

ARCTIC CAT®

SHARE OUR PASSION.™

120 SNO PRO®



Model Number S2009ACAAAUSG
Model Number S2009ACAAAUSP

2009

illustrated parts manual

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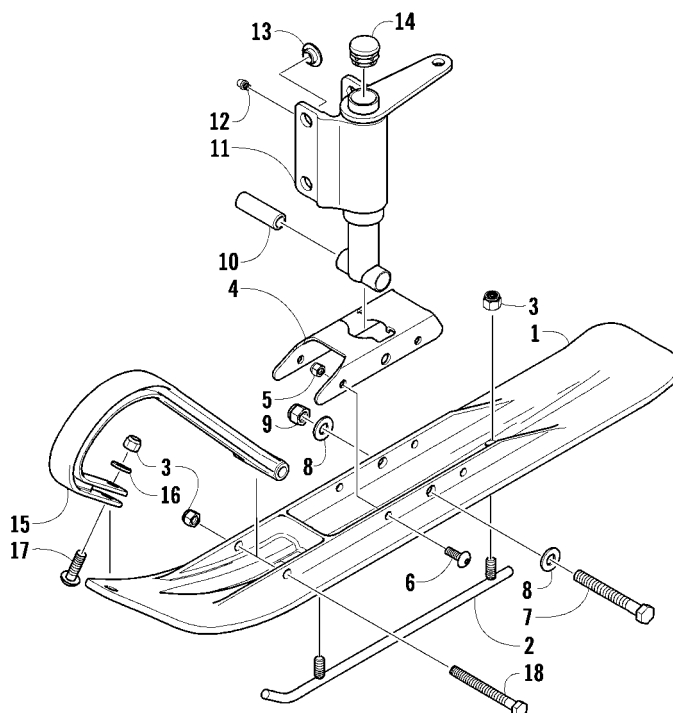
2009 120 Sno Pro

(Model No. S2009ACAAAUSG)

(Model No. S2009ACAAAUSP)

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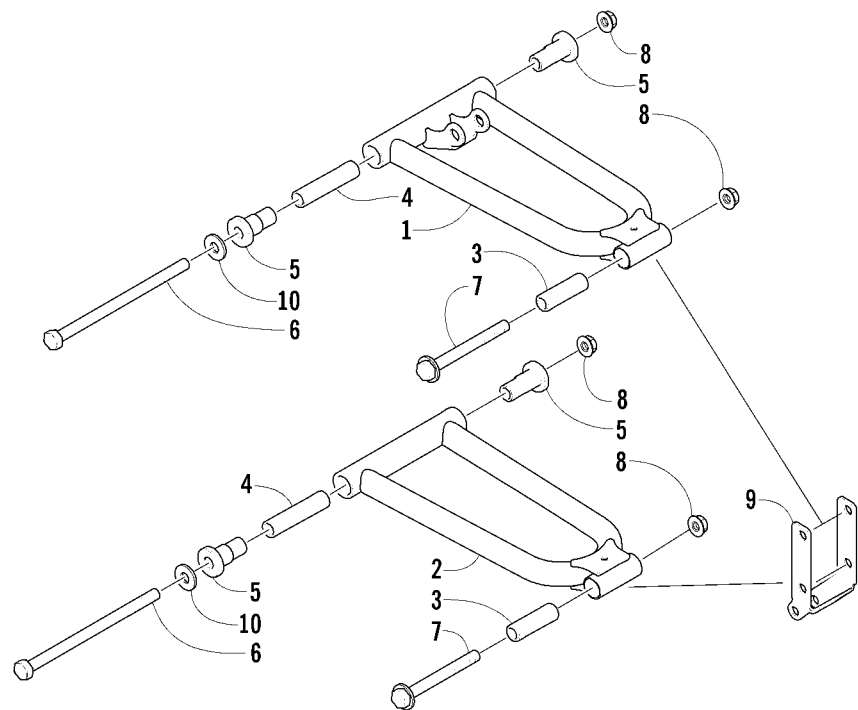
■ **NOTE:** The illustrations used in this Parts Manual are for reference to replacement part numbers only and are not to be used for assembly. For assembly procedures, use an Arctic Cat Service Manual. Underlined part numbers are new for the 2009 model year. For a complete list of related items, refer to the current accessory catalog.



SKI AND SPINDLE ASSEMBLY

0743-230

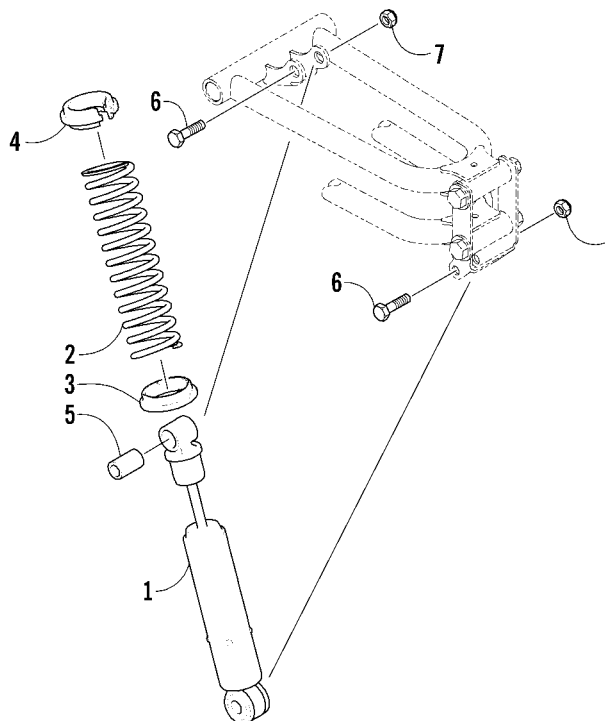
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1603-593	2	Ski, Plastic - Black	10	1603-365	2	Axle
2	0703-698	2	Wearbar	11	<u>2703-395</u>	2	Spindle - Green (inc. 12-13)
3	8047-426	8	Nut, Lock		<u>2703-412</u>	2	Spindle - Pink (inc. 12-13) (Black-Pink)
4	<u>2703-396</u>	2	Saddle, Ski - Green	12	1623-010	2	● Fitting, Grease
	<u>2703-413</u>	2	Saddle, Ski - Pink (Black-Pink)	13	0603-647	8	● Insert, Spindle
5	8047-366	8	Nut, Lock	14	0623-831	2	Cap, Spindle
6	8017-580	8	Screw, Machine	15	1603-594	2	Handle, Ski - Black
7	8002-231	2	Screw, Cap	16	8050-247	2	Washer
8	8050-277	4	Washer	17	8017-672	2	Screw, Machine
9	8047-486	2	Nut, Lock	18	8002-141	2	Screw, Cap



A-ARM ASSEMBLY

0741-771

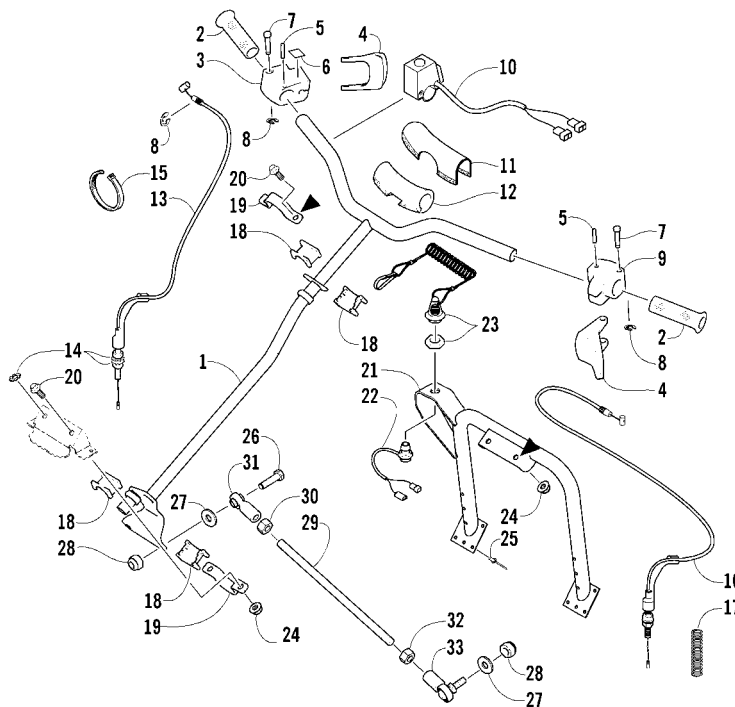
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>2703-392</u>	2	A-Arm - Upper - Green	6	0623-900	4	Screw, Cap
	<u>2703-409</u>	2	A-Arm - Upper - Pink (Black-Pink)	7	8020-232	4	Screw, Cap
2	<u>2703-393</u>	2	A-Arm - Lower - Green	8	8047-486	8	Nut, Lock
	<u>2703-410</u>	2	A-Arm - Lower - Pink (Black-Pink)	9	<u>2703-526</u>	2	Bracket, Mounting - Shock - Green
3	1603-365	4	Axle		<u>2703-527</u>	2	Bracket, Mounting - Shock - Pink (Black-Pink)
4	1603-394	4	Axle, Inner				
5	0605-451	8	Axle, Powder Metal	10	8050-277	4	Washer



FRONT SUSPENSION SHOCK ABSORBER

0740-317

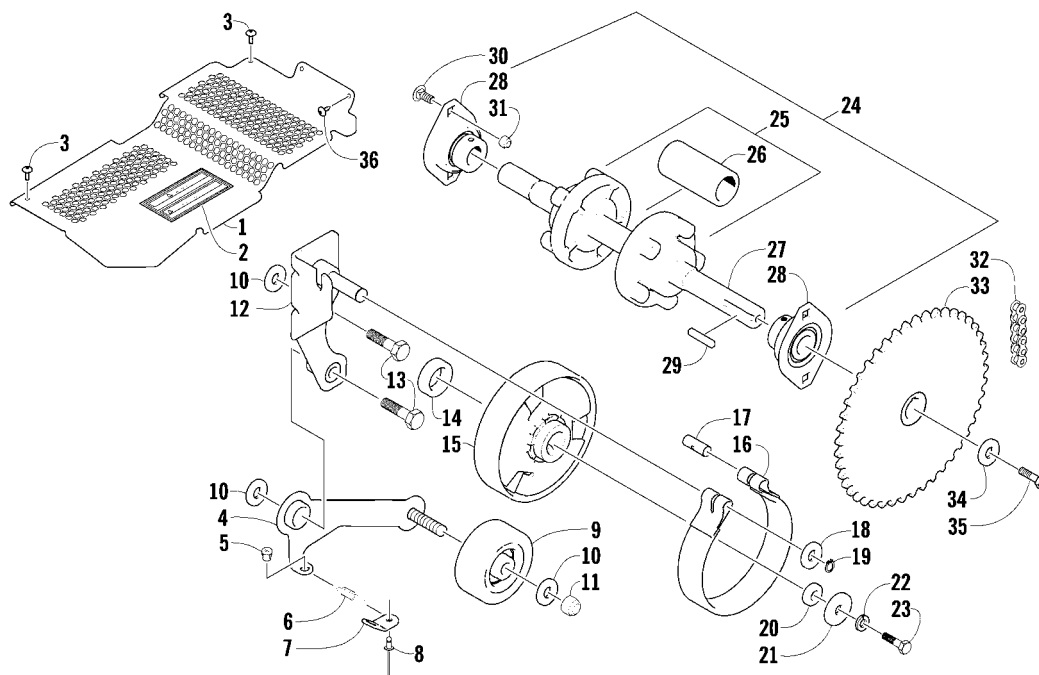
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	2603-517	2	Shock, Ski	5	1603-531	2	Axle
2	<u>2703-397</u>	2	Spring, Shock - White	6	8002-225	4	Screw, Cap
3	0403-027	2	Retainer, Spring - Lower	7	8041-486	4	Nut, Lock
4	2603-520	2	Retainer, Spring - Upper				



STEERING POST AND TIE ROD ASSEMBLY

0740-319

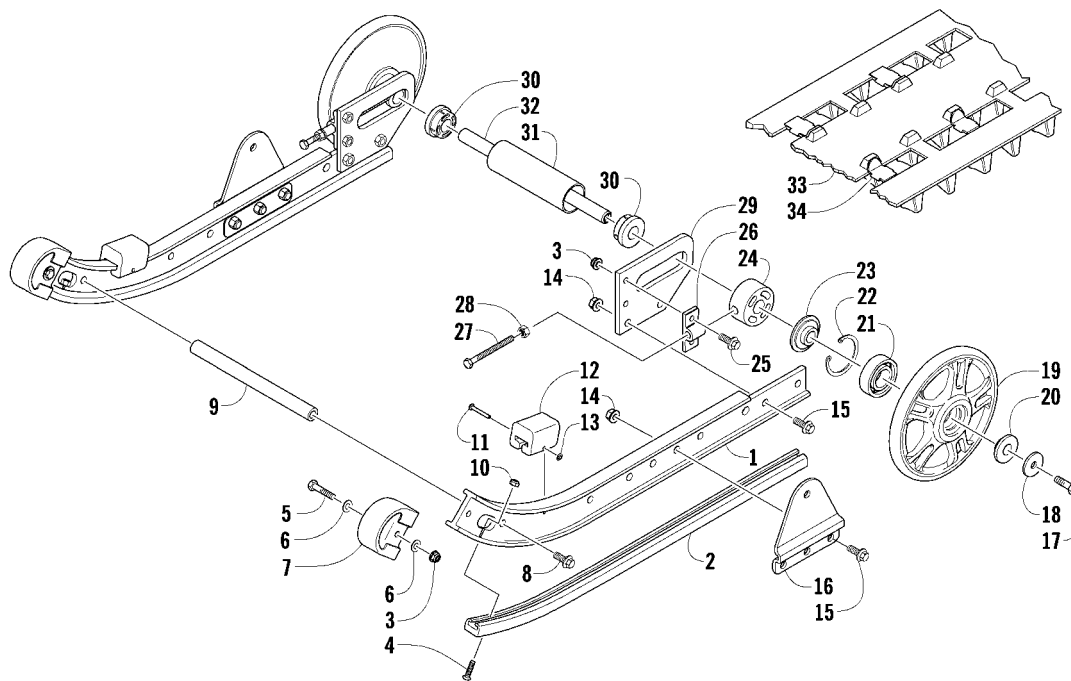
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1703-866	1	Post, Steering - Black	18	0605-444	4	Bearing, Steering Post
2	1606-765	2	Grip, Handle	19	0705-896	2	Retainer, Bearing
3	0302-165	1	Control, Throttle	20	8020-040	4	Screw, Cap
4	0109-609	2	Lever, Throttle/Brake	21	1706-050	1	Support, Steering Post - Black
5	8070-318	2	Pin, Spring	22	0630-138	1	Switch, Tether - Assembly (inc. 23)
6	0611-022	1	Decal, Engine Stop Switch	23	0630-139	1	● Cord, Tether Switch
7	0123-230	2	Pin	24	8047-366	4	Nut, Lock
8	0123-231	3	Ring, Retaining	25	8060-504	10	Rivet
9	0302-147	1	Housing, Brake	26	8004-135	2	Screw, Cap
10	0609-007	1	Switch, Engine Stop	27	8050-247	4	Washer
11	0605-887	1	Cover, Handlebar Pad	28	1623-423	4	Nut, Lock
12	0605-501	1	Pad, Handlebar	29	1703-853	2	Tie Rod - Assembly (inc. 30-33)
13	0687-200	1	Cable, Throttle (inc. two No. 14)	30	0623-260	2	● Nut, Hex - Left-Hand Thread
14	8053-212	3	● Washer, External Tooth Lock	31	0605-777	2	● Rod End - Left-Hand Thread
15	0123-788	AR	Tie, Cable - 8 in.	32	0123-144	2	● Nut, Hex - Right-Hand Thread
16	0687-122	1	Cable, Brake	33	0605-776	2	● Rod End - Right-Hand Thread
17	1602-100	1	Spring, Return - Brake				



DRIVE TRAIN SHAFT AND BRAKE ASSEMBLIES

0742-425

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0712-915	1	Shield, Clutch/Brake/Muffler	19	0623-821	1	Ring, Retaining
2	3611-754	1	Decal, Warning - Guard	20	1602-027	1	Spacer
3	0623-797	2	Screw, Self-Tapping	21	0123-260	1	Washer
4	0702-376	1	Tensioner, Chain	22	8051-242	1	Washer, Lock
5	0623-868	1	Bushing, Snap	23	8004-132	1	Screw, Cap
6	1612-178	1	Spring, Chain Tensioner	24	0728-167	1	Track Drive Assembly (inc. 25-28)
7	2606-021	1	Tab, Spring Retainer	25	1602-117	2	● Sprocket, Drive
8	8060-484	1	Rivet	26	1602-148	1	● Spacer
9	1602-065	1	Roller, Chain Tensioner	27	1602-850	1	● Driveshaft
10	8050-247	3	Washer	28	1602-992	2	● Bearing
11	8041-426	1	Nut, Lock	29	0623-823	1	Key
12	0702-360	1	Bracket, Brake	30	8011-130	4	Bolt, Carriage
13	1623-548	2	Screw, Cap	31	8047-426	4	Nut, Lock
14	1602-026	1	Spacer	32	1602-960	1	Chain - 76P
15	1602-020	1	Clutch, Centrifugal	33	1602-975	1	Sprocket, Chain
16	1602-021	1	Band, Brake (inc. 17)	34	0123-019	1	Washer
17	1602-049	1	● Pin, Retainer - Brake Cable	35	1623-549	1	Screw, Cap
18	8050-277	1	Washer	36	1623-129	1	Screw, Self-Tapping

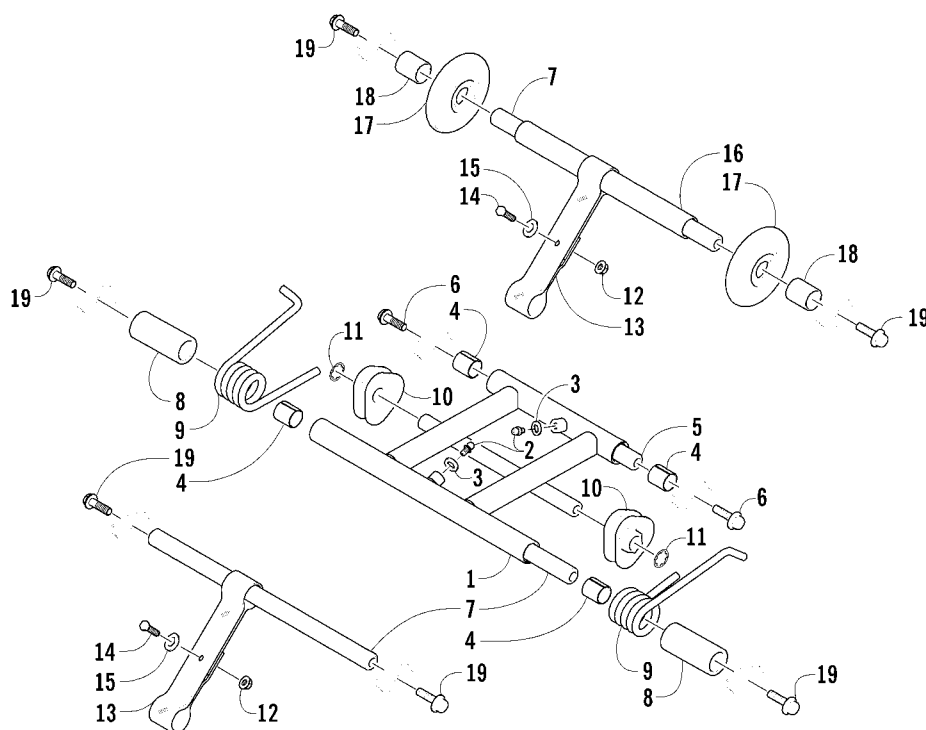


SLIDE RAIL, IDLER WHEELS, AND TRACK ASSEMBLY

(Complete Skid Frame Assembly p/n 7999-569; p/n 7999-592 Black-Pink)

0743-668

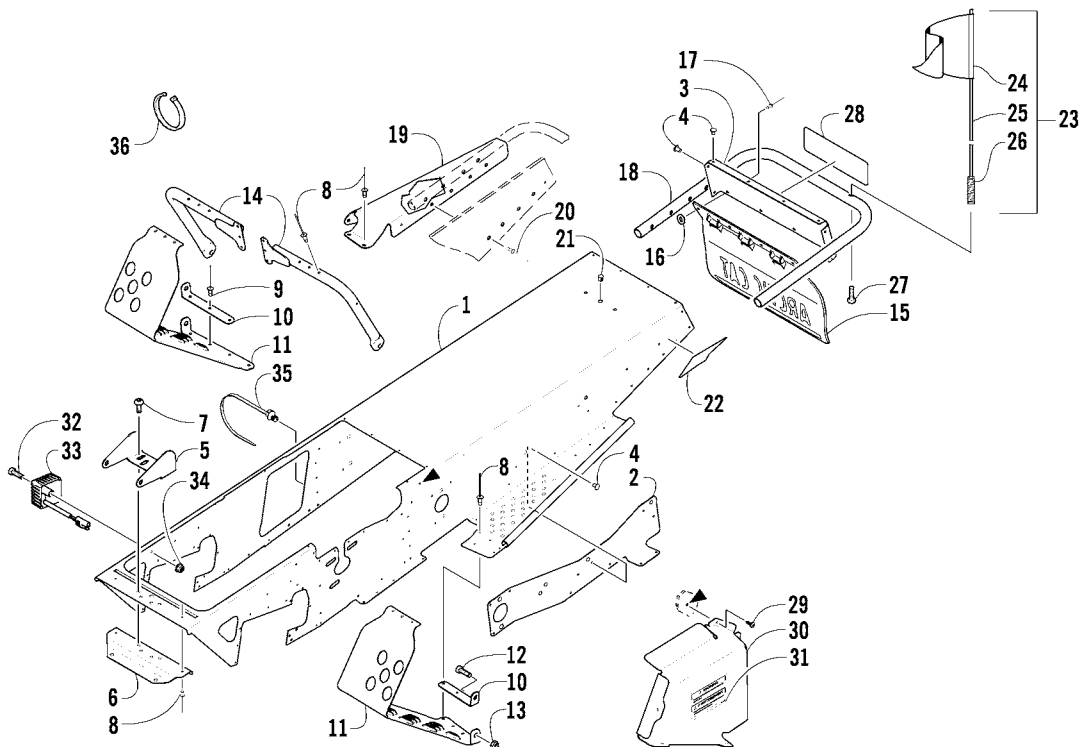
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1604-705	2	Rail, Formed	19	2604-982	2	Wheel, Idler - Rear - Green (inc. 20-23)
2	1604-568	2	Wearstrip, Slide Rail - Black		3604-294	2	Wheel, Idler - Rear - Pink (inc. 20-23) (Black-Pink)
3	8047-366	6	Nut, Lock	20	1604-773	2	● Insert, Idler Wheel - Outer
4	0123-859	2	Screw, Machine	21	0107-598	2	● Bearing
5	8002-043	2	Screw, Cap	22	0123-798	2	● Ring, Retaining
6	8050-217	4	Washer	23	1604-772	2	● Insert, Idler Wheel - Inner
7	0604-231	2	End Cap, Slide Rail	24	0604-165	2	Bushing, Adjuster
8	1623-566	2	Screw, Cap	25	8020-040	4	Screw, Cap
9	1604-566	1	Axle, Cross-Brace	26	0604-206	2	Adjuster, Track
10	8041-366	2	Nut, Lock	27	0124-310	2	Screw, Cap
11	0123-767	2	Rivet, Solid	28	8042-486	2	Nut
12	0104-631	2	Pad, Shock	29	1604-661	2	Housing, Axle - Rear
13	0423-090	2	Nut, Push	30	0604-968	2	Bushing, Spacer
14	8047-426	10	Nut, Lock	31	1604-563	1	Spacer
15	8020-131	10	Screw, Cap	32	1604-562	1	Axle, Rear
16	0704-896	2	Bracket, Support - Arm	33	1602-015	1	Track Assembly (inc. 34)
17	1623-427	2	Screw, Cap	34	1602-079	32	● Clip, Guide
18	0123-570	2	Washer				



REAR SUSPENSION ARM ASSEMBLY

0741-537

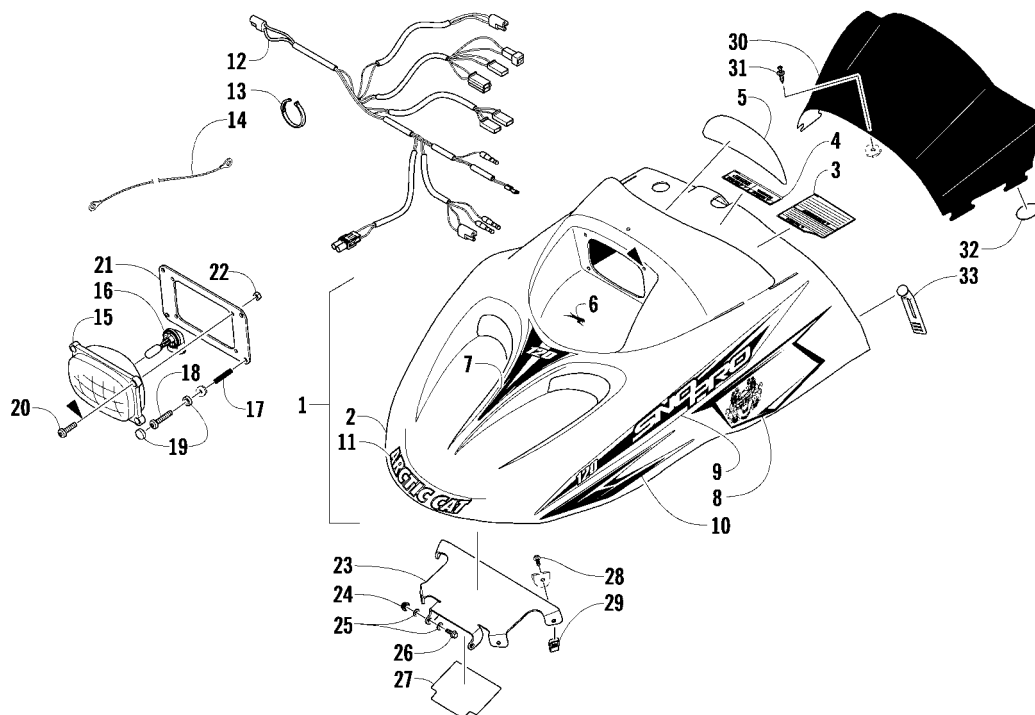
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	1704-287	1	Arm, Rear Suspension (inc. 2-4)	11	0623-138	2	Ring, Retaining
2	1623-010	2	● Fitting, Grease	12	8047-366	2	Nut, Lock
3	1623-011	2	● Washer	13	1604-708	2	Strap, Limiter
4	0603-083	4	● Bearing	14	8002-042	2	Screw, Cap
5	1604-710	1	Axle, Lower	15	8050-222	2	Washer
6	1623-566	2	Screw, Cap	16	1604-564	1	Spacer
7	1604-673	3	Axle, Idler	17	0300-180	2	Wheel, Idler
8	1604-715	2	Sleeve, Spring	18	1604-565	2	Spacer
9	0704-894	1	Spring, Suspension - Right	19	8020-131	6	Screw, Cap
	0704-895	1	Spring, Suspension - Left				
10	1604-204	1	Block, Spring Adjuster - Right				
	1604-205	1	Block, Spring Adjuster - Left				



CHASSIS, FOOTREST, AND REAR BUMPER ASSEMBLY

0743-232

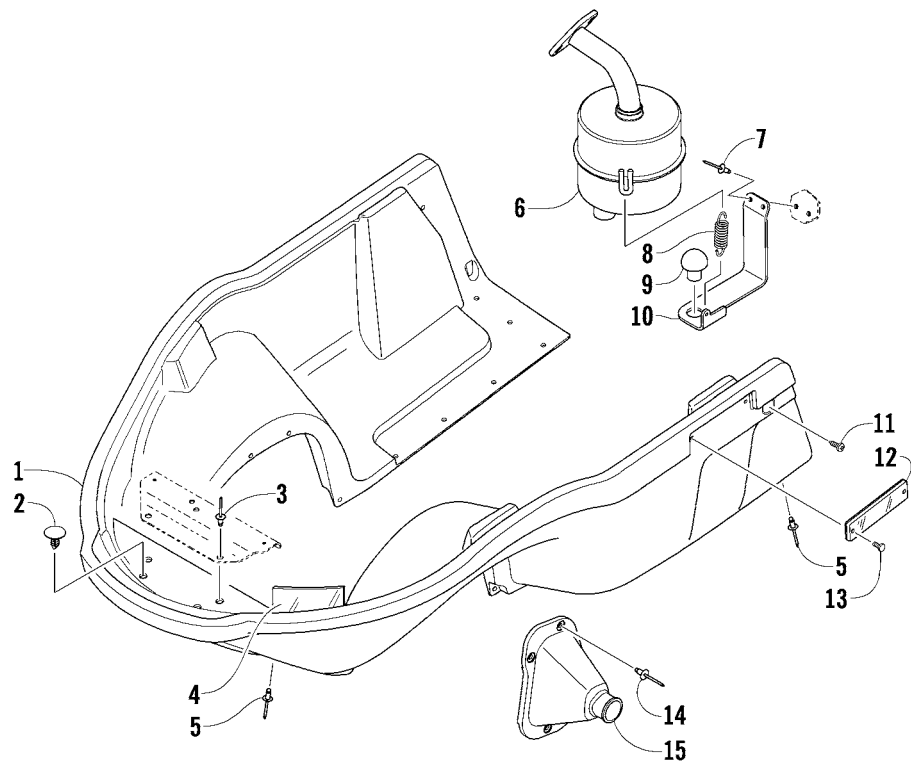
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	2718-539	1	Tunnel Assembly (inc. 2-4)	19	3606-994	1	End Cap, Rear Bumper - Right
2	2706-156	1	● Plate, Reinforcement - Right		3606-995	1	End Cap, Rear Bumper - Left
	2706-157	1	● Plate, Reinforcement - Left	20	8060-706	8	Rivet
3	1606-740	1	● End Cap, Tunnel	21	0623-562	1	Plug, Hole
4	0123-418	26	● Rivet, Solid	22	6611-688	1	Decal, Reflector - Right
5	2706-141	1	Bracket, Mounting - Hood		6611-689	1	Decal, Reflector - Left
6	3706-774	1	Plate, Reinforcement	23	1706-105	1	Flag, Safety - Assembly (inc. 24-27)
7	0623-892	4	Screw, Self-Tapping	24	1706-104	1	● Flag, Safety
8	8060-504	AR	Rivet	25	1606-954	1	● Pole, Safety Flag
9	8060-506	7	Rivet	26	2606-010	1	● Mounting, Safety Flag - Assembly
10	2706-180	1	Bracket, Footrest Support - Right	27	8020-134	1	● Screw, Cap
	2706-181	1	Bracket, Footrest Support - Left	28	8611-480	1	Decal, Rear Bumper
11	1606-784	1	Footrest - Right		8611-491	1	Decal, Rear Bumper (Black-Pink)
	1606-785	1	Footrest - Left	29	0623-301	4	Screw, Self-Tapping
12	8020-040	2	Screw, Cap	30	2706-217	1	Cover, Driven Sprocket
13	8041-366	2	Nut, Lock	31	3611-754	1	Decal, Warning - Cover
14	3706-772	1	Support, Footrest - Right	32	8020-045	1	Screw, Cap
	3706-773	1	Support, Footrest - Left	33	0630-001	1	Regulator, Voltage
15	1606-750	1	Snowflap	34	8047-366	1	Nut, Lock
16	0123-802	4	Washer	35	0623-677	AR	Tie, Cable - Push-Mount
17	8060-628	4	Rivet	36	0123-788	AR	Tie, Cable - 8 in.
18	3706-777	1	Bumper, Rear - Platinum				



HOOD, HEADLIGHT, AND WINDSHIELD ASSEMBLY

0743-234

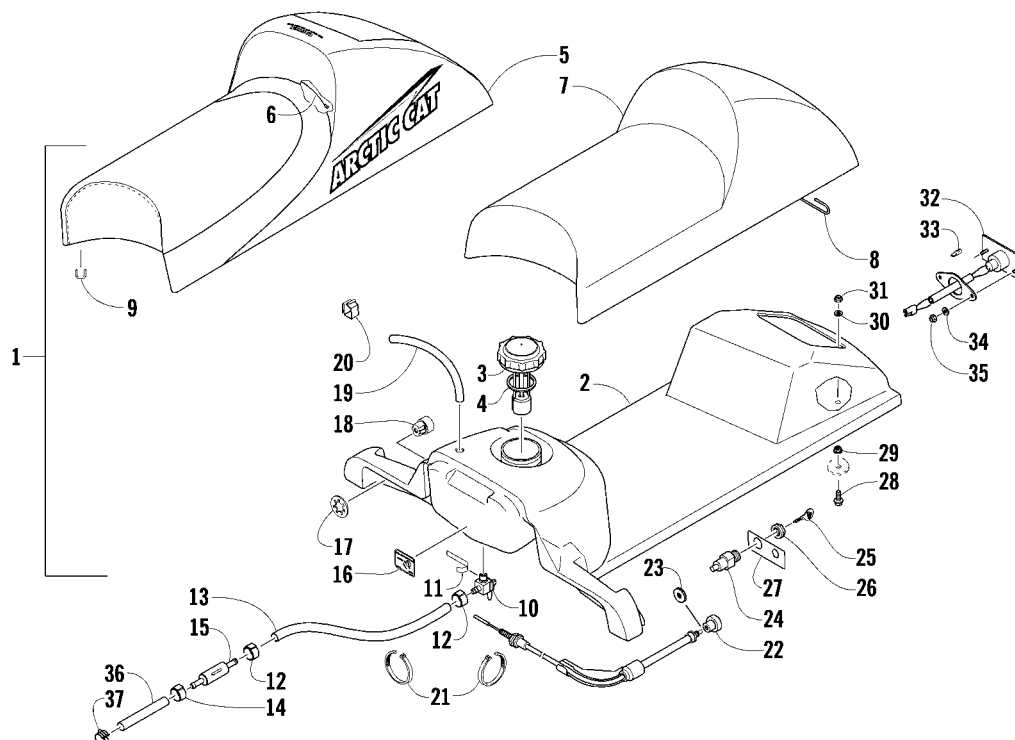
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	<u>2718-538</u>	1	Hood w/Decals - Black (inc. 2-11)	11	7611-072	1	● Decal, "Arctic Cat"
	<u>2718-540</u>	1	Hood w/Decals - Black (inc. 2-11) (Black-Pink)	12	1686-353	1	Harness, Wiring - Main
2	<u>2718-537</u>	1	● Hood w/o Decals - Black (inc. 3-4)	13	0123-788	AR	Tie, Cable - 8 in.
3	<u>3611-755</u>	1	● ● Decal, Caution - Throttle	14	2606-247	1	Cable, Hood
4	<u>3611-678</u>	1	● ● Decal, Caution - Hood	15	0609-817	1	Headlight Assembly (inc. 16)
5	<u>8611-477</u>	1	● Decal, Instrument Panel	16	0609-251	1	● Bulb, Headlight
	<u>8611-490</u>	1	● Decal, Instrument Panel (Black-Pink)	17	0123-614	4	Spring, Adjustment
6	<u>8611-267</u>	1	● Decal, AirCat - Chrome	18	8019-407	4	Screw, Machine
7	<u>8611-476</u>	1	● Decal, Hood - Crest	19	0124-054	4	Snap Cap w/Washer
	<u>8611-481</u>	1	● Decal, Hood - Crest (Black-Pink)	20	8019-397	4	Screw, Machine
8	<u>8611-474</u>	1	● Decal, Hood - Lower Right	21	3706-719	1	Plate, Adapter - Headlight
	<u>8611-475</u>	1	● Decal, Hood - Lower Left	22	8041-246	4	Nut, Lock
	<u>8611-486</u>	1	● Decal, Hood - Lower Right (Black-Pink)	23	2706-140	1	Bracket, Mounting - Hood - Upper
	<u>8611-487</u>	1	● Decal, Hood - Lower Left (Black-Pink)	24	8047-366	2	Nut, Lock
9	<u>8611-470</u>	1	● Decal, Hood - Upper Right	25	1623-011	4	Washer
	<u>8611-471</u>	1	● Decal, Hood - Upper Left	26	8020-039	2	Screw, Cap
	<u>8611-482</u>	1	● Decal, Hood - Upper Right (Black-Pink)	27	<u>8611-603</u>	1	Decal, Jet Chart
	<u>8611-483</u>	1	● Decal, Hood - Upper Left (Black-Pink)	28	0623-902	4	Screw, Machine
10	<u>8611-472</u>	1	● Decal, Hood - Forward - Right	29	1623-023	4	Clip, U-Nut
	<u>8611-473</u>	1	● Decal, Hood - Forward - Left	30	4606-411	1	Windshield
	<u>8611-484</u>	1	● Decal, Hood - Forward - Right (Black-Pink)	31	0623-243	1	Clip, Retaining
	<u>8611-485</u>	1	● Decal, Hood - Forward - Left (Black-Pink)	32	0616-032	4	O-Ring, Windshield
				33	1606-930	2	Strap, Hold-Down



BELLY PAN AND EXHAUST ASSEMBLIES

0743-671

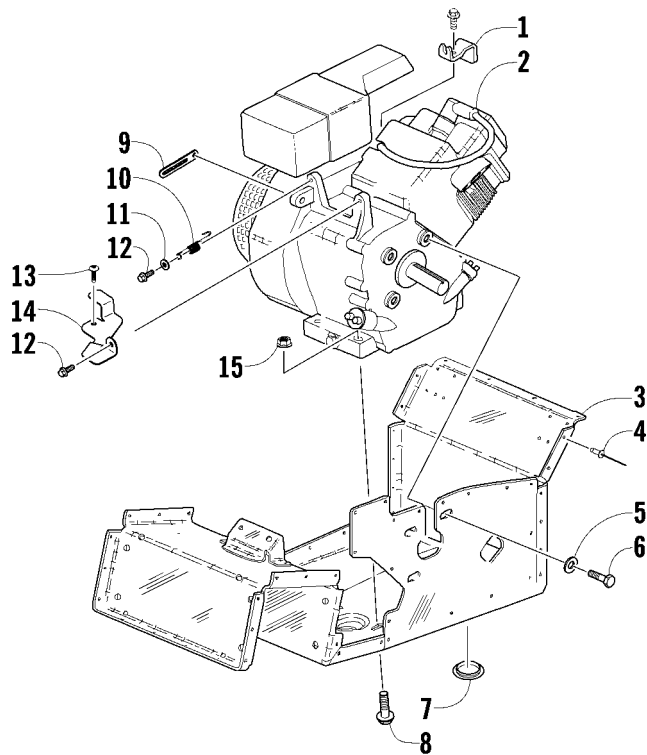
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	3706-072	1	Belly Pan - Black (inc. 2)	9	0612-111	1	Bumper, Molded - Rubber
2	0623-544	2	● Clip, Retaining	10	0712-914	1	Bracket, Muffler Support
3	0623-778	2	Rivet	11	1623-129	2	Screw, Self-Tapping
4	0619-206	AR	Tape, Foil	12	0606-526	2	Reflector, Front - Amber
5	8061-508	22	Rivet	13	0623-269	4	Clip, Retaining
6	0712-937	1	Muffler	14	8060-508	8	Rivet
7	8060-504	2	Rivet	15	0605-464	1	Boot, Tie Rod - Right
8	0123-321	1	Spring, Extension		0605-465	1	Boot, Tie Rod - Left



GAS TANK, SEAT, AND TAILLIGHT ASSEMBLY

0743-238

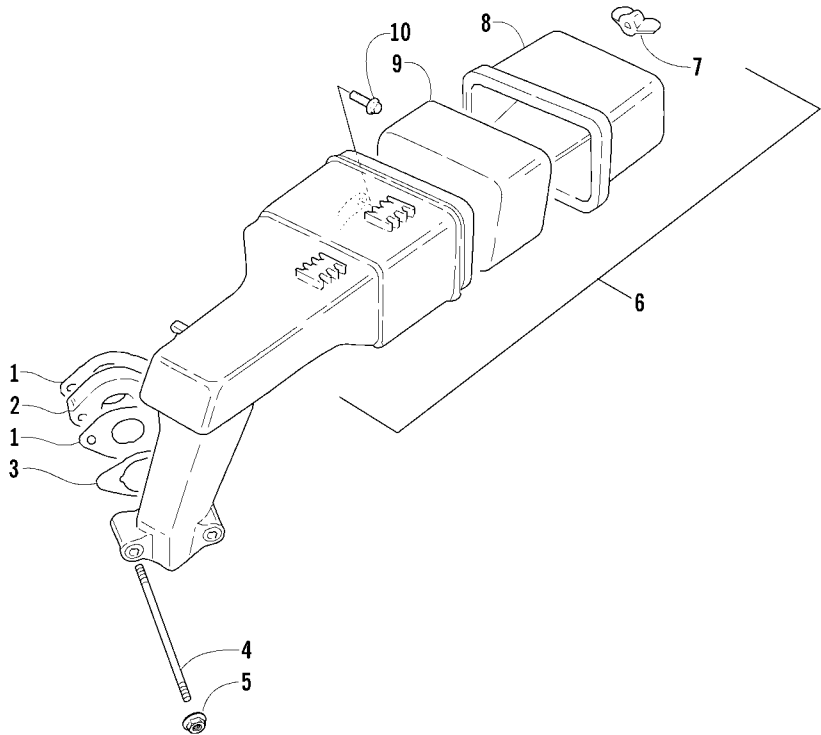
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	2718-719	1	Complete Seat - Assembly (inc. 2-9)	18	0116-469	1	Bushing, Recoil Starter
	2718-720	1	Complete Seat - Assembly (inc. 2-9) (Black-Pink)	19	1670-647	1	Hose, Vent
2	1670-969	1	● Tank, Gas/Seat-Base	20	0123-394	1	Clip, Cable
3	1670-694	1	● Cap, Gas Tank w/Gauge (inc. 4)	21	0123-788	AR	Tie, Cable - 8 in.
4	0109-733	1	● Seal, Tank Cap	22	0687-154	1	Cable, Choke (inc. 23)
5	4706-222	1	● Cover, Seat (inc. 6)	23	0687-181	1	● Nut, Choke Cable
	4706-224	1	● Cover, Seat (inc. 6) (Black-Pink)	24	0109-822	1	Switch, Ignition (inc. 25-26)
6	5606-156	1	● Wire, Seat	25	0116-065	2	● Key
7	1706-017	1	● Foam, Seat	26	0609-111	1	● Nut, Retaining
8	2606-942	1	● Wire, Seat	27	4611-767	1	Decal, Switch/Choke
9	0624-528	AR	● Staple, Seat Cover	28	8020-040	2	Screw, Cap
10	2670-064	1	Valve, Shut-Off - Gas Tank	29	8047-366	2	Nut, Lock
11	0670-289	AR	Tape, Teflon	30	0623-184	2	Washer
12	0610-419	2	Clamp, Hose	31	0123-108	2	Nut, Cap
13	0410-143	AR	Hose, Gasline - 25 ft	32	0609-070	1	Taillight Assembly (inc. 33)
14	0610-415	1	Clamp, Hose	33	0230-020	1	● Bulb, Taillight
15	0510-335	1	Filter, Fuel	34	8050-157	2	Washer
16	3611-856	1	Decal, Shut-Off Valve	35	0123-709	2	Nut w/Washer
17	0123-579	1	Nut, Push	36	0610-772	AR	Hose, Gasline - 25 ft
				37	0623-373	1	Clamp, Hose



ENGINE AND RELATED PARTS

0743-669

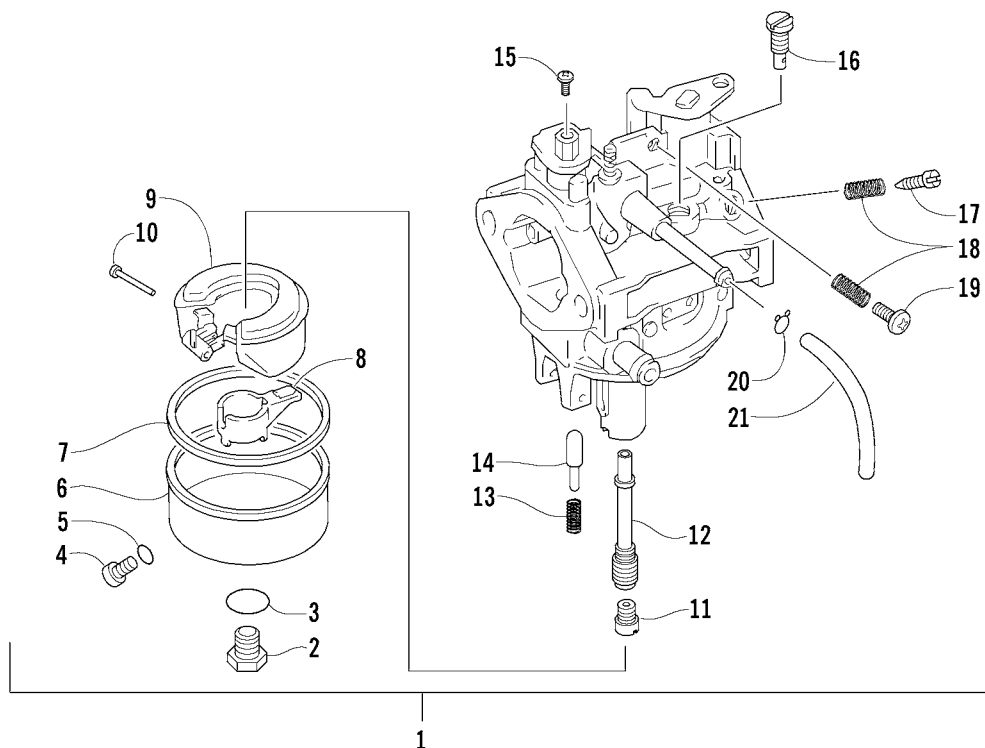
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0770-617	1	Bracket, Throttle Cable	9	3002-964	1	Clamp, Wire
2	0662-336	1	Engine, AA12A2	10	0623-965	1	Spring
3	3706-775	1	Front End	11	8050-217	1	Washer
4	8060-504	AR	Rivet	12	0623-966	2	Screw, Self-Tapping
5	8050-247	1	Washer	13	0623-786	1	Screw, Self-Tapping
6	1623-550	1	Screw, Cap	14	4606-028	1	Cover, Governor
7	0623-822	5	Plug	15	8047-426	4	Nut, Lock
8	8020-134	4	Screw, Cap				



AIR CLEANER ASSEMBLY

0739-446

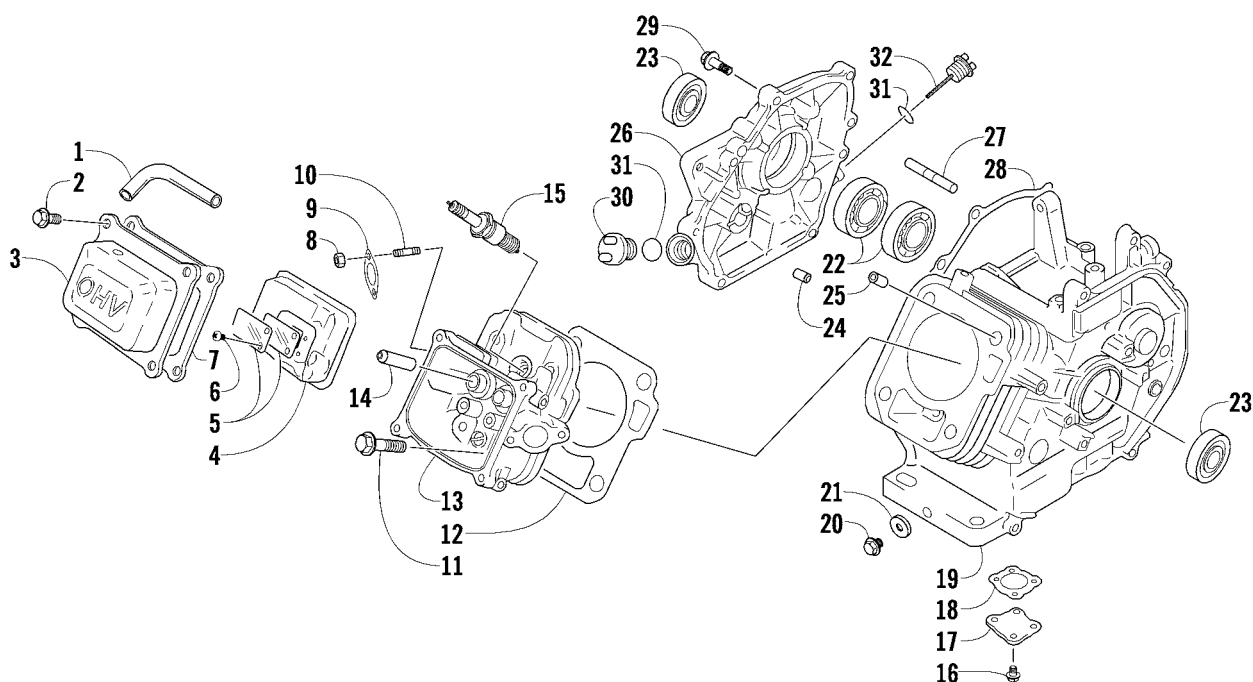
Ref. Part No. Qty. Description				Ref. Part No. Qty. Description			
1	0693-282	2	Gasket, Carburetor	6	0693-543	1	Cleaner, Air - Assembly (inc. 7-9)
2	0691-850	1	Insulator, Carburetor	7	0693-542	1	● Nut, Wing
3	0693-287	1	Gasket, Air Cleaner	8	0691-851	1	● Cover, Air Cleaner
4	0693-364	2	Bolt, Stud	9	0691-736	1	● Filter, Air Cleaner
5	3004-488	2	Nut	10	0693-307	1	Screw, Cap



CARBURETOR

0739-450 *Optional

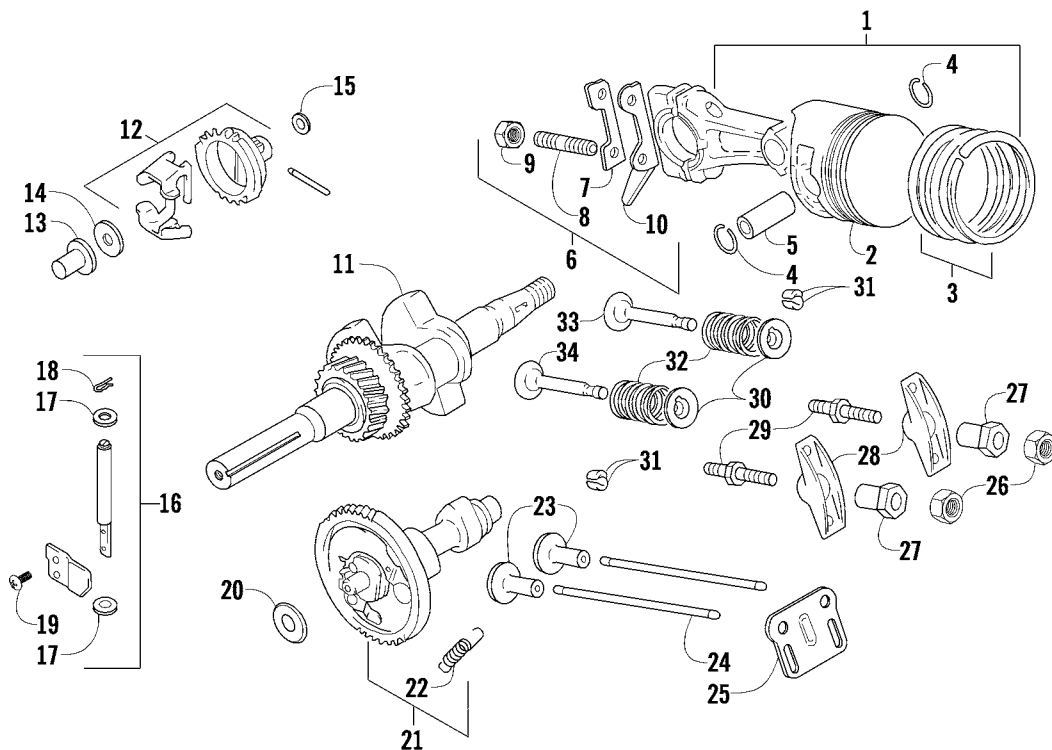
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-028	1	Carburetor Assembly (inc. 2-21)	14	0693-055	1	● Needle Jet
2	0693-697	1	● Plug, Drain	15	0694-025	1	● Screw, Machine
3	0691-624	1	● Gasket, Drain Plug	16	0694-033	1	● Pilot Jet (42.5)
4	0693-284	1	● Screw, Drain		0693-538	1	● Pilot Jet (37.5)*
5	0693-285	1	● Gasket, Drain Screw		6506-261	1	● Pilot Jet (45)*
6	0693-283	1	● Chamber, Float		6506-262	1	● Pilot Jet (47.5)*
7	0691-423	1	● Gasket, Float Chamber		6506-263	1	● Pilot Jet (50)*
8	0691-426	1	● Ring	17	0691-102	1	● Adjuster Screw, Pilot Air
9	0691-424	1	● Float	18	0691-272	2	● Spring
10	0693-536	1	● Pin, Float	19	0693-315	1	● Adjuster Screw, Idle Speed
11	0694-032	1	● Main Jet (77.5)	20	0694-011	1	● Clamp, Hose
12	0693-056	1	● Nozzle	21	0694-012	1	● Hose, Gasline
13	0691-428	1	● Spring, Needle Jet				



CYLINDER AND CRANKCASE

0743-672

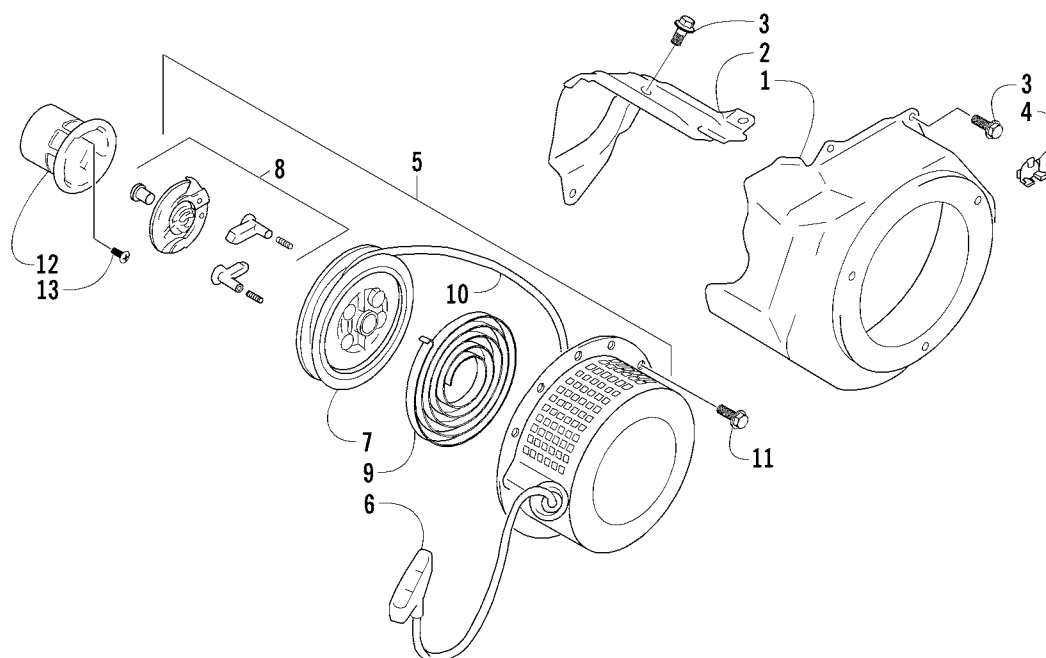
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0693-362	1	Hose, Air Breather	19	0694-001	1	Cylinder Assembly (inc. 20-21 and one No. 22-23)
2	0693-241	4	Screw, Cap	20	0693-253	2	● Plug
3	0691-830	1	Cover, Cylinder Head	21	3002-276	2	● Gasket
4	0691-393	1	Body, Air Breather - Assembly (inc. 5-6)	22	0691-374	2	● Bearing
5	0693-226	1	● Valve, Reed - Set	23	0691-376	2	● Seal, Oil
6	0693-305	2	● Screw, Machine	24	3005-206	2	Pin, Dowel
7	0691-387	1	Gasket, Cylinder Head Cover	25	3008-199	2	Pin, Dowel
8	3004-326	2	Nut	26	0694-002	1	Cover, Crankcase - Assembly - Side (inc. one No. 22-23 and 27)
9	0691-852	1	Gasket, Exhaust	27	0691-844	1	● Shaft, Governor Gear
10	0693-317	2	Bolt, Stud	28	0691-834	1	Gasket, Crankcase
11	0693-303	4	Screw, Cap	29	0694-035	7	Screw, Cap
12	0691-386	1	Gasket, Cylinder Head	30	0694-004	1	Plug, Engine Oil Drain - Assembly (inc. one No. 31)
13	0694-034	1	Head, Cylinder (inc. 14)	31	0693-298	2	● O-Ring
14	0691-545	2	● Guide, Valve	32	0694-003	1	Stick, Oil Level (inc. one No. 31)
15	0217-703	1	Plug, Spark (BPR6ES)				
16	0693-307	4	Screw, Cap				
17	0694-022	1	Cover, Oil Level Sensor				
18	0691-837	1	Gasket, Engine Oil Level Sensor				



PISTON AND CRANKSHAFT

0743-675 *Optional

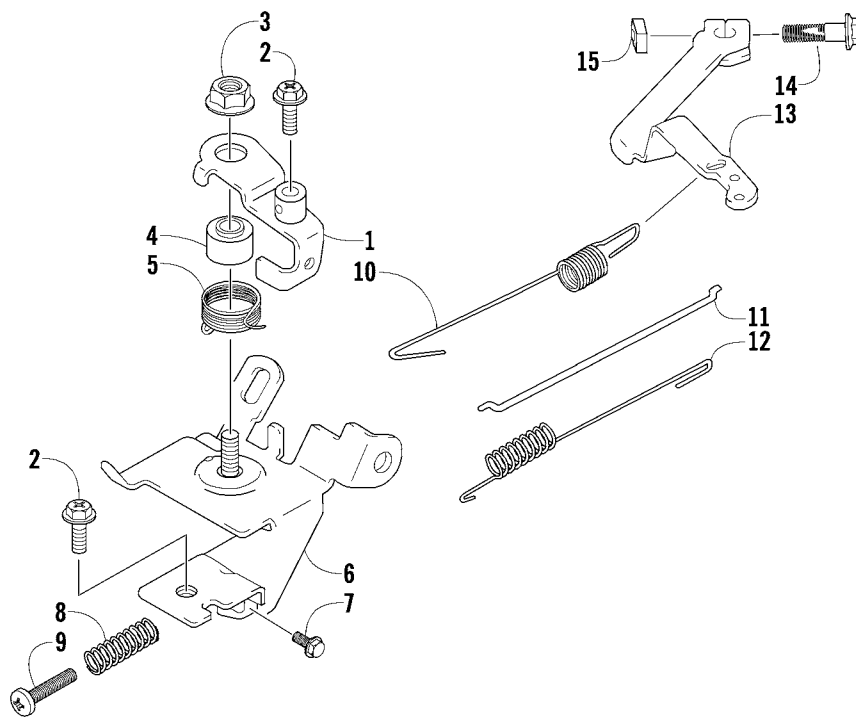
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-026	1	Piston Assembly (inc. 2-4)	16	0693-258	1	Shaft, Throttle Control - Set (inc. 17-19)
2	0691-398	1	● Piston	17	0693-252	2	● Washer
	0691-569	1	● Piston, Oversized (0.25 mm)*	18	0691-848	1	● Clip, Hairpin
	0691-570	1	● Piston, Oversized (0.50 mm)*	19	3004-563	2	● Screw, Machine
3	0691-399	1	● Ring, Piston - Set	20	0691-840	1	Washer
	0691-571	1	● Ring, Piston - Set - Oversized (0.25 mm)*	21	0691-914	1	Camshaft (inc. 22)
	0691-572	1	● Ring, Piston - Set - Oversized (0.50 mm)*	22	0691-380	1	● Spring
4	0691-378	2	● Circlip	23	0691-406	2	Tappet
5	0691-400	1	Pin, Piston	24	0691-407	2	Rod, Push
6	0691-936	1	Rod, Connecting - Assembly (inc. 7-10)	25	0691-415	1	Guide, Push Rod
7	0691-403	1	● Plate, Lock	26	0691-016	2	Nut
8	0691-366	2	● Bolt, Stud	27	0691-413	2	Pivot
9	3004-851	2	● Nut	28	0691-412	2	Arm, Rocker
10	0691-402	1	● Plate, Splash	29	0694-037	2	Bolt, Stud
11	0694-027	1	Crankshaft Assembly	30	0693-313	2	Retainer, Valve Spring
12	0693-698	1	Gear, Governor - Set	31	0693-281	4	Cotter, Valve
13	0691-842	1	Slider, Governor	32	0694-036	2	Spring, Valve
14	0691-843	1	Washer	33	0694-008	1	Valve, Intake
15	3004-652	1	Washer	34	0694-009	1	Valve, Exhaust



RECOIL STARTER

0739-495

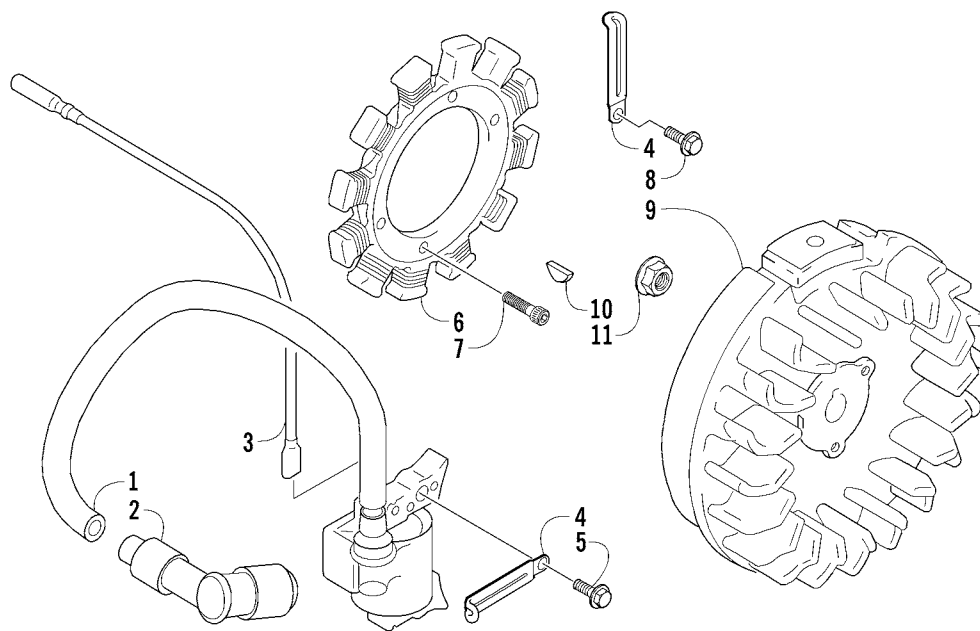
Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-013	1	Cover, Ventilation Cowling	8	0693-256	1	● Ratchet Set
2	0691-853	1	Cowling, Ventilation	9	3005-162	1	● Spring, Spiral
3	0693-241	7	Screw, Cap	10	3004-856	1	Rope
4	0691-122	1	Protector, Lead Wire	11	0693-246	3	Screw, Cap
5	0694-014	1	Starter, Recoil - Assembly (inc. 6-9)	12	0691-863	1	Pulley, Starter
6	0693-257	1	● Grip Assembly	13	3004-423	3	Screw, Machine
7	0691-856	1	● Reel				



THROTTLE CONTROL ASSEMBLY

0743-673

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0694-016	1	Lever, Throttle Cable	9	3004-611	1	Screw, Machine
2	3004-987	2	Screw, Cap	10	0694-015	1	Spring, Throttle Control
3	3004-351	1	Nut	11	0694-019	1	Rod, Carburetor
4	3002-459	1	Spacer	12	0691-455	1	Spring, Carburetor Rod
5	0694-038	1	Spring	13	0693-259	1	Lever, Throttle Control (inc. 14-15)
6	0694-017	1	Bracket, Throttle Control	14	0693-416	1	● Screw, Cap
7	0693-241	1	Screw, Cap	15	0691-017	1	● Nut
8	0691-901	1	Spring				



MAGNETO

0739-497

Ref.	Part No.	Qty.	Description	Ref.	Part No.	Qty.	Description
1	0693-326	1	Coil, Ignition - Assembly	7	0694-023	4	Screw, Cap
2	0691-322	1	Cap, Spark Plug	8	0693-241	1	Screw, Cap
3	0693-263	1	Wire, Magneto Lead	9	0694-030	1	Rotor/Flywheel
4	3002-964	2	Clamp, Wire	10	3004-540	1	Key
5	0693-242	2	Screw, Cap	11	3004-380	1	Nut
6	0694-029	1	Stator				

