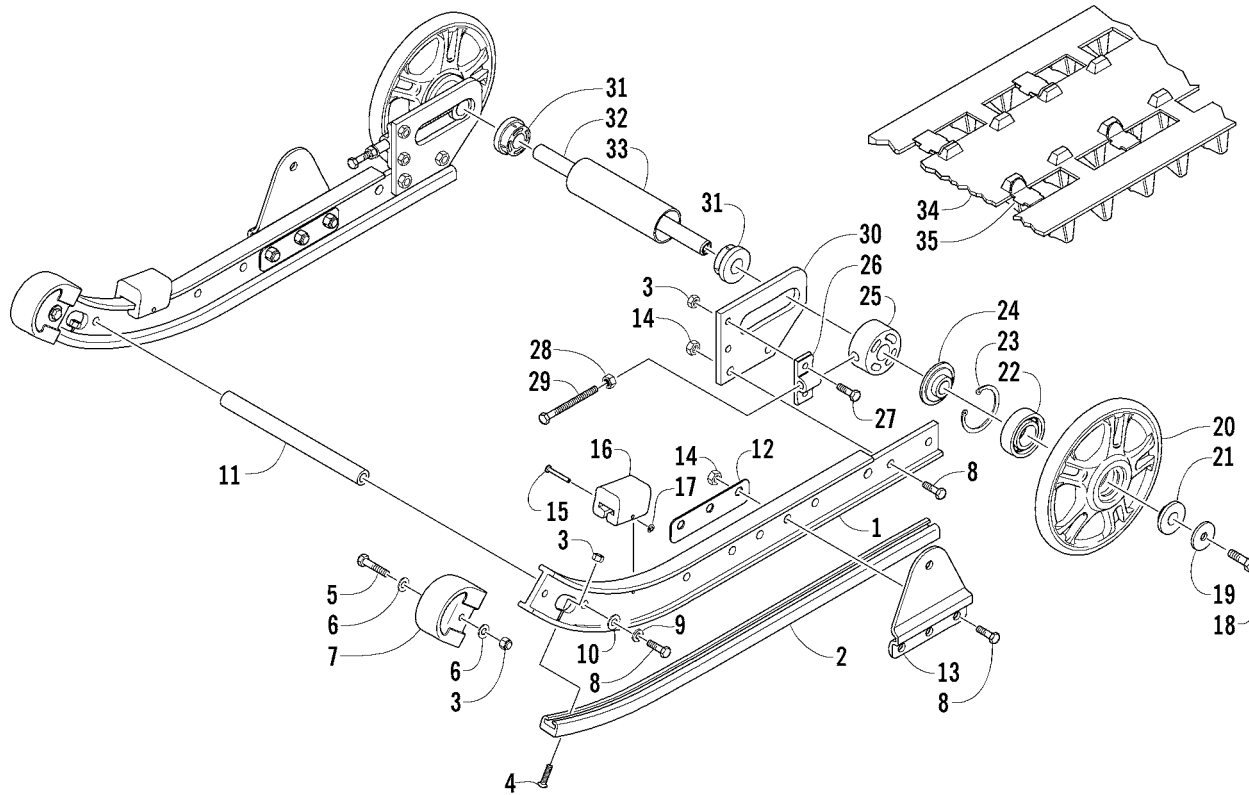
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0703-693	1	Post, Steering	18	0630-138	1	Switch, Tether - Assembly (inc. 19)
2	1606-765	2	Grip, Handle	19	0630-139	1	● Cord, Tether Switch
3	0302-165	1	Control, Throttle	20	8002-040	4	Screw, Cap
4	0109-609	2	Lever, Throttle/Brake	21	0705-896	2	Retainer, Bearing
5	8070-318	2	Pin, Spring	22	0605-444	4	Bearing, Steering Post
6	0611-022	1	Decal, Engine Stop Switch	23	1706-050	1	Support, Steering Post
7	0123-230	2	Pin	24	8040-366	4	Nut, Lock
8	0123-231	3	Ring, Retaining	25	8060-504	10	Rivet
9	0302-147	1	Housing, Brake	26	8004-226	2	Screw, Cap
10	0609-007	1	Switch, Engine Stop	27	0623-044	4	Washer
11	0605-560	1	Cover, Handlebar Pad	28	0623-025	4	Nut, Lock
12	0605-501	1	Pad, Handlebar	29	0605-504	2	Rod End - Right
13	0687-121	1	Cable, Throttle	30	0123-191	2	Nut, Hex - Right
14	8053-212	3	Washer, Lock - External Tooth	31	0605-698	2	Tube, Tie Rod
15	0123-788	AR	Cable Tie - 7 in.	32	0123-917	2	Nut, Hex - Left
16	0687-122	1	Cable, Brake	33	0605-511	2	Rod End - Left
17	1602-100	1	Spring, Return - Brake				



DRIVE TRAIN SHAFT AND BRAKE ASSEMBLIES

0737-161

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0712-915	1	Shield, Clutch/Brake/Muffler	19	0123-260	1	Washer
2	3611-754	1	Decal, Warning - Guard	20	8051-242	2	Washer, Lock
3	0623-797	3	Screw, Self-Tapping	21	8004-132	1	Screw, Cap
4	0702-376	1	Tensioner, Chain	22	8011-130	4	Bolt, Carriage
5	1602-066	1	Spring, Tensioner - Chain	23	1602-023	2	Bearing, Chain Sprocket
6	2606-021	1	Tab, Spring Retainer	24	0728-061	1	Track Drive Assembly (inc. 23 and 25-27)
7	1602-065	1	Roller, Chain Tensioner	25	1602-117	2	● Sprocket, Track Drive
8	8050-247	5	Washer	26	1602-017	1	● Shaft, Track Drive Sprocket
9	8040-426	4	Nut, Lock	27	1602-148	1	● Spacer
10	0702-360	1	Bracket, Brake	28	0623-823	1	Key
11	8004-135	2	Screw, Cap	29	1602-018	1	Sprocket, Chain
12	1602-026	1	Spacer, Clutch - Inner	30	0123-019	1	Washer
13	1602-020	1	Clutch, Centrifugal	31	8002-131	1	Screw, Cap
14	1602-021	1	Band, Brake	32	8060-504	1	Rivet
15	1602-049	1	Pin, Retainer - Brake Cable	33	0623-868	1	Bushing, Snap
16	8050-277	1	Washer	34	1602-019	1	Chain - 76P
17	0623-821	1	Ring, Snap	35	8041-426	1	Nut, Lock
18	1602-027	1	Spacer, Clutch - Outer				

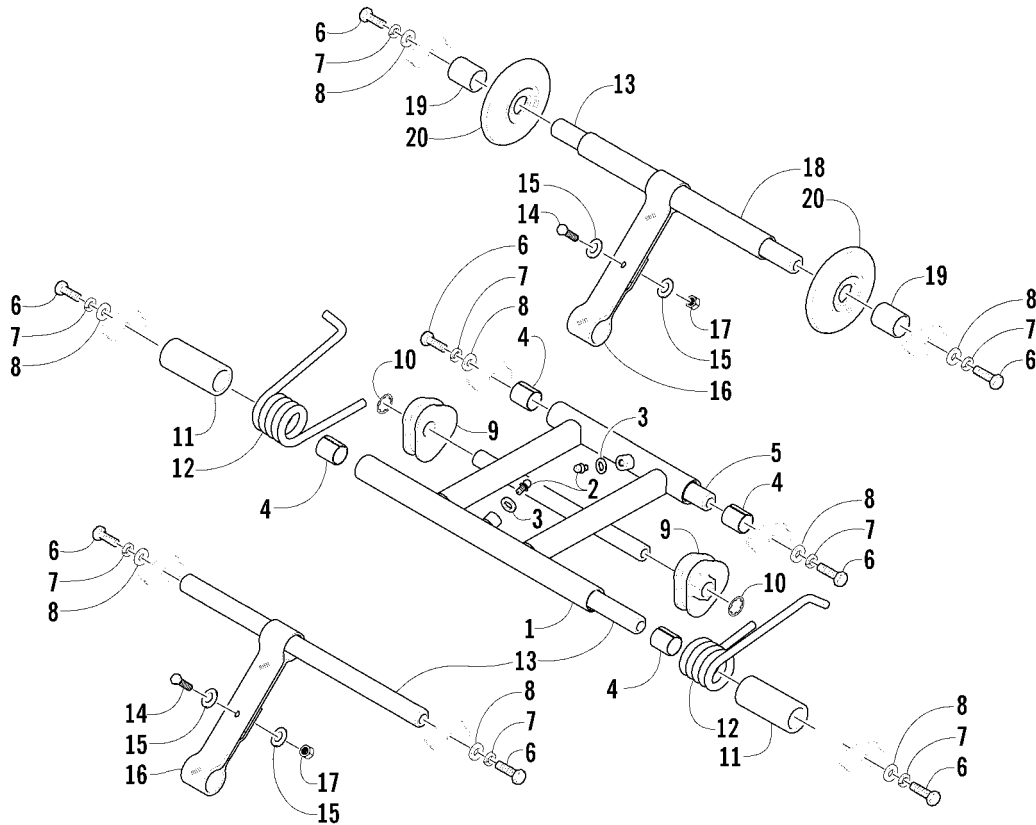


SLIDE RAIL, IDLER WHEELS, AND TRACK ASSEMBLY

(Complete Skid Frame Assembly p/n 7997-952)

0739-575

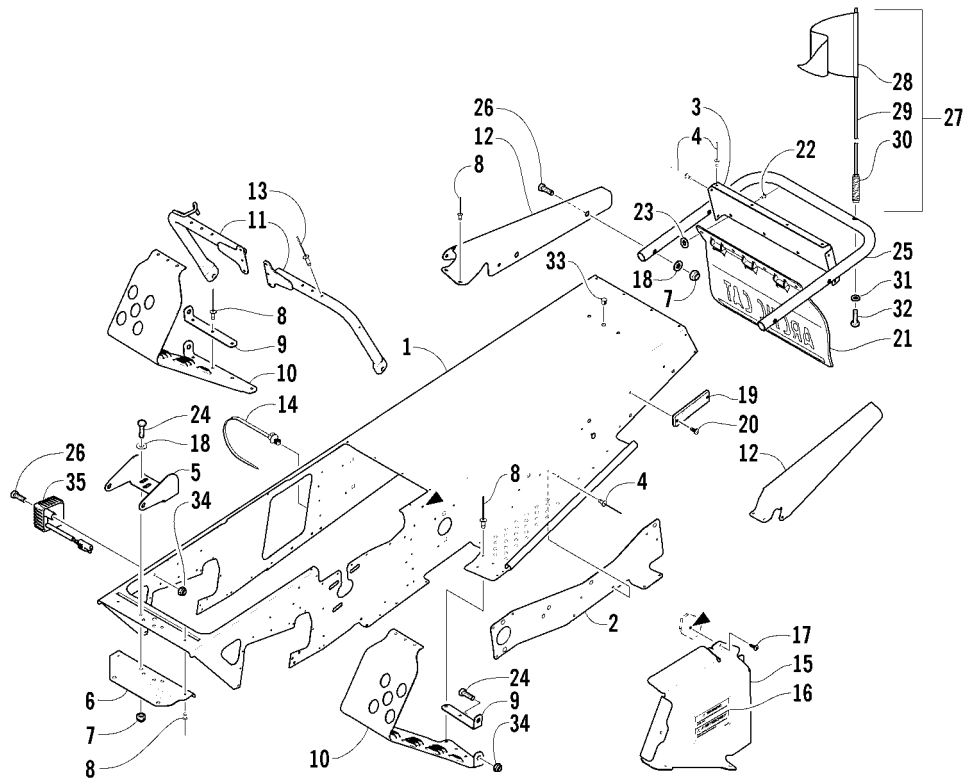
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1604-705	2	Rail, Formed	19	0123-570	2	Washer
2	1604-568	2	Wearstrip, Slide Rail - Black	20	2604-122	2	Wheel, Idler - Rear - Yellow (inc. 21-24)
3	8040-366	8	Nut, Lock	21	1604-773	2	● Insert, Idler Wheel - Outer
4	0123-869	2	Screw, Machine	22	0107-598	2	● Bearing
5	8002-044	2	Screw, Cap	23	0123-798	2	● Ring, Retaining
6	8050-217	4	Washer	24	1604-772	2	● Insert, Idler Wheel - Inner
7	0604-231	2	End Cap, Slide Rail	25	0604-165	2	Bushing, Idler Wheel - Adjustment - Rear
8	8002-131	12	Screw, Cap	26	0604-206	2	Adjuster, Track
9	8051-247	2	Washer, Lock	27	8002-041	4	Screw, Cap
10	8050-247	2	Washer	28	8042-486	2	Nut
11	1604-566	1	Axle, Cross-Brace	29	0124-310	2	Screw, Cap
12	0704-897	2	Plate, Backing	30	1604-661	2	Housing, Axle - Rear
13	0704-896	2	Bracket, Support - Arm	31	0604-968	2	Bushing, Spacer - Idler Wheel - Rear
14	8040-426	10	Nut, Lock	32	1604-562	1	Axle, Idler Wheel - Rear
15	0123-767	2	Rivet, Solid	33	1604-563	1	Spacer, Idler Wheel - Rear
16	0104-631	2	Pad, Shock	34	1602-015	1	Track Assembly (inc. 35)
17	0423-090	2	Nut, Press	35	1602-079	32	● Clip, Guide
18	8002-222	2	Screw, Cap				



REAR SUSPENSION ARM ASSEMBLY

0739-422

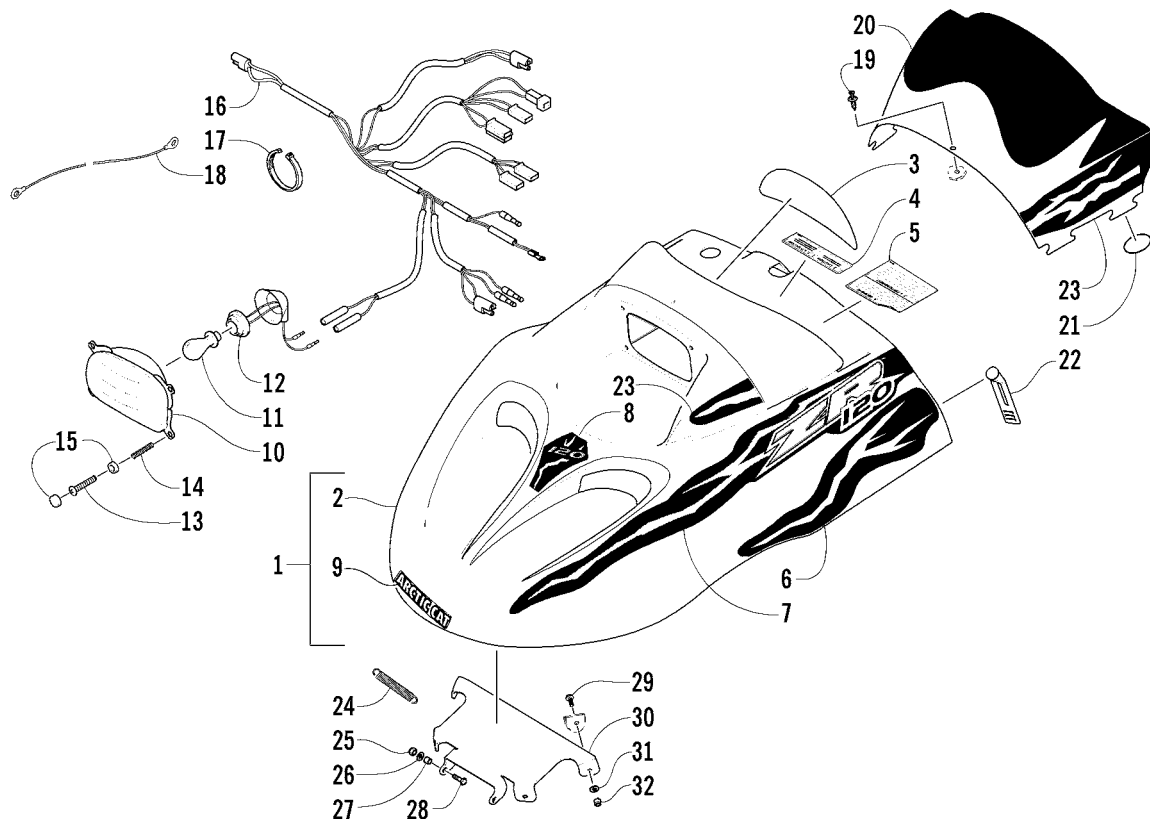
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1704-287	1	Arm, Rear Suspension (inc. 2-4)	11	1604-715	2	Sleeve, Spring
2	1623-010	2	● Fitting, Grease	12	0704-894	1	Spring, Rear Suspension - Right
3	1623-011	2	● Washer, Grease Fitting		0704-895	1	Spring, Rear Suspension - Left
4	0603-083	4	● Bearing	13	1604-673	3	Axle
5	1604-710	1	Axle, Rear Suspension Arm - Lower	14	8002-042	2	Screw, Cap
6	8002-131	8	Screw, Cap	15	8050-222	4	Washer
7	8051-247	8	Washer, Lock	16	1604-708	2	Strap, Limiter
8	8050-247	8	Washer	17	8040-366	2	Nut, Lock
9	1604-204	1	Block, Spring Adjuster - Right	18	1604-564	1	Spacer
	1604-205	1	Block, Spring Adjuster - Left	19	1604-565	1	Spacer
10	0623-138	2	Ring, Retaining	20	0300-180	2	Wheel, Idler



CHASSIS, FOOTREST, AND REAR BUMPER ASSEMBLY

0739-423

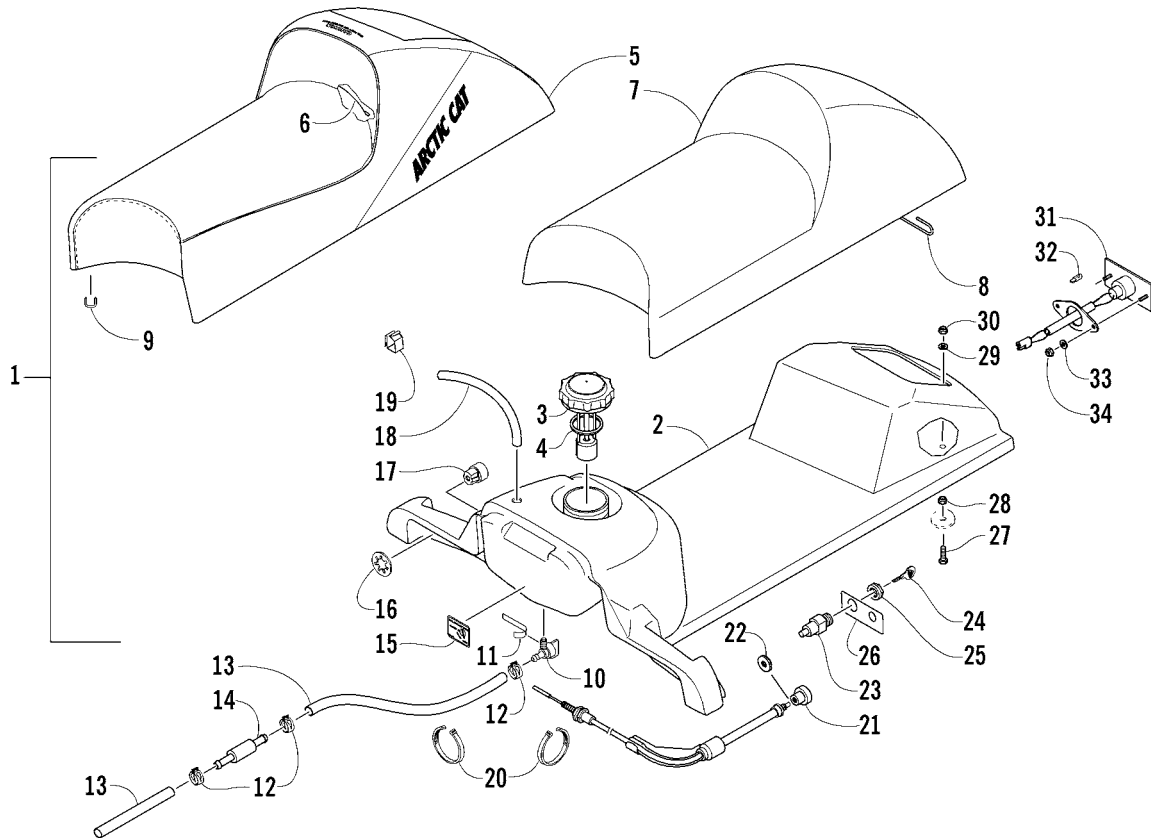
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0718-996	1	Tunnel Assembly (inc. 2-4)	16	3611-754	1	Decal, Warning - Cover
2	2706-156	1	● Plate, Reinforcement - Tunnel - Right	17	0623-301	4	Screw, Self-Tapping
	2706-157	1	● Plate, Reinforcement - Tunnel - Left	18	8050-217	8	Washer
3	2706-158	1	● Plate, Cover - Tunnel	19	0606-029	2	Reflector, Rear - Red
4	0123-418	30	● Rivet	20	0623-269	4	Clip, Retaining
5	2706-141	1	Bracket, Mounting - Hood - Lower	21	1606-750	1	Snowflap
6	2606-019	1	Plate, Reinforcement	22	8060-628	4	Rivet
7	8040-366	10	Nut, Lock	23	0123-802	4	Washer
8	8060-504	AR	Rivet	24	8002-040	8	Screw, Cap
9	2706-180	1	Bracket, Support - Footrest - Right	25	1706-018	1	Bumper, Rear
	2706-181	1	Bracket, Support - Footrest - Left	26	8002-044	5	Screw, Cap
10	1606-784	1	Footrest - Right	27	1706-105	1	Flag, Safety - Assembly (inc. 28-32)
	1606-785	1	Footrest - Left	28	1706-104	1	● Flag, Safety
11	1706-283	1	Support, Footrest - Right	29	1606-954	1	● Pole, Safety Flag
	1706-041	1	Support, Footrest - Left	30	2606-010	1	● Mounting, Safety Flag - Assembly
12	2706-782	1	End Cap, Rear Bumper - Right	31	8050-247	1	● Washer
	2706-783	1	End Cap, Rear Bumper - Left	32	8002-134	1	● Screw, Cap
13	8060-506	7	Rivet	33	0623-562	1	Plug, Hole
14	0623-677	1	Cable Tie, Push-Mount	34	8041-366	3	Nut, Lock
15	2706-217	1	Cover, Sprocket - Driven	35	0630-001	1	Regulator, Voltage



HOOD, HEADLIGHT, AND WINDSHIELD ASSEMBLY

0739-425

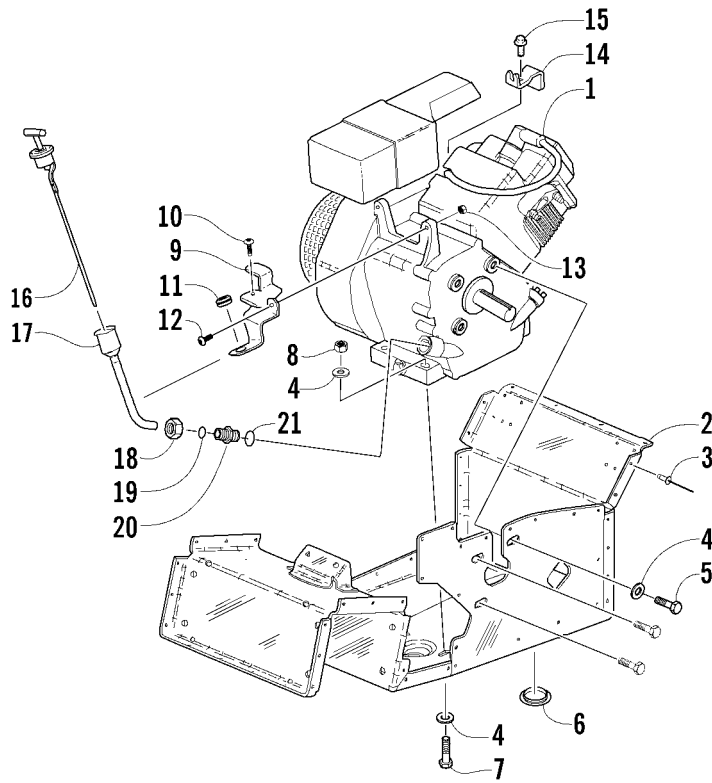
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1718-608</u>	1	Hood w/Decals - Green (inc. 2-9)	14	0123-614	4	Spring, Adjustment Screw
	<u>1718-610</u>	1	Hood w/Decals - Red (inc. 2-9) (Red)	15	0124-054	4	Snap Cap w/Washer
2	<u>1718-607</u>	1	● Hood w/o Decals - Green (inc. 3-5)	16	0686-684	1	Harness, Wiring - Main
	<u>1718-609</u>	1	● Hood w/o Decals - Red (inc. 3-5) (Red)	17	0123-788	AR	Cable Tie - 7 in.
3	<u>6611-134</u>	1	●● Decal, Instrument Panel	18	0606-121	1	Cable, Hood
4	3611-755	1	●● Decal, Caution - Throttle	19	0623-243	1	Clip, Retaining
5	3611-678	1	●● Decal, Caution - Hood	20	<u>3606-512</u>	1	Windshield
6	<u>6611-126</u>	1	● Decal, Hood - Lower Right		<u>3606-516</u>	1	Windshield
	<u>6611-127</u>	1	● Decal, Hood - Lower Left	21	0616-032	4	O-Ring, Windshield
	<u>6611-136</u>	1	● Decal, Hood - Lower Right (Red)	22	1606-930	2	Strap, Hold-Down
	<u>6611-137</u>	1	● Decal, Hood - Lower Left (Red)	23	<u>6611-130</u>	1	Decal, Hood - Windshield - Right
7	<u>6611-128</u>	1	● Decal, Hood - Upper Right		<u>6611-131</u>	1	Decal, Hood - Windshield - Left
	<u>6611-129</u>	1	● Decal, Hood - Upper Left		<u>6611-140</u>	1	Decal, Hood - Windshield - Right (Red)
	<u>6611-138</u>	1	● Decal, Hood - Upper Right (Red)		<u>6611-141</u>	1	Decal, Hood - Windshield - Left (Red)
	<u>6611-139</u>	1	● Decal, Hood - Upper Left (Red)	24	0123-510	1	Spring, Extension
8	<u>6611-132</u>	1	● Decal, Crest	25	8040-366	2	Nut, Lock
	<u>6611-135</u>	1	● Decal, Crest (Red)	26	8050-217	2	Washer
9	<u>6611-133</u>	1	● Decal, "Arctic Cat" - Hood	27	0107-234	2	Spacer
	<u>6611-142</u>	1	● Decal, "Arctic Cat" - Hood (Red)	28	8002-040	2	Screw, Cap
10	0609-003	1	Headlight Assembly (inc. 11-12)	29	0623-420	4	Screw, Hex Washer Head
11	0609-004	1	● Bulb, Headlight	30	2706-140	1	Bracket, Mounting - Hood - Upper
12	0609-006	1	● Socket w/Rubber Cap	31	0623-594	4	Washer
13	0123-616	4	Screw, Adjustment	32	0623-392	4	Nut, Lock



GAS TANK, SEAT, AND TAILLIGHT ASSEMBLY

0739-428

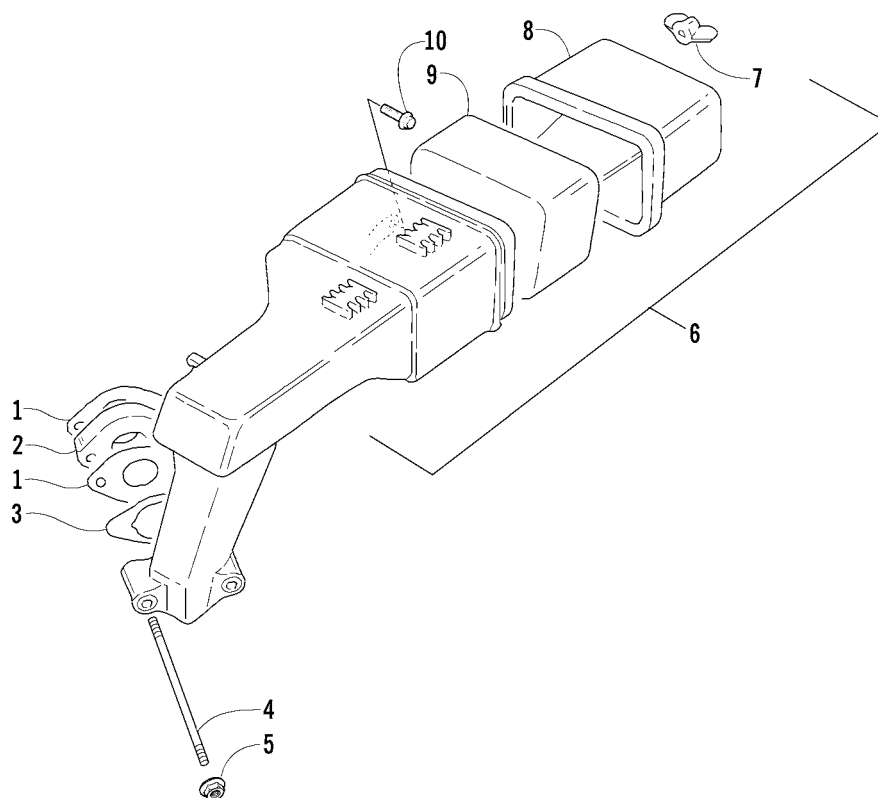
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>1718-746</u>	1	Complete Seat Assembly (inc. 2-9)	17	0116-469	1	Bushing, Recoil Starter
	<u>1718-747</u>	1	Complete Seat Assembly (inc. 2-9) (Red)	18	<u>1670-647</u>	1	Hose, Vent
2	2606-844	1	● Tank, Gas/Seat-Base	19	0123-394	1	Clip, Cable
3	1670-084	1	● Cap, Gas Tank (inc. 4)	20	0123-788	3	Cable Tie - 7 in.
4	0109-733	1	●● Seal, Tank Cap	21	0687-154	1	Cable, Choke (inc. 22)
5	<u>2706-642</u>	1	● Cover, Seat (inc. 6)	22	0687-181	1	● Nut, Choke Cable
	<u>2706-645</u>	1	● Cover, Seat (inc. 6) (Red)	23	0109-822	1	Switch, Ignition (inc. 24-25)
6	2606-031	1	●● Wire, Seat	24	0116-065	2	● Key
7	1706-017	1	● Foam, Seat	25	0609-111	1	● Nut, Retaining
8	2606-942	1	● Wire, Seat	26	4611-767	1	Decal, Switch/Choke
9	0624-528	AR	● Staple, Seat Cover	27	8002-040	2	Screw, Cap
10	0676-017	1	Valve, Shut-Off - Gas Tank	28	8041-366	2	Nut, Lock
11	0670-289	AR	Tape, Teflon	29	0623-184	2	Washer
12	<u>1623-233</u>	4	Clamp, Hose	30	0123-108	2	Nut, Nylon Cap
13	6101-001	AR	Hose, Gasline/Vent - 100 ft	31	0609-070	1	Taillight Assembly (inc. 32)
	6101-009	AR	Hose, Gasline/Vent - 50 ft	32	0230-020	1	● Bulb, Taillight
14	0510-335	1	Filter, Fuel	33	8050-157	2	Washer
15	3611-856	1	Decal, Shut-Off Valve	34	0123-709	2	Nut w/Lock Washer
16	0123-579	1	Nut, Push				



ENGINE AND RELATED PARTS

0739-439

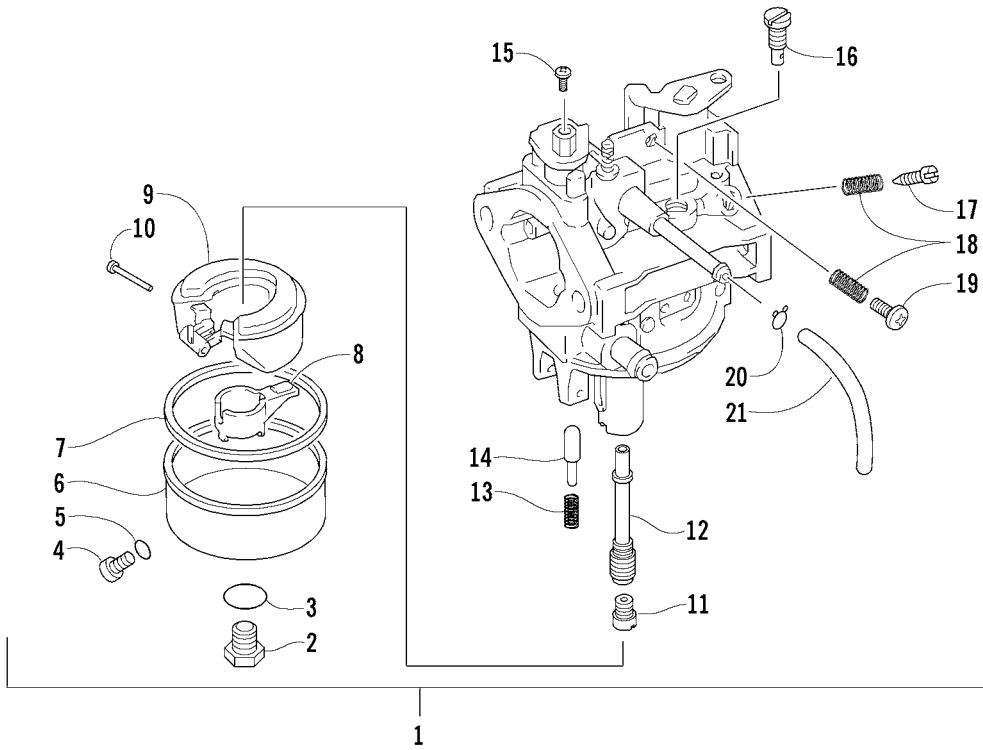
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0662-336	1	Engine, AA12A2	12	8007-400	1	Screw, Machine
2	1706-235	1	Front End	13	8041-246	1	Nut, Lock
3	8060-504	AR	Rivet	14	0770-617	1	Bracket, Throttle Cable
4	8050-247	9	Washer	15	3004-987	1	Screw, Cap
5	8004-130	1	Screw, Cap	16	1670-191	1	Stick, Oil Level
6	0623-822	5	Plug	17	1670-190	1	Tube, Fill
7	8002-135	4	Screw, Cap	18	0623-896	1	Nut, Shoulder
8	8040-426	4	Nut, Lock	19	0623-884	1	O-Ring, Fill Tube Adapter
9	2606-223	1	Cover, Governor	20	0623-883	1	Adapter, Fill Tube
10	0623-786	1	Screw, Self-Tapping	21	0623-903	1	O-Ring
11	1670-235	1	Grommet				



AIR CLEANER ASSEMBLY

0739-446

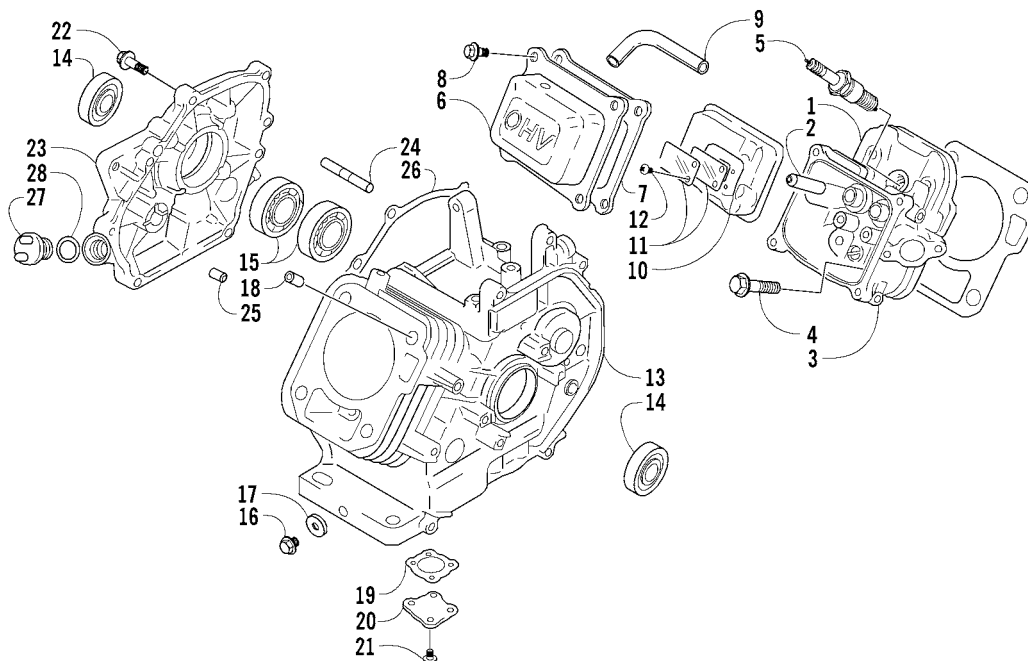
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0693-282	2	Gasket, Carburetor	6	0693-543	1	Cleaner, Air - Assembly (inc. 7-9)
2	0691-850	1	Insulator, Carburetor	7	0693-542	1	● Nut, Wing
3	0693-287	1	Gasket, Air Cleaner	8	0691-851	1	● Cover, Air Cleaner
4	0693-364	2	Bolt, Stud	9	0691-736	1	● Filter, Air Cleaner
5	3004-488	2	Nut	10	0693-307	1	Bolt



CARBURETOR

0739-450 *Optional

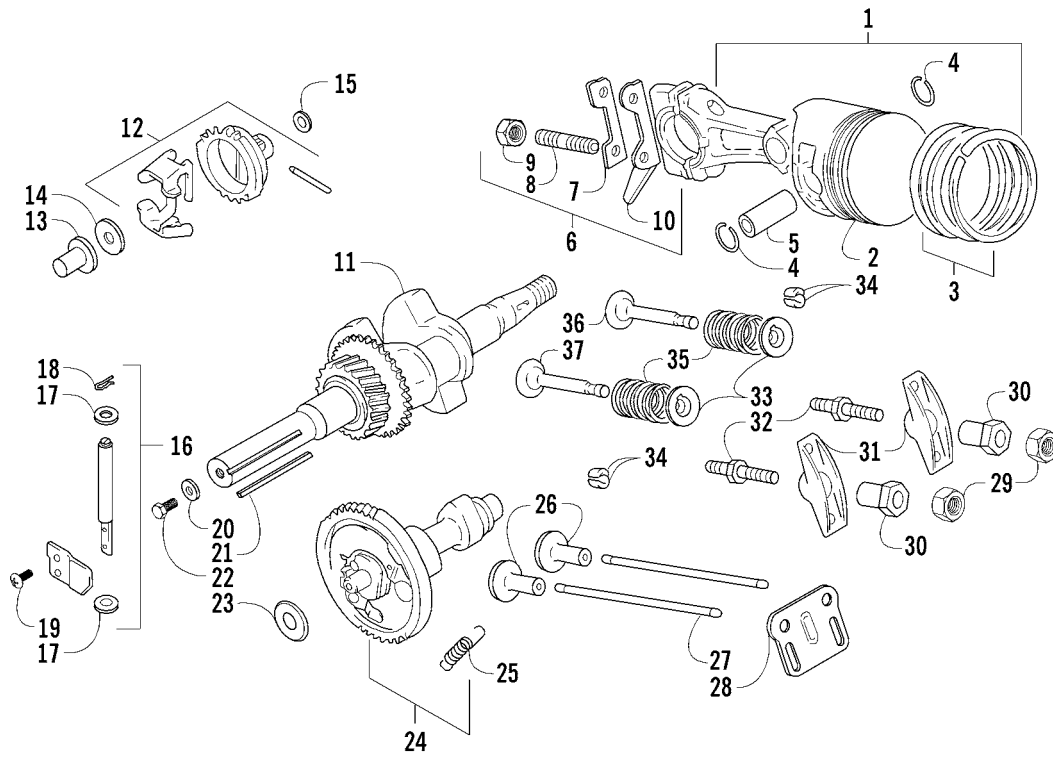
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-028	1	Carburetor Assembly (inc. 2-21)	14	0693-055	1	● Needle Jet
2	0693-697	1	● Plug, Drain	15	0694-025	1	● Screw
3	0691-624	1	● Gasket, Drain Plug	16	0694-033	1	● Pilot Jet (42.5)
4	0693-284	1	● Screw, Drain		0693-538	1	● Pilot Jet (37.5)*
5	0693-285	1	● Gasket, Drain Screw		6506-261	1	● Pilot Jet (45)*
6	0693-283	1	● Chamber, Float		6506-262	1	● Pilot Jet (47.5)*
7	0691-423	1	● Gasket, Float Chamber		6506-263	1	● Pilot Jet (50)*
8	0691-426	1	● Ring	17	0691-102	1	● Adjuster Screw, Pilot Air
9	0691-424	1	● Float	18	0691-272	2	● Spring
10	0693-536	1	● Pin, Float	19	0693-315	1	● Adjuster Screw, Idle Speed
11	0694-032	1	● Main Jet (77.5)	20	0694-011	1	● Clamp, Hose
12	0693-056	1	● Nozzle	21	0694-012	1	● Hose, Gasline
13	0691-428	1	● Spring, Needle Jet				



CYLINDER AND CRANKCASE

0739-487

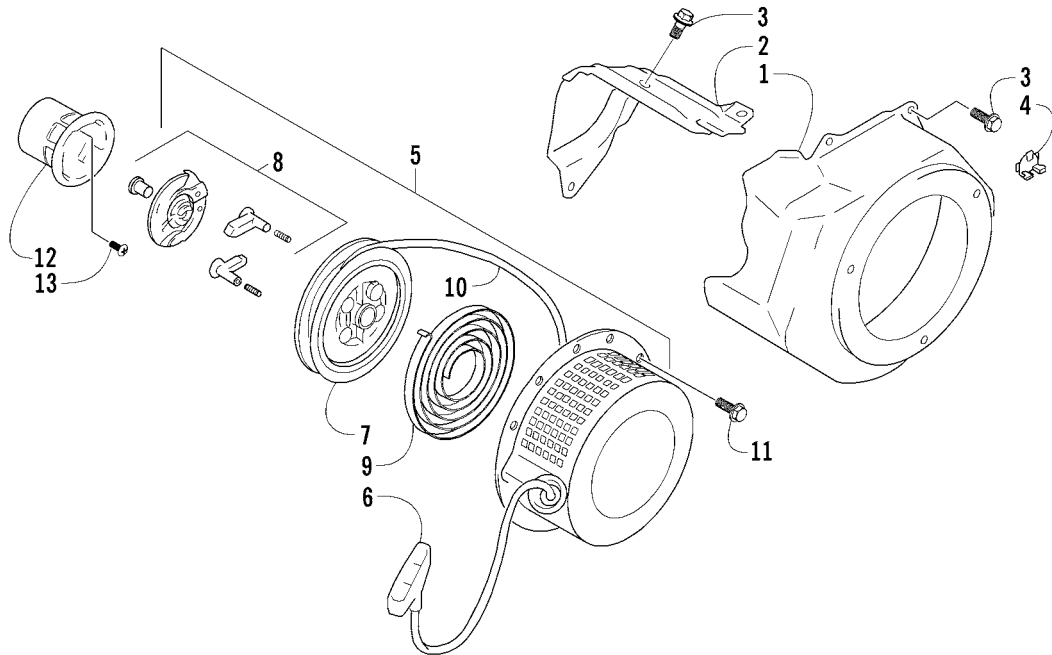
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-034	1	Head, Cylinder (inc. 2)	15	0691-374	2	● Bearing
2	0691-545	2	● Guide, Valve	16	0693-253	2	● Plug
3	0691-386	1	Gasket, Cylinder Head	17	3002-276	2	● Gasket
4	0693-303	4	Bolt	18	3008-199	2	Pin, Dowel
5	0217-703	1	Plug, Spark (BPR6ES)	19	0691-837	1	Gasket, Engine Oil Level Sensor
6	0691-830	1	Cover, Cylinder Head	20	0694-022	1	Cover, Oil Level Sensor
7	0691-387	1	Gasket, Cylinder Head Cover	21	0693-307	4	Bolt
8	0693-241	4	Bolt	22	0694-035	7	Bolt
9	0693-362	1	Hose, Air Breather	23	0694-002	1	Cover, Crankcase - Assembly - Side (inc. one No. 14-15 and 24)
10	0691-393	1	Body, Air Breather - Assembly (inc. 11-12)	24	0691-844	1	● Shaft, Governor Gear
11	0693-226	1	● Valve, Reed - Set	25	3005-206	2	Pin, Dowel
12	0693-305	2	● Screw	26	0691-834	1	Gasket, Crankcase
13	0694-001	1	Cylinder Assembly (inc. one No. 14-15 and 16-17)	27	0694-004	1	Plug, Engine Oil Drain - Assembly (inc. 28)
14	0691-376	2	● Seal, Oil	28	0693-298	1	● O-Ring



PISTON AND CRANKSHAFT

0739-493 *Optional

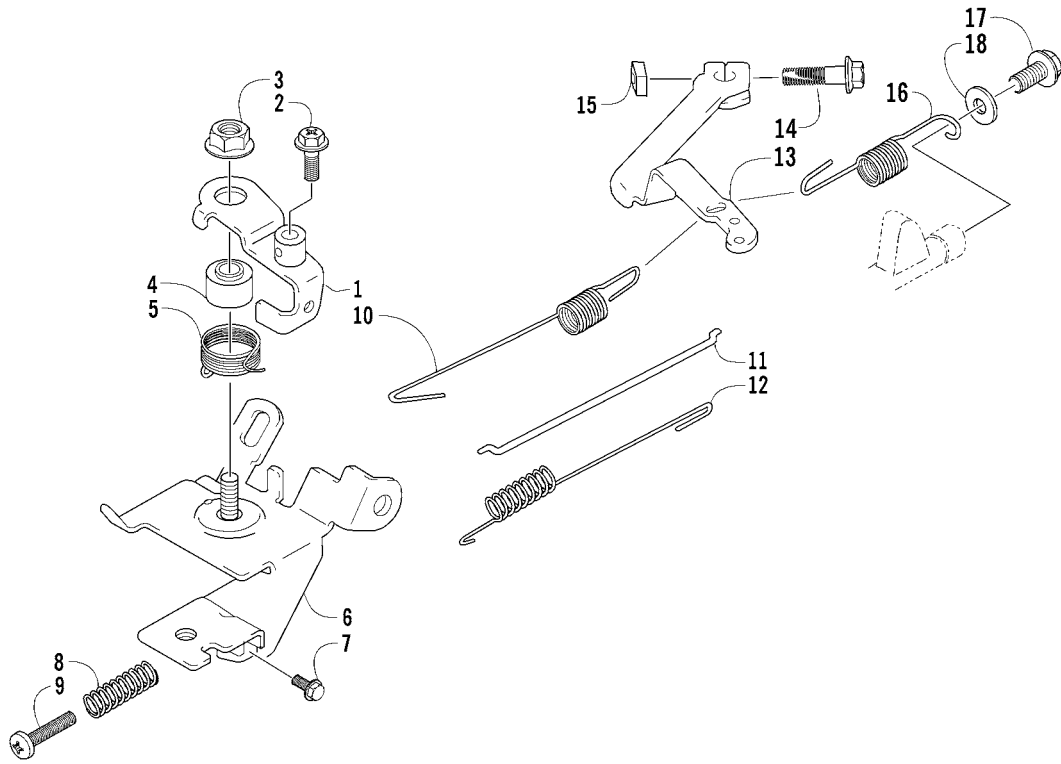
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-026	1	Piston Assembly (inc. 2-4)	18	0691-848	1	● Clip, Hairpin
2	0691-398	1	● Piston	19	3004-563	2	● Screw
	0691-569	1	● Piston, Oversized (0.25 mm)*	20	0694-024	1	Washer
	0691-570	1	● Piston, Oversized (0.50 mm)*	21	0694-006	1	Key, Crankshaft
3	0691-399	1	● Ring, Piston - Set	22	0694-007	1	Bolt, Crankshaft
	0691-571	1	● Ring, Piston - Set - Oversized (0.25 mm)*	23	0691-840	1	Washer
	0691-572	1	● Ring, Piston - Set - Oversized (0.50 mm)*	24	0691-914	1	Camshaft (inc. 25)
4	0691-378	2	● Circlip	25	0691-380	1	● Spring
5	0691-400	1	Pin, Piston	26	0691-406	2	Tappet
6	0691-936	1	Rod, Connecting - Assembly (inc. 7-10)	27	0691-407	2	Rod, Push
7	0691-403	1	● Plate, Lock	28	0691-415	1	Guide, Push Rod
8	0691-366	2	● Bolt, Stud	29	0691-016	2	Nut
9	3004-851	2	● Nut	30	0691-413	2	Pivot
10	0691-402	1	● Plate, Splash	31	0691-412	2	Arm, Rocker
11	0694-027	1	Crankshaft Assembly	32	0694-037	2	Bolt, Stud - Pivot
12	0693-698	1	Gear, Governor - Set	33	0693-313	2	Retainer, Valve Spring
13	0691-842	1	Slider, Governor	34	0693-281	4	Cotter, Valve
14	0691-843	1	Washer	35	0694-036	2	Spring, Valve
15	3004-652	1	Washer	36	0694-008	1	Valve, Intake
16	0693-258	1	Shaft, Throttle Control - Set (inc. 17-19)	37	0694-009	1	Valve, Exhaust
17	0693-252	2	● Washer				



RECOIL STARTER

0739-495

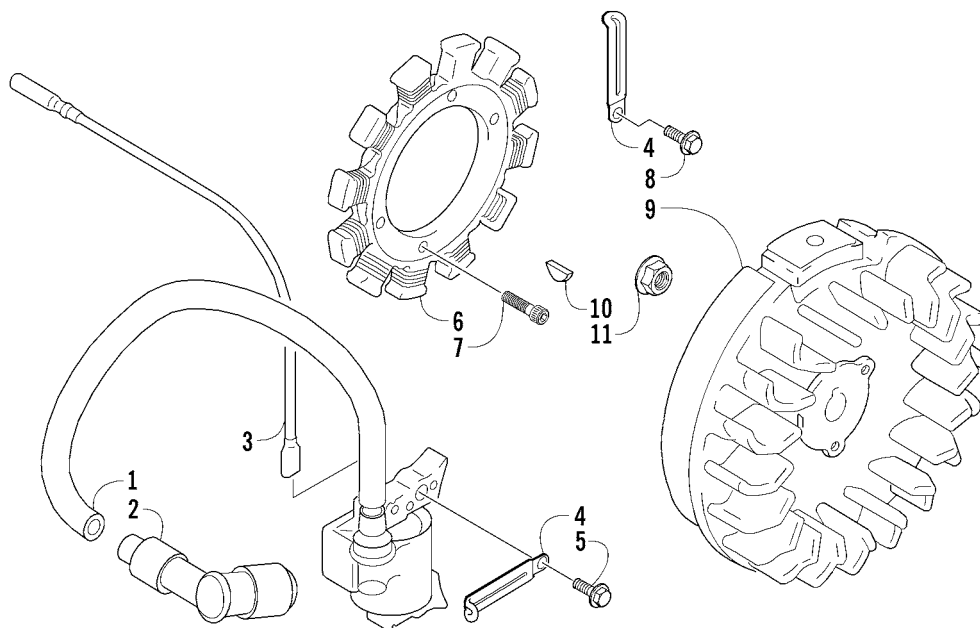
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-013	1	Cover, Ventilation Cowling	8	0693-256	1	● Ratchet Set
2	0691-853	1	Cowling, Ventilation	9	3005-162	1	● Spring, Spiral
3	0693-241	7	Bolt	10	3004-856	1	Rope
4	0691-122	1	Protector, Lead Wire	11	0693-246	3	Bolt
5	0694-014	1	Starter, Recoil - Assembly (inc. 6-9)	12	0691-863	1	Pulley, Starter
6	0693-257	1	● Grip Assembly	13	3004-423	3	Screw
7	0691-856	1	● Reel				



THROTTLE CONTROL ASSEMBLY

0739-496

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-016	1	Lever, Throttle Cable	10	0694-015	1	Spring, Throttle Control
2	3004-987	1	Bolt	11	0694-019	1	Rod, Carburetor
3	3004-351	1	Nut	12	0691-455	1	Spring, Carburetor Rod
4	3002-459	1	Spacer	13	0693-259	1	Lever, Throttle Control (inc. 14-15)
5	0694-038	1	Spring	14	0693-416	1	● Bolt
6	0694-017	1	Bracket, Throttle Control	15	0691-017	1	● Nut
7	0693-241	1	Bolt	16	0623-965	1	Spring
8	0691-901	1	Spring	17	0623-966	1	Screw
9	3004-611	1	Screw	18	8050-217	1	Washer



MAGNETO

0739-497

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0693-326	1	Coil, Ignition - Assembly	7	0694-023	4	Bolt
2	0691-322	1	Cap, Spark Plug	8	0693-241	1	Bolt
3	0693-263	1	Wire, Magneto Lead	9	0694-030	1	Rotor/Flywheel
4	3002-964	2	Clamp, Wire	10	3004-540	1	Key
5	0693-242	2	Bolt	11	3004-380	1	Nut
6	0694-029	1	Stator				

RELATED ITEMS

2005 ZR 120

(Model No. S2005ZRAAAUSG) (Model No. S2005ZRAAAUSR)

3639-658	Cover, Machine (Deluxe Coverall)	1639-761	Running Board Grip Plates - Green
1639-830	Wearbars, 4 in. Carbide (Pair)	2639-777	Skid Plate - Black
1639-831	Studs, Carbide Push-Through (24/pk)	2639-013	Wheel Kit - Rear Suspension
1639-762	Handlebar Grips - Green	1639-795	Wheel Kit - Ski
2639-019	Handwarmers	2257-043	Manual, Operator's (E/F)
1639-763	Headlight Cover - Green	2257-109	Manual, Illustrated Parts
1639-764	Headlight Cover - Smoke		

■ **NOTE:** For a complete list of related items, refer to the current accessory catalog.

